# PROFIBUS PA DPV0/DPV1 Master User Manual

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# **Revision History**

Revision	Date	Comment
1.0	15 October 2019	Initial document
1.1	6 November 2019	Corrected Modbus Mapping
1.2	6 May 2020	Corrected Modbus Master Mode table
1.3	12 July 2020	Updated Response structure for CIP Message used to extract DP Slave Diagnostics Response
1.5	6 November 2020	Added M580 configuration.
1.6	7 December 2020	Added UL Class 1 Div 2 certification
1.7	6 January 2022	Update Modbus Device Enable for Holding Registers
1.8	4 March 2022	Added configurable Modbus TCP port Added option for Modbus Single Write Added option to zero PA device data when device is lost Added mapping of Modbus communication status. Added byte swap options for each PA Slave Device.
1.9	29 July 2022	Updated FDT/DTM section to include FactoryTalk Linx CommDTM
1.10	4 Aug 2022	Added information required for UL regarding open type device enclosures.
1.11	17 Jan 2023	Update support contact details
1.12	10 August 2023	Added DPV0 PV Status in Appendix.
1.13	13 November 2023	Added UKCA Conformance Mark.
1.14	22 March 2024	Corrected the Class 2 Initialization service code.
1.15	10 April 2024	Added Logix Profile Options – Generic and ControlNet Router
1.16	20 May 2025	Add duplicate IP address indication to LEDs in the Diagnostics section.

# **1. PREFACE**

### 1.1. INTRODUCTION TO THE PA LINK

This manual describes the installation, operation, and diagnostics of the Aparian PA Link PROFIBUS PA DPV0/DPV1 Master.

The PA Link allows the user to interface PROFIBUS PA to EtherNet/IP or Modbus TCP (Master or Slave).

The PA Link can either operate as a PROFIBUS DPV0/DPV1 master allowing EtherNet/IP devices (e.g. Rockwell Logix platform) or Modbus devices to exchange process, alarming, and diagnostic data with PROFIBUS PA devices as well as provide parameterization and asset management of slave devices using Device Type Managers (DTMs).

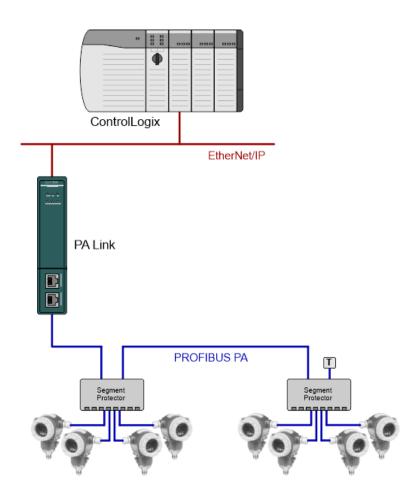


Figure 1.1 – PA Link typical PROFIBUS Master architecture

# 1.2. FEATURES

The PA Link will allow the user to interface PROFIBUS PA DPV0/DPV1 to either EtherNet/IP or Modbus.

The PA Link, when configured as a Master, can exchange up to 2 kilobytes of PROFIBUS PA device and status data.

It has two Ethernet ports allowing the user to have either a Linear or Ring (Device Level Ring – DLR) Ethernet topology. The Ethernet ports can also be setup for port mirroring allowing for better fault analysis.

The PA Link can synchronize to an NTP Server allowing for automatic time synchronization. It also supports an onboard non-volatile event log for improved fault finding.

The PA Link has a built-in Power Conditioner which can supply up to 420mA. The power conditioner is protected against a configurable overcurrent limit. The module also has a configurable built-in fieldbus terminator.

#### **PROFIBUS PA Master**

The PA Link can exchange process data (DPV0) with up to 32 PROFIBUS PA slave devices. The data is formatted into the engineering units for use in either a Logix platform or Modbus device by using the automatically generated mapping imports for Logix User Defined Data Types (UDTs) or padding for Modbus Registers. The latter ensures alignment with the 16-bit data structure.

The PA Link also provides DPV1 communication allowing the user to exchange DPV1 Class 1 and Class 2 data with each slave device. The PA Link Gateway DTM can be used to configure and parameterize each slave device using Device Type Manager (DTM) technology.

The PA Link will allow the user to monitor and extract DPV1 alarms from each slave device on the connected PROFIBUS PA fieldbus from either a Logix controller or Modbus Master device.

The PA Link provides a range of statistics and tools to provide a detailed diagnostic overview of each PA Link which speeds-up fault finding. The Slate configuration utility allows the user to perform a PROFIBUS PA packet capture of the running fieldbus which can be used to analyse the bus behaviour and packets received. The PA Link also provides global and device specific statistics.

# 1.3. ARCHITECTURE

The figures below provide an example of the typical network setup for a PROFIBUS Master architecture using either an EtherNet/IP or Modbus TCP Interface.

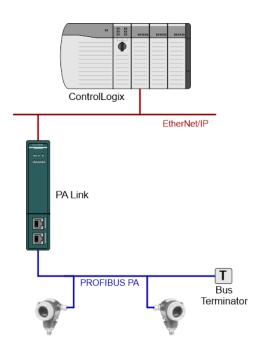


Figure 1.2 – PA Link PROFIBUS Master to EtherNet/IP architecture (Basic)

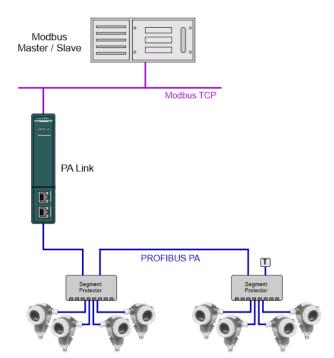


Figure 1.3 – PA Link PROFIBUS Master to Modbus TCP architecture

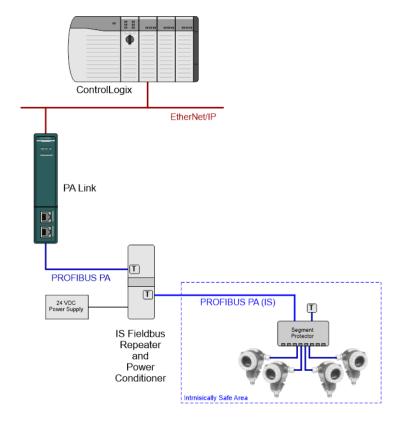


Figure 1.4 – PA Link PROFIBUS Master with External Intrinsically Safe Repeater

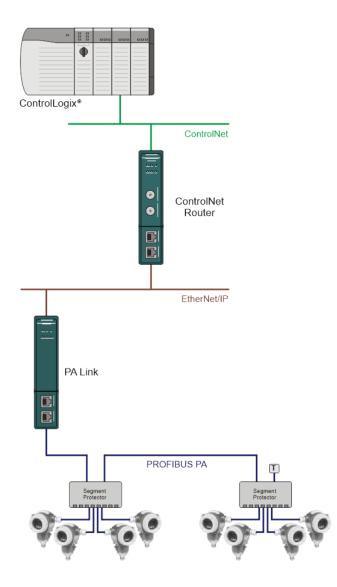


Figure 1.5 – PA Link PROFIBUS Master via ControlNet Router

# 1.4. ADDITIONAL INFORMATION

The following documents contain additional information that can assist the user with the module installation and operation.

Resource	Link
Slate Installation	http://www.aparian.com/software/slate
PA Link User Manual PA Link Datasheet Example Code & UDTs	https://www.aparian.com/products/palinkb
Ethernet wiring standard	www.cisco.com/c/en/us/td/docs/video/cds/cde/cde205_220_420/installation/guide/cd e205_220_420_hig/Connectors.html
CIP Routing	The CIP Networks Library, Volume 1, Appendix C:Data Management
Modbus	http://www.modbus.org

Table 1.1 - Additional Information

## 1.5. SUPPORT

Technical support is provided via the Web (in the form of user manuals, FAQ, datasheets etc.) to assist with installation, operation, and diagnostics.

For additional support the user can use either of the following:

Resource	Link
Contact us web link	https://www.prosoft-technology.com/Services-Support/Customer-Support
Support email	support@prosoft-technology.com
	Table 1.2 Support Dataile

Table 1.2 – Support Details

# 2. INSTALLATION

### 2.1. MODULE LAYOUT

The module has two Ethernet ports at the front of the module. The Ethernet cable must be wired according to industry standards which can be found in the additional information section of this document.

The modules provide six diagnostic LEDs as shown in the front view figure below. These LEDs are used to provide information regarding the module system operation, the Ethernet interface, the auxiliary communication (e.g. Modbus TCP), and the PROFIBUS network status.

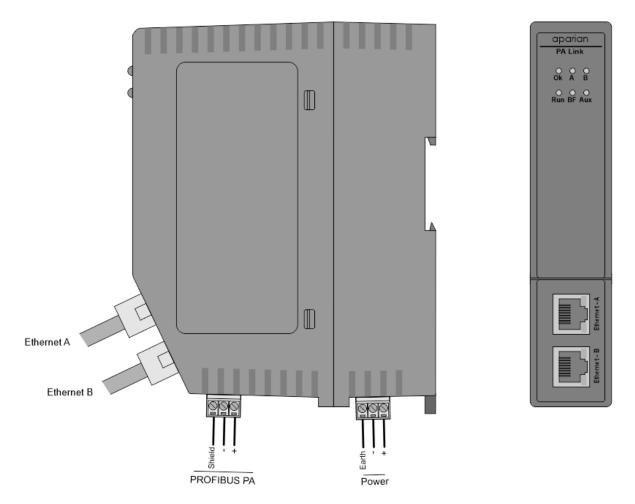


Figure 2.1 – PA Link Front and Side view

At the bottom of the PA Link modules, there is one 3-way power connector and one 3-way PROFIBUS PA connector.

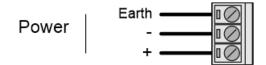


Figure 2.2 – PA Link Power connector

The PA Link has an input voltage range of 22-26 Vdc that needs to be applied to the module via the power connector. The power connector also provides an Earth connection for the PA Link.



**NOTE:** It is recommended to always have a good clean earth connected to the module via the Earth connector on the power connector.



Figure 2.3 – PA Link PROFIBUS PA communications connector

The PROFIBUS PA connector has two conductors (positive and negative) for the PROFIBUS PA network. The connector also has a shield connection for the PA network which is internally connected to the Power Connector Earth.

The module provides four DIP switches at the top of the enclosure as shown in the top view figure below.

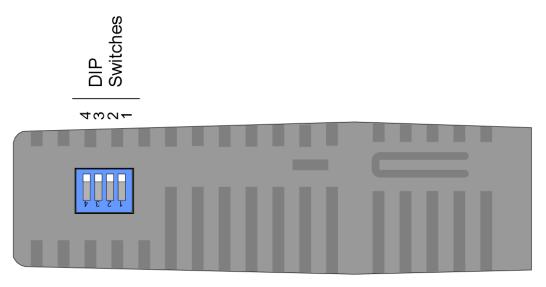


Figure 2.4 – PA Link Top view

DIP Switch	Description
DIP 1	Used to force the module into "Safe Mode". When in "Safe Mode" the module will not load the application firmware and will wait for new firmware to be downloaded. This should only be used in the rare occasion when a firmware update was interrupted at a critical stage.
DIP 2	This will force the module into DHCP mode which is useful when the user has forgotten the IP address of the module.
DIP 3	This DIP Switch is used to lock the configuration from being overwritten by Slate. When set Slate will not be able to download to the PA Link module.
DIP 4	When this DIP Switch is set at bootup it will force the module Ethernet IP address to 192.168.1.100 and network mask 255.255.255.0. The user can then switch the DIP switch off and assign the module a static IP address if needed.

Table 2.1. - DIP Switch Settings

#### 2.2. MODULE MOUNTING



**NOTE:** This module is an open-type device and is meant to be installed in an enclosure suitable for the environment such that the equipment is only accessible with the use of a tool.

The module provides a DIN rail clip to mount onto a 35mm DIN rail.

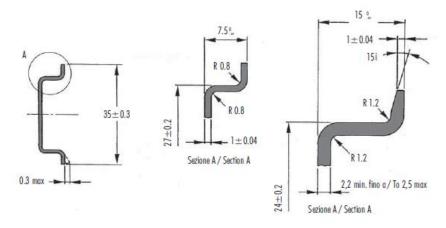


Figure 2.5 - DIN rail specification

The DIN rail clip is mounted on the bottom of the module at the back as shown in the figure below. Use a flat screwdriver to pull the clip downward. This will enable the user to mount the module onto the DIN rail. Once the module is mounted onto the DIN rail the clip must be pushed upwards to lock the module onto the DIN rail.

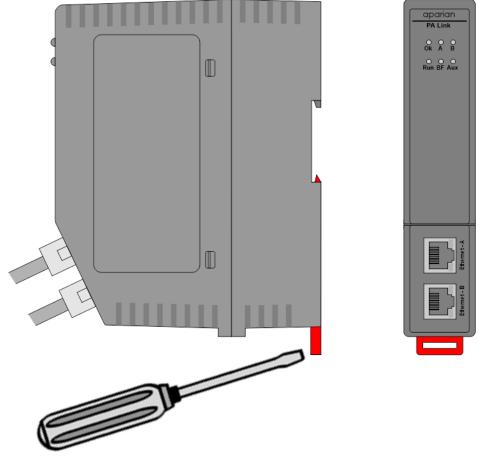


Figure 2.6 - DIN rail mouting

# 3. SETUP

# **3.1. INSTALL CONFIGURATION SOFTWARE**

All the network setup and configuration of the module is achieved by means of the Aparian Slate device configuration environment. This software can be downloaded from <a href="http://www.aparian.com/software/slate">http://www.aparian.com/software/slate</a>.



Figure 3.1 - Aparian Slate Environment

# **3.2. NETWORK PARAMETERS**

The module will have DHCP (Dynamic Host Configuration Protocol) enabled as factory default. Thus, a DHCP server must be used to provide the module with the required network parameters (IP address, subnet mask, etc.). There are a number of DHCP utilities available, however it is recommended that the DHCP server in Slate be used.

Within the Slate environment, the *DHCP Server* can be found under the *Tools* menu.

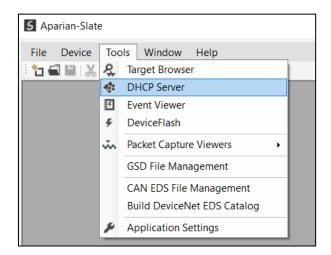


Figure 3.2 - Selecting DHCP Server

Once opened, the DHCP server will listen on all available network adapters for DHCP requests and display their corresponding MAC addresses.

AC Address	Vendor	Requests	Elapsed	Assigned IP	Assign	Status	Identity
:60:35:29:53:F3	Aparian	2	1		Assign	Discover	
		-				2.220101	

Figure 3.3 - DHCP Server



**NOTE:** If the DHCP requests are not displayed in the DHCP Server it may be due to the local PC's firewall. During installation the necessary firewall rules are automatically created for the Windows firewall. Another possibility is that another DHCP Server is operational on the network and it has assigned the IP address.

To assign an IP address, click on the corresponding **Assign** button. The IP Address Assignment window will open.

S Assign IP Address for MAC : 00:60:35:29	:53:F3 — 🗆	×
IP Address	Recent	
192 . 168 . 1 . 241 ✓ Enable Static (Disable DHCP)	192.168.1.161 192.168.1.175 192.168.1.187 192.168.1.225 192.168.1.226 192.168.1.186	
Ok	Cancel	

Figure 3.4 - Assigning IP Address

The required IP address can then be either entered, or a recently used IP address can be selected by clicking on an item in the Recent List.

If the *Enable Static* checkbox is checked, then the IP address will be set to static after the IP assignment, thereby disabling future DHCP requests.

Once the IP address window has been accepted, the DHCP server will automatically assign the IP address to the module and then read the Identity object Product name from the device.

The successful assignment of the IP address by the device is indicated by the green background of the associated row.

IAC Address	Vendor	Requests	Elapsed	Assigned IP	Assign	Status	Identity
:60:35:29:53:F3	Aparian	32	3	192.168.1.241	Assiqn	Set Static	PA Link/B
						•	

Figure 3.5 - Successful IP address assignment

It is possible to force the module back into DHCP mode by powering up the device with DIP switch 2 set to the **On** position.

A new IP address can then be assigned by repeating the previous steps.



**NOTE:** It is important to return DIP switch 2 back to Off position, to avoid the module returning to a DHCP mode after the power is cycled again.

If the module's DIP switch 2 is in the **On** position during the address assignment, the user will be warned by the following message.

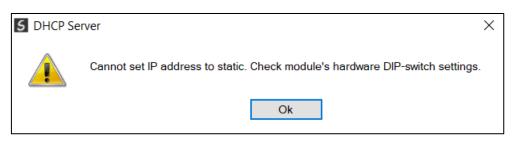
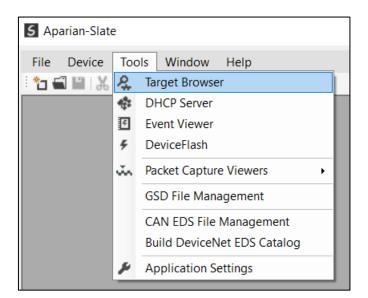


Figure 3.6 - Force DHCP warning

In addition to the setting the IP address, a number of other network parameters can be set during the DHCP process. These settings can be viewed and edited in Slate's *Application Settings*, in the *DHCP Server* tab.

Once the DHCP process has been completed, the network settings can be set using the *Ethernet Port Configuration* via the *Target Browser*.



The *Target Browser* can be accessed under the *Tools* menu.

Figure 3.7 - Selecting the Target Browser

The Target Browser automatically scans the Ethernet network for EtherNet/IP devices.



Right-clicking on a device, reveals the context menu, including the *Port Configuration* option.

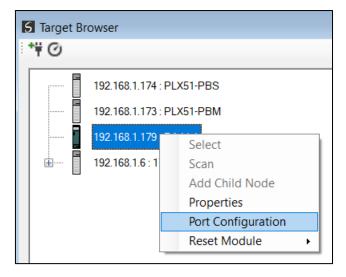


Figure 3.9 - Selecting Port Configuration

All the relevant Ethernet port configuration parameters can be modified using the *Ethernet Port Configuration* window.

etwork Configuration T	уре	Port 1 Port 2	
🔵 Dynamic	Method DHCP ~	Negotiation Negotiation	
Static		Auto ~ Auto	$\sim$
Static Configuration		Port Speed Port Speed	
IP Address	192 . 168 . 1 . 179	$\sim$	$\sim$
Subnet Mask	255 255 255 0	Duplex Duplex	
Default Gateway	0_0_0_0	Half Duplex 🗸 🗸 Full Duplex	$\sim$
Primary NS		General	
Secondary NS	0_0_0_0	MAC Address 00:60:35:29:53:E7	
Domain Name			
Host Name		TCP Inactivity Timeout 120 (	s)
Domain Name		MAC Address 00:60:35:29:53:F7	s)

Figure 3.10 - Port Configuration

Alternatively, these parameters can be modified using Rockwell Automation's RSLinx software.

## 3.3. GSD FILE MANAGEMENT

Each PROFIBUS device has a GSD file that is required to provide information needed to configure the device for data exchange. Slate manages the GSD library which is used for adding devices to the PA Link.

The GSD File Management Tool is opened by selecting **GSD File Management** under the **Tool** menu in Slate.

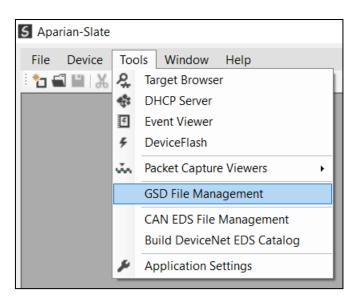


Figure 3.11 – Launching the GSD File Management Tool

Once the tool has been opened a list of slave devices already registered using their GSD files.

Model Model GASON 50 00T Pressure 263/265 2000T 12 Temperature Transmitter	Id Revision 2.10 1.03 1.1.0	ox* GSD File AASON0493,GSD ABB_04C2,GSD	Filename GSD Rev. 3 3	* Ident. 0x0493 0x04C2	Rese Hardware	Software
Model GASON 50 00T Pressure 263/265 2000T	Revision 2.10 1.03	0x* GSD File AASON0493.GSD ABB_04C2.GSD	GSD Rev. 3 3	* Ident. 0x0493	Hardware	Software
Model GASON 50 00T Pressure 263/265 2000T	Revision 2.10 1.03	0x* GSD File AASON0493.GSD ABB_04C2.GSD	GSD Rev. 3 3	* Ident. 0x0493	Hardware	Software
Model GASON 50 00T Pressure 263/265 2000T	2.10 1.03	GSD File AASON0493.GSD ABB_04C2.GSD	3	ldent. 0x0493	Hardware	Software
GASON 50 00T Pressure 263/265 2000T	2.10 1.03	AASON0493.GSD ABB_04C2.GSD	3	0x0493	-	-
GASON 50 00T Pressure 263/265 2000T	2.10 1.03	AASON0493.GSD ABB_04C2.GSD	3	0x0493	-	-
00T Pressure 263/265 2000T	1.03	ABB_04C2.GSD	3			- 0.24
		-	_	0x04C2	8	0.24
12 Temperature Transmitter	110					
	1.1.0	ABB_04C4.GSD	3	0x04C4	all releas	min 1.16
IOWIRL V_4000/S_4000	Profil 3.0	ABB_05DC.GSD	3	0x05DC	Revision 0	D200F0
sitioner TZIDC-110/210	1.01	ABB_0639.GSD	3	0x0639	Rev B	1.00.00
E4000	Profil 3.0	ABB_0691.gsd	3	0x0691	Revision 0	D200S0
GABAR 50/60	1.10	BR_076F.GSD	3	0x076F	-	-
42	Profile 3.0	Buer6521.GSD	2	0x6521	all	3.00
GACAL 60	1.00	CL076E.GSD	3	0x076E	-	-
rabar S, 2nd Generation	Profile 3.0	EH3X1501.GSD	2	0x1501	All	All
Itapilot S, 2nd Generation	Profile 3.0	EH3X1503.GSD	2	0x1503	All	All
Itabar S, 2nd Generation	Profile 3.0	EH3X1504.GSD	2	0x1504	All	All
rabar M	Profile 3.0	EH3X151C.GSD	2	0x151C	All	All
cropilot M	Profile 3.0	EH3X1522.GSD	2	0x1522	All	All
MP PA TMT 184	Profile 3.0	Eh3x1523.gsd	3	0x1523	All	All
	ittioner TZIDC-110/210 E4000 GABAR 50/60 I2 GACAL 60 abar S, 2nd Generation tapilot S, 2nd Generation tabar S, 2nd Generation abar M ropilot M	itioner TZIDC-110/210         1.01           54000         Profil 3.0           GABAR 50/60         1.10           12         Profile 3.0           GACAL 60         1.00           abar S, 2nd Generation         Profile 3.0           tapilot S, 2nd Generation         Profile 3.0           tabar S, 2nd Generation         Profile 3.0           abar M         Profile 3.0           ropilot M         Profile 3.0           MP PA TMT 184         Profile 3.0	Stationer TZIDC-110/210         1.01         ABB_0639.GSD           64000         Profil 3.0         ABB_0691.gsd           GABAR 50/60         1.10         BR_076F.GSD           12         Profile 3.0         Buer6521.GSD           GACAL 60         1.00         CL_076E.GSD           abar S, 2nd Generation         Profile 3.0         EH3X1501.GSD           tapilot S, 2nd Generation         Profile 3.0         EH3X1503.GSD           tabar S, 2nd Generation         Profile 3.0         EH3X1504.GSD           abar M         Profile 3.0         EH3X1504.GSD           ropilot M         Profile 3.0         EH3X1512.GSD           mp PA TMT 184         Profile 3.0         Eh3x1523.gsd	Stitioner TZIDC-110/210         1.01         ABB_0639,GSD         3           64000         Profil 3.0         ABB_0639,GSD         3           GABAR 50/60         1.10         BR_076F,GSD         3           GABAR 50/60         1.10         BR_076F,GSD         3           GACAL 60         1.00         CL_076E,GSD         3           gabar S, 2nd Generation         Profile 3.0         EH3X1501,GSD         2           tapilot S, 2nd Generation         Profile 3.0         EH3X1503,GSD         2           tabar S, 2nd Generation         Profile 3.0         EH3X1504,GSD         2           tabar S, 2nd Generation         Profile 3.0         EH3X1504,GSD         2           tabar S, 2nd Generation         Profile 3.0         EH3X1504,GSD         2           abar M         Profile 3.0         EH3X1502,GSD         2           ropilot M         Profile 3.0         EH3X1523,gsd         3	bittioner T2IDC-110/210         1.01         ABB_0639.GSD         3         0x0639           64000         Profil 3.0         ABB_0691.gsd         3         0x0691           GABAR 50/60         1.10         BR_076F.GSD         3         0x0651           GACAL 60         1.00         CL_076E.GSD         2         0x6521           GACAL 60         1.00         CL_076E.GSD         3         0x076E           abar S, 2nd Generation         Profile 3.0         EH3X1501.GSD         2         0x1501           tapilot S, 2nd Generation         Profile 3.0         EH3X1504.GSD         2         0x1503           tabar S, 2nd Generation         Profile 3.0         EH3X1504.GSD         2         0x1504           abar M         Profile 3.0         EH3X151C.GSD         2         0x1504           abar M         Profile 3.0         EH3X1522.GSD         2         0x1522           MP PA TMT 184         Profile 3.0         Eh3x1523.gsd         3         0x1523	Stitioner TZIDC-110/210         1.01         ABB_0639 GSD         3         0x0639         Rev B           64000         Profil 3.0         ABB_0639 GSD         3         0x0631         Revision 0           GABAR 50/60         1.10         BR_076F GSD         3         0x076F         -           12         Profile 3.0         Buer6521.GSD         2         0x6521         all           GACAL 60         1.00         CL_076E.GSD         3         0x076E         -           abar S, 2nd Generation         Profile 3.0         EH3X1501.GSD         2         0x1501         All           tapilot S, 2nd Generation         Profile 3.0         EH3X1501.GSD         2         0x1503         All           tabar S, 2nd Generation         Profile 3.0         EH3X1502.GSD         2         0x1503         All           tabar S, 2nd Generation         Profile 3.0         EH3X1504.GSD         2         0x1503         All           tabar M         Profile 3.0         EH3X1502.GSD         2         0x151C         All           opilot M         Profile 3.0         EH3X1522.GSD         2         0x1522         All           MP PA TMT 184         Profile 3.0         Eh3x1523.gsd         3         0x1523

Figure 3.12 – GSD File Management Tool

To add a GSD file the user will need to select the *Add* option under the *GSD File* menu.

S GSD File Manager			
Catalog	GS	D File	
	Ω	View	
Filter	+	Add	
Ve	×	Delete	
(A	1 <b>1</b> 7		

Figure 3.13 – GSD File Adding

The required GSD file will need to be selected as shown below:

Select a GSD File			×
$\leftarrow$ $\rightarrow$ $\checkmark$ $\uparrow$ $\blacksquare$ « Users $\rightarrow$ user $\rightarrow$ D	ocuments > Aparian V 🖑	Search Aparian	<i>م</i>
Organise   New folder		8== ▼	?
OneDrive - Aparian	^ Name	Date modified Type	
	SIEM089D.GSD	2018/09/11 22:09 GSD File	
🔓 3D Objects			
🔚 Desktop			
Documents			
🐌 Downloads			
🜗 Music			
Terror Pictures			
Videos			
🐛 Local Disk (C:)			
🥌 Local Disk (D:)			
	× <		>
File name: SIEM089D.G	SD ~	General Station Description (*	.e ~
		Open Cancel	

Figure 3.14 – GSD File Adding

Once the file has been selected the GSD File Management tool will add the slave device to the device list and recompile the GSD catalog.

A GSD catalog can be exported from another Slate by exporting the GSD catalog on one Slate and importing it in another. This is done by selecting either *Import* or *Export* under the *Catalog* menu as shown below:

5 (	S GSD File Manager			
Ca	talog	GSD File	e	
4	Rebu	uild		
G,	Impo	ort		
C	Expo	Export		
	Close	Close		
_				

Figure 3.15 – GSD Catalog importing

## 3.4. CREATING A NEW PROJECT

Before the user can configure the module, a new Slate project must be created. Under the *File* menu, select *New*.

5 Ap	arian-Slate -	<new project="">*</new>
File	Device T	ools Window Help
°.	New	🍰 🕂 🖉 🖾 🛠 🗇
1	Open	
$\mathbf{X}$	Close	
•	Save	
	Save As	
	Recent +	
	Exit	
		- 1

Figure 3.16 - Creating a new project

A Slate project will be created, showing the Project Explorer tree view. To save the project use the *Save* option under the *File* menu.

A new device can now be added by selecting *Add* under the *Device* menu.

5 Apa	rian-	Slate	- <new< th=""><th>Project&gt;*</th><th></th><th></th></new<>	Project>*		
File	Dev	vice	Tools	Window	Help	
÷ 🐮 🕯	+	Ado	ł	┣ @ 0	<b>₽</b> ‡	
Project	G,	Imp	ort		<ul> <li>→ ₽ ×</li> </ul>	
····.	Ċ	Exp	ort			
	ж	Cut				
	цŪ,	Cop	ру			
	â	Past	te			
	x	Del	ete			

Figure 3.17 - Adding a new device

#### In the Add New Device window select the PA Link, and click the Ok button.

	Description	
Modbus Router 485	Modbus 485 to Logix Communication Module	
Modbus Router/B	Modbus Router - Series B	
PA Link/B	EtherNet/IP Profibus PA Link Module	
PMIO Scanner	1756 Honeywell PMIO Scanner	
Process Cache	Process Cache Module	
Process Cache Plus	Process Cache Module - Historian	
Serial Sniffer	Serial Sniffer	
	Modbus Router 485 Modbus Router/B PA Link/B PMIO Scanner Process Cache Process Cache Plus	Device Name       Description         Modbus Router 485       Modbus 485 to Logix Communication Module         Modbus Router/B       Modbus Router - Series B         PA Link/B       EtherNet/IP Profibus PA Link Module         PMIO Scanner       1756 Honeywell PMIO Scanner         Process Cache       Process Cache Module         Process Cache Plus       Process Cache Module - Historian

Figure 3.18 – Selecting a new PA Link

The device will appear in the *Project Explorer* tree as shown below, and its configuration window opened.

The device configuration window can be reopened by either double clicking the module in the *Project Explorer* tree or right clicking the module and selecting *Configuration*.

Setup

eneral Physical Configuration	Profibus Advanced Modbus Modbus Addressing Modbus Auxiliary Map	
Identity		
-		
Instance Name	MyPALink	
Description		
IP Address A	0.0.0.0	
IP Address B	0.0.0.0	
O Kan		
Operation		
Mode	Master V	
Primary Interface	EtherNet/IP V	
EtherNet/IP Connections	1 🗸	

Figure 3.19 – PA Link Configuration

### 3.5. PA LINK PARAMETERS

The PA Link parameters are configured using the Slate configuration environment.

3.5.1. GENERAL

The General configuration is shown in the figure below. The PA Link *Configuration* window is opened by either double clicking on the module in the tree or right-clicking the module and selecting *Configuration*.

Filysical Conliguration	Profibus Advanced Modbus Modbus Addressing Modbus Auxiliary Map	
Identity		
Instance Name	MyPALink	
Description	North PA Bis 1	
IP Address A	<b>1</b> 92 . 168 . 1 . 241	
IP Address B	0.0.0.0	
Operation Mode	Master ~	
Primary Interface	EtherNet/IP ~	
Logix Profile	Standard (EDS AOP) $\checkmark$	
-	Standard (EDS AOP) V	
Logix Profile		

Figure 3.20 – PA Link General configuration

Parameter	Description
Instance Name	This parameter is a user defined name to identify between various PA Link modules.
Description	This parameter is used to provide a more detail description of the application for the module.
IP Address A	The IP address of the module when in (Standalone) Master mode.
	When in Redundant Master mode this will be the IP address of the "A" PA Link module
IP Address B	The IP address of the "B" PA Link module when in Redundant Master mode.
Mode	The PA Link can operate in one of three modes:
	Quiet
	This mode allows the user to connect the PA Link to an active bus and run a PA packet capture. In this mode the PA Link will not communicate on the PA Bus, but rather only listen.
	Master
	In this mode the PA Link is the PA Master on the PROFIBUS network. When configured to interface to Modbus the PA Link will be a Modbus Master or Modbus Slave.
	Redundant Master

	In this mode the PA Link operates as one of two PA Masters on the PROFIBUS network. See the section on Redundant Masters for more information.		
Primary Interface	This is the network the PA Link will interface the PROFIBUS network.		
	• EtherNet/IP (Logix)		
	Modbus TCP Slave		
	Modbus TCP Master		
Logix Profile	The Logix Profile to be used for when generating Logix L5X mapping code.		
	Standard (EDS AOP)		
	Generic Profile		
	ControlNet Router (A-CNR)		
EtherNet/IP Connections	The number of EtherNet/IP (CIP) Connections to be used in the exchange with Logix (1 to 4).		
	<b>NOTE:</b> This value must match that configured in the Logix IO tree.		

Table 3.1 - General configuration parameters

3.5.2. Physical Configuration

The Physical Configuration is shown in the figure below. This allows the user to configure the physical media operation (e.g. enabling a terminator).

The PA Link *Physical Configuration* window is opened by either double clicking on the module in the tree or right clicking the module and selecting *Configuration*.

MyPALink - Configuration	_	
General Physical Configuration Profibus Advanced	Modbus Modbus Addressing Modbus Auxiliary Map	_
Internal Power Conditioner	Internal Bus Termination	
✓ Enable	✓ Enable Terminator	
Current Trip (mA) 420 A		
Trip Filter 50 V (cyc	cles)	
Redundancy		
Profibus Inactive Time 20	(ms) [>=176]	
Switch Timeout 100	(ms) [>=1000] Recommend	
Maximum Packet Time 88	(ms)	
	Ok Apply Cancel	

Figure 3.21 – PA Link Physcial Configuration configuration

#### The Physical Configuration consists of the following parameters:

Parameter	Description			
Internal Power Conditioner				
Enable	This will enable/disable the internal power conditioner which will supply power to the PROFIBUS PA network.			
	<b>NOTE:</b> When the internal power conditioner has been disabled the user will need to use and external power conditioner for the fieldbus to operate correctly.			
Current Trip	The current limit (in mA) at which the PA Link will trip the fieldbus to protect against over current.			
Trip Filter	The number of consecutive over current measurements cycles required before the fieldbus will be tripped and the power supply will be stopped.			
	The cycle period is approximately 1ms.			
	Valid Range 0-50.			
Internal Bus Terminator				
Enable Terminator	Enables or Disables the fieldbus terminator required for PROFIBUS PA.			
	Note that two terminators are required on the PA bus, one at each bus extremity. See the PROFIBUS section in the appendix for more detail.			
Redundancy				
Profibus Inactive Time	This is only relevant in Redundant Master mode			
	This parameter is the amount of time (in milliseconds) the standby Master will wait when the Profibus PA network is inactive before taking over as the <i>Active</i> Master.			
	See Redundancy section.			
Switch Timeout	This is only relevant in Redundant Master mode			
	This parameter is the amount of time (in milliseconds) the Standby Master will be the active Master without the Logix output assembly indicating that the PA is the Master. After this time the module will revert to a Standby mode.			
	See Redundancy section			

Table 3.2 - Physcial Configuration parameters

#### 3.5.3. PROFIBUS

The PROFIBUS configuration is shown in the figure below. The PA Link **PROFIBUS** configuration window is opened by either double clicking on the module in the tree or right-clicking the module and selecting *Configuration*.

eneral Physical Configuration	Profibus Advanced	Woubus	Modbus Addressing Mo	ubus Auxiliary	мар		
Basic Settings			Timing				
			TTR	20000	(tbits) [>5500]		
Station Address (TS)	1 ~		Slot Time (TSL)	169	(tbits)		
Highest Address (HSA)	125 🗸		Gap Update Factor	10	[1-100]		
Advanced Settings			Quiet Time (TQUI)	0	(tbits)	<ul> <li>Auto Recommend</li> </ul>	
Logix Comms Fail	Force to Offline	~	Setup Time (TSET)	30	(tbits)		
Logix Program Mode	Force to Offline	~	Profibus Cycle	177	(ms) [>4]		
Modbus Comms Fail	Force to Offline	~	Default Watchdog	710	(ms)		
Extra DPV1 Poll / Cycle	0 🗸		Minimum TSDR	11	(tbits)		
			Maximum TSDR	60	(tbits)		
Error Management			Idle Time 1 (Tid1)	95	(tbits)		
Token Rety Limit	3 [1	-5]	Idle Time 2 (Tid2)	95	(tbits)		
Message Rety Limit	1						

Figure 3.22 – PA Link PROFIBUS configuration

Parameter	Description			
Basic Settings				
Station Address (TS)	<b>PROFIBUS Station Address</b> for the PA Link module. TS should be different than a other slaves address on the PROFIBUS network, it should also be less-than or equito the HSA below:			
	Min: 0 Max: 126			
	Default: 1			
Highest Address (HSA)	<b>Highest Station Address</b> . This is the highest station address of the active stations (masters). Passive stations (slaves) can have a higher address than the HSA.			
	A low HSA is better for PROFIBUS performance.			
	Min: 1			
	Max: 126			
	Default: 126			
	Advanced Settings			
Logix Comms Fail	Specifies the PROFIBUS Master behavior when losing communication with Logix, either:			
	Force to Offline			
	Force to Clear			
Logix Program Mode	Specifies the PROFIBUS Master behavior when Logix is set in Program mode, either:			
	Force to Offline			
	Force to Clear			
Modbus Comms Fail	Specifies the PROFIBUS Master behavior when losing communication with the Modbus device, either:			

	Force to Offline
	Force to Clear
	The number of additional DPV1 Polls (Class 2) per PROFIBUS Cycle.
Extra DPV1 Poll / Cycle	Increasing this parameter results in faster Asset Management DTM updates.
	Error Management
Token Retry Limit	<b>Token Retry Limit</b> is the number of times that a PROFIBUS Master tries to pass the token before deciding that a station is not there. Value must be in the following range:
	Min: 1
	Max: 5
	Default: 3
Message Retry Limit	Message Retry Limit is the number of telegram repetitions if the address doesn't
	react. Value must be in the following range:
	Min: 0
	Max: 15
	Default: 1
	Timing
TTR	<b>Target Rotation Time</b> indicates the maximum time available for a token circulation (time for PROFIBUS token to be passed to another master and be back). It takes in account the number of slaves with their IO size (data exchanges telegram), different telegrams needed and their duration times (FDL status, global control, pass token), all mandatory timing with respect to the PROFIBUS standard (time slot, min and max Tsdr, Tqui, Tset,) and a safety margin which allows bandwidth for acyclic messages (DPV1,). Min: 0
	Max: 16777215
Slot Time (TSL)	Slot Time (in tbits) is the maximum time the PA Link will wait, after the transmission of a request, for the reception of the first byte (Tchar) of an answer. (It allows detecting a timeout.) It can be increased when repeaters are used in the PROFIBUS network topology. The value must respect the rule: Min: 37
	Max: 16383
Gap Update Factor	Gap Update Factor: The range of addresses between 2 consecutive active stations is called GAP. This GAP is submitted to a cyclic check during which the system identifies the station condition (not ready, ready or passive). Min: 1 Max: 100
	Quiet time (in thits) is the time that a station may need to switch from sending to
Quiet Time (TQUI)	receiving. It must respect the rule:
	TQUI < MIN_TSDR
	Min: 0
	Max: 255
Setup Time (TSET)	<b>Setup Time</b> (in tbits) is the reaction time on an event. Calculation of TSET must respect the rule: Min: 1
	Max: 494
PROFIBUS Cycle	<b>PROFIBUS Cycle</b> (in ms) (read/Write) field defines the cyclic time the master will respect between two IO Data Exchange sequences. This parameter can be increased by the user when the PROFIBUS network load does not allow the processing of acyclic requests.
Auto Recommend	When Enabled, all timing parameters will be updated with recommended calculations when the Ok or Apply button is pressed.

	<b>NOTE:</b> When the user changes the BAUD Rate, <b>all</b> PROFIBUS timing parameters will be updated irrespective of the Auto Recommend check-box selection.		
Default Watchdog (Read-Only)	<b>Default Devices Watchdog</b> (in ms) value defines the watchdog value assigned by default to all devices in the configuration.		
Min TSDR (Read-Only)	Smallest Station (in tbits) is the minimum time that a PROFIBUS PA slave must waitbefore it may answer. It must respect the rule:TQUI < MIN_TSDR		
Max TSDR (Read-Only)	Largest Station (in tbits) is the maximum time that a PROFIBUS PA slave may take in order to answer. Calculation of MAX_TSDR must respect the rule: Min: 37 Max: 65525		
Idle Time 1 (Tid1) (Read-Only)	Time Idle1 (in tbits) is the time between the acknowledgement frame or token frame reception and the transmission of the next frame. Tid1 = Max(Tsyn+Tsm, MIN_TSDR) with Tsyn= 33 Tsm= 2 + 2* TSET + TQUI		
Idle Time 2 (Tid2) (Read-Only)	Time Idel2 (in tbits) is the time between the transmission of an unconfirmed packetand the transmission of the next packet.Tid2 = Max (Tsyn+Tsm, MAX_TSDR)withTsyn= 33Tsm= 2 + 2* TSET + TQUI		

Table 3.3 - PROFIBUS configuration parameters

#### 3.5.4. Advanced

The Advanced configuration is shown in the figure below. The PA Link *Advanced* configuration window is opened by either double clicking on the module in the tree or right-clicking the module and selecting *Configuration*.

eneral Thysical conliguration Thoribu	s Advanced Modbus Modbus Addressing Modbus Auxiliary Map	
Device Level Ring		
DLR Enable		
Time Synchronization		
NTP Enable		
NTP - Network Time Protocol		
Server IP Address	0.0.0.0	
lindete leter el	60 (s)	
Update Interval		

Figure 3.23 – PA Link Advanced configuration

#### The Advanced configuration consists of the following parameters:

Parameter	Description
DLR Enable	This must be set to enable Device Level Ring operation when the PA Link will be operating in an Ethernet DLR.
NTP Enable	The PA Link can synchronize its onboard clock to an NTP Server by enabling NTP.
NTP – Server IP Address	This setting is the IP address of the NTP Server which will be used as a time source.
NTP – Update Interval	This setting is the updated interval (in seconds) that the PA Link will request time from the NTP Server.

Table 3.4 - Advanced configuration parameters

#### 3.5.5. Modbus

The Modbus configuration is shown in the figure below. The Modbus configuration is used when the *Primary Interface* has been set to *Modbus TCP Master* or *Modbus TCP Slave*. The PA Link Modbus configuration window is opened by either double clicking on the module in the tree or right-clicking the module and selecting *Configuration*.

MyPALink - Configuration General Physical Configuration Profibus Advanced Modbus Modbu	us Addressing Modbus Auxiliary Map
Basic Settings         Local Node Number         Slave Timeout         1000         Modbus TCP Port         0         (0 = default)	Modbus Master       0       •         Target Node Number       0       •         Target IP Address       0       0       0         Update Rate       100       (ms)         Retry Limit       3       •         Response Timeout       500       (ms)         Enable Modbus Auxiliary Mapping       •       •         Use Single Write Functions       •       •
Ok	pply Cancel Help

Figure 3.24 – PA Link Modbus Addressing configuration

#### The Modbus configuration consists of the following parameters:

Parameter	Description			
Local Node Number	The Modbus Node Number assumed by the PA Link.			
Slave Timeout	The slave timeout time in milliseconds. (Modbus TCP Slave only) If no communication from the remote Master is received within this time communication is deemed to have failed.			
Modbus TCP Port	The TCP port to be used for the Modbus communication can be configured. If a zero is entered, the module will use the standard TCP port 502.			
Modbus TCP Master				
Target Node Number	The remote Modbus node to poll.			
Target IP Address	The remote Modbus IP Address to poll.			
Update Rate	The period (in milliseconds) between master requests to the target Modbus device.			
Retry Limit	The number of successive Modbus request retries.			
Response Timeout	The time (in milliseconds) the module will wait for a Modbus response.			
Enable Modbus Auxiliary Mapping	When this is enabled the PA Link will be able to write to multiple Modbus Slaves by using the Modbus Auxiliary Map tab.			
	In this mode the automatically generated Modbus Poll strategy will be disabled.			

Use Single Write	When operating as a Modbus Master, the PA Link will use Modbus Single Write
Functions	functions in the Modbus Auxiliary Map when this option has been selected and the
	write function has an element count of 1.

Table 3.5 - Modbus configuration parameters

#### **3.5.6.** MODBUS ADDRESSING

The Modbus Addressing configuration is shown in the figure below. The *Modbus Addressing* is used when the *Primary Interface* has been set to *Modbus TCP Master* or *Modbus TCP Slave*. The PA Link *Modbus Addressing* configuration window is opened by either double clicking on the module in the tree or right-clicking the module and selecting *Configuration*.

eneral Physical Configuration Profi	bus Advanced Modbus Modbus Ad	Idressing Modbus Auxiliary Map	
Modbus			
Base Offset Type	Modbus (Base 0) $\sim$		
REAL / DINT Format	AA BB CC DD $\sim$	Master Control	
Master Control Register	HR 0	Slave Device Enables	
Status Register	CS ~ 0		
Device Control Register	CS ~ 4096		
DPV0 Diagnostic Register	HR 0	DPV0 Diagnostic Enable	
DPV1 Message Register	HR 0	DPV1 Message Enable	
DPV1 Alarm Register	HR 0	DPV1 Alarm Enable	
Modbus Communication Sta	tus HR 0		

Figure 3.25 – PA Link Modbus Addressing configuration

The Modbus configuration consists of the following parameters:

Parameter	Description
Base Offset Type	Base Address Offset Type Modbus (Base 0) – Conventional Modbus addressing where the first address is 0. PLC (Base 1) – PLC addressing, where the first address is 1.
Real Format	For a Real (single floating point) number this setting shows the format of the data will be presented when using a Modbus Primary Interface. The format (byte re-ordering) options are as follows:

	-		
	AA BB CC DD		
	BB AA DD CC     DD CC BB AA		
	CC DD AA BB		
Master Control HR Offset	The Modbus Holding Register address starting offset for the Master Control.		
Status Register	The Modbus (Holding or Coil) register address starting offset for the Module status.		
Device Control Register	The (Holding or Coil) register address starting offset for the Slave Device Contro bits.		
DPV0 Diagnostic HR Offset	The Modbus Holding Register address starting offset for DPV0 Diagnostics. (PROFIBUS Master mode only)		
DPV1 Message HR Offset	The Modbus Holding Register address starting offset for DPV1 Messaging. (PROFIBUS Master mode only)		
DPV1 Alarm HR Offset	The Modbus Holding Register address starting offset for DPV1 Alarms. (PROFIBUS Master mode only)		
Modbus Communication Status	The Modbus Holding Register address starting offset for Modbus Communication Status (when operating as a Modbus Master or Modbus Slave). This can be mapped to DPVO data which can be used by the Profibus DP Master or Slave to take action when the Modbus communication is down or has faulted. See the <i>Modbus Operation</i> section for details regarding the Modbus data for the Modbus Communication Status.		
Master Control	Enable the Master Control bits. (PROFIBUS Master mode only)		
	When Enabled, the PROFIBUS operational state (Offline, Stop, Run, Clear) is controlled by the remote device.		
	When Disabled, the PROFIBUS operational state is set to Run.		
Slave Device Enables	Enables the individual Slave Device Enable bits.		
	When Enabled, the remote device can enable/disable each slave device.		
	When Disabled, all slave devices are enabled.		
DPV0 Diagnostic Enable	This will allow the user to enable or disable the retrieving of PROFIBUS Diagnostic from a field device using DPV0 Diagnostic HR Offset.		
DPV1 Message Enable	This will allow the user to enable or disable the retrieving of data using DPV1 Class 1 messaging from a field device using DPV1 Message HR Offset.		
DPV1 Alarm Enable	This will allow the user to enable or disable the retrieving of PROFIBUS Alarms from a field device using DPV1 Alarm HR Offset.		

Table 3.6 - Modbus Addressing configuration parameters



**NOTE:** The range of configured Modbus registers for each register type may not exceed 10,000.

# 3.5.7. MODBUS AUXILIARY MAP

The Modbus Auxiliary Map configuration is shown in the figure below. This table will be enabled when *Enable Modbus Auxiliary Mapping* has been enabled in the Modbus tab and configured for *Modbus TCP Master*. This will allow the user to read and/or write any internal PA Link Modbus Register to any Modbus Slave. Up to 20 Modbus Slaves can be connected and up to 200 mapped items can be configured.

The PA Link *Modbus Auxiliary Map* configuration window is opened by either double clicking on the module in the tree or right-clicking the module and selecting *Configuration*.

Modbus Auxiliary Map     Modbus Advressing     Modbus Auxiliary Map       Modbus Function     Register Type     Local Reg.     Count     Remote Reg.     IP Address     Node     Reformat       Read     V     HR     V     1000     10     1000     192.168.1.222     3     None     V       **     V     V     V     V     V     V     V     V		Link - Configurati	on									_
Modbus Function         Register Type         Local Reg.         Count         Remote Reg.         IP Address         Node         Reformat           Read         V         HR         V         1000         10         1000         192.168.1.222         3         None         V	eral	Physical Configu	urati	on Profibus A	dva	nced Modbus	Modbus Addr	essing Modbus Aux	kiliary Map			
Modbus Function         Register Type         Local Reg.         Count         Remote Reg.         IP Address         Node         Reformat           Read         V         HR         V         1000         10         1000         192.168.1.222         3         None         V	_											
Modbus Function         Register Type         Local Reg.         Count         Remote Reg.         IP Address         Node         Reformat           Read         V         HR         V         1000         10         1000         192.168.1.222         3         None         V	Mor	Hous Auviliany Mai	n —									
Read         V         HR         V         1000         100         192.168.1.222         3         None         V	vioc	IDUS Auxiliary ivia	٩,									
Read         V         HR         V         1000         10         1000         192.168.1.222         3         None         V		Modbus Functio	n	Register Type	e	Local Reg.	Count	Remote Rea.	IP Address	Node	Reformat	
			<u> </u>		_	-						
	_		-	10.5		1000	10	1000	102.100.1.222		110.1.5	
	** [		~		$\sim$							~

Figure 3.26 – PA Link Modbus Auxiliary Map configuration

#### The Modbus Auxiliary Map configuration consists of the following parameters:

Parameter	Description
Modbus Function	This is the Modbus function is the used with the Modbus Slave.
	Read – Read a Modbus Register (e.g. HR, IR, CS, or IR) from a Modbus Slave.
	Write – Write a Modbus Register (e.g. HR, IR, CS, or IR) to a Modbus Slave.
Register Type	Modbus Register Type:
	<b>CS</b> – Coil Status
	<b>IS</b> – Input Status
	IR – Input Register
	HR – Holding Register
Local Reg.	The local (internal) PA Link Modbus address.
Count	The number of Modbus elements to read or write.
Remote Reg.	The remote slave Modbus address.

IP Address	The IP address of the remote Modbus TCP slave.
Node	The Modbus Node address of the remote Modbus slave.
Reformat	How the data is formatted before reading or writing from/to the Modbus slave.
	None – No reformatting will be done.
	BB AA – 16-bit Byte swap
	BB AA DD CC – 32-bit Byte Swap
	CC DD AA BB – Word Swap
	DD CC BB AA – Word and Byte Swap



# 3.6. MODULE DOWNLOAD

Once the PA Link configuration has been completed, it must be downloaded to the module. The configured IP address of the module will be used to connect to the module.

To initiate the download, right-click on the module and select the **Download** option.

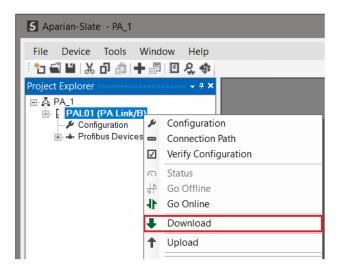


Figure 3.27 - Selecting Download

Once complete, the user will be notified that the download was successful.



Figure 3.28 - Successful download

Within Slate environment the module will be in the *Online* state, indicated by the green circle around the module. The module is now configured and will start operating immediately.

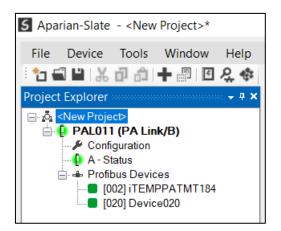


Figure 3.29 - Module online

# 3.7. DEVICE DISCOVERY (ONLINE)

Once online with the PA Link in Slate, the user will be able to scan the PROFIBUS network for PA slave devices.



**NOTE:** If the incorrect PROFIBUS parameters have been configured (e.g. slot time) then the PA Link will not be able to detect any slave devices on the PROFIBUS network.

3.7.1. DISCOVERY

The slave device discovery can be found by selecting the *Discovered Nodes* tab in the PA Link status window.

Start Discov	very	Status			
Station	ldent	Status	Vendor	Model	GSD



To start a new device discovery the *Start Discovery* button must be pressed. Once the discovery is done the slave devices found will be listed below.

Start Discove	ery	Status	Done		
Station	Ident	Status	Vendor	Model	GSD
2	0x1523	Data Exch	Endress+Hauser	iTEMP PA TMT 184	Eh3x1523.gsd
20	0x80A6	Unconfigured	SIEMENS AG	SITRANS P DSIII	siem80a6.gsd

Figure 3.31 – Devices Found

If a device has been found that is not currently in the PA Link configured device list the user will be able to add the device from this window by right-clicking on the device and selecting *Add Device*.



**NOTE:** The GSD file will need to be already registered before a device can be added to the PA Link configuration.

al General S	tatistics DPV1 Sta	tistics Live List Dis	scovered Nodes Modbus Stati	stics Ethernet Clients TCP / ARP	
Start Discov	ery	Status	Done		
Station	Ident	Status	Vendor	Model	GSD
2	0x1523	Data Exch	Endress+Hauser	ITEMP PA TMT 184	Eh3x1523.gsd
20	0x80	Unconfigured	SIEMENS AG	SITRANS P DSIII	siem80a6.gsd
	+ /	Add Device			

Figure 3.32 – Adding the Field Devices Found

The user will need to select the GSD file add the device to the PA Link configured device list.

S GSD File Selector							×
Filter Vendor (All)	Model *	ldent 0x80	Filena	me *	Reset		
Vendor	Model	Revision	GSD File	GSD Rev.	ldent.	Hardware	Software
SIEMENS AG	SITRANS P DSIII	3.1	siem80a6.gsd	3	0x80A6	A01	0300.01

Figure 3.33 – Selecting the GSD for the slave device

Once the devices have been correctly set up (as well as the correct mapping is in Logix) the devices will show up as exchanging data.

				Done	Status	ery	Start Discov
0x1523 Data Exch Endress+Hauser iTEMP PA TMT 184 Eh3x1523.gsd	GSD	GSD	Model	Vendor	Status	Ident	Station
	d	Eh3x1523.gsd	iTEMP PA TMT 184	Endress+Hauser	Data Exch	0x1523	2
0x80A6 Data Exch SIEMENS AG SITRANS P DSIII siem80a6.gsd	d	siem80a6.gsd	SITRANS P DSIII	SIEMENS AG	Data Exch	0x80A6	20

Figure 3.34 – Discovering running devices

### 3.7.2. DEVICE STATION ADDRESS CHANGE

Certain devices can be set up to allow remotely changing of the station address. Devices with this option enabled, generally default to a station address of 126. The user can change the station address of a device (if the device is correctly setup) by right-clicking on the device in the Discovery List and selecting *Change Station Address*.

Start Discov	ery S	Status	Done		
Station	ldent	Status	Vendor	Model	GSD
2	0x1523	Data Exch	Endress+Hauser	ITEMP PA TMT 184	Eh3x1523.gsd
20	0x80A6	Data Exch	SIEMENS AG	SITRANS P DSIII	siem80a6.gsd
		+ A	dd Device		
		<b>\$</b>	Change Station Address		



Next the user will need to select the new station address for the device. Once selected press the *Set* button.

<b>S</b> Change Station Address		×
Old Station Address	20	
Device Ident.	0x80A6	
New Station Address	13 ~ Lock	
Set	Cancel	

Figure 3.36 – Selecting new Station Address.

Once the request has been sent the user can either start a new network discovery to confirm the address has changed or monitor the *LiveList* (see the *Diagnostics* section).



**NOTE:** The amount of time for the device to appear at the new station address is device depended. In the *LiveList* there will be a period where both node addresses show up while the original station address is timing out.



**NOTE:** If the user sets the station address to an address that is already present on the PA network it will result in communication failure of both devices.



**NOTE:** Generally, the device will need to be in the correct state before it will accept a command to change its station address (i.e. must not be in data exchange state).

# 3.8. ADDING PROFIBUS PA DEVICES

The user will need to add each PROFIBUS device to the PA Link which can then be configured. This is done by right-clicking on the **PROFIBUS Devices** item in the tree and selecting **Add PROFIBUS Device**.

5 Aparian-Slate	- my	/Project
File Device		ols Window Help
		- <del>-</del> + ×
□ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □	gurati	ion
	-	Add Profibus Device
	ĉ	Paste
	ĉ	Paste Special
	Ç	Export Device List
	G,	Import Device List
	ŵ.	DP Packet Capture
	ø	Global Control
	5	Explicit Messaging

Figure 3.37 – Adding a PROFIBUS Field Device

Next the user will need to select the device to be added to the PA Link. This is done by selecting the device from the *GSD File Selector* and pressing *Ok*.

Vendor	Model	ldent	F	ilename				
(All)	*		0x*	*	Reset			
Vendor	Model	Revision	GSD File	GSD Rev.	Ident.	Hardware	Software	1
ABB Automation	2600T Pressure 263/265 2000T	1.03	ABB_04C2.GSD	3	0x04C2	8	0.24	Τ
Endress+Hauser	Cerabar S, 2nd Generation	Profile 3.0	EH3X1501.GSD	2	0x1501	All	All	
Endress+Hauser	Deltapilot S, 2nd Generation	Profile 3.0	EH3X1503.GSD	2	0x1503	All	All	1
Endress+Hauser	Deltabar S, 2nd Generation	Profile 3.0	EH3X1504.GSD	2	0x1504	All	All	٦
Endress+Hauser	Cerabar M	Profile 3.0	EH3X151C.GSD	2	0x151C	All	All	1
Endress+Hauser	Micropilot M	Profile 3.0	EH3X1522.GSD	2	0x1522	All	All	1
Endress+Hauser	ITEMP PA TMT 184	Profile 3.0	EH3X1523.GSD	3	0x1523	All	All	1
Endress+Hauser	PROMAG 50 PA	Profile 3.0	EH3x1525.GSD	4	0x1525	All 4	All 4	1
Endress + Hauser	PROMAG 53/55 PA	Profile 3.0	EH3x1527.GSD	4	0x1527	All 4	All 4	1
Endress + Hauser	PROMASS 80 PA	Profile 3.0	EH3x1528.GSD	4	0x1528	All 4	All 4	1
Endress + Hauser	PROMASS 83 PA	Profile 3.0	EH3x152A.GSD	4	0x152A	All 4	All 4	1
Endress+Hauser	Prosonic M	Profile 3.0	EH3X152C.GSD	3	0x152C	All 1	All 1	1
Endress+Hauser	Levelflex M	Profile 3.0	EH3X152D.GSD	3	0x152D	All	All	1
Endress+Hauser	PROSONIC FLOW 90 PA	Profile 3.0	EH3X152F.GSD	4	0x152F	All 1	All 1	1
Endress + Hauser	PROSONIC ELOW 93 PA	Profile 3.0	EH3x1530 GSD	4	0x1530	All 4		1

Figure 3.38 – Selecting a PROFIBUS PA Field Device

Once the device has been added the General Configuration page will be opened and the device will be added at the first open PROFIBUS Station Address.

S Aparian-Slate - PA Link*	
File Device Tools Window Help	
Project Explorer	MyPALink - 2 - Device Configuration
A PALink     A Link/B)     A Configuration     Profibus Devices     Devices     Dougl CerabarS2ndGener	General       Profibus Configuration       DPV1       User Parameters       Slot Configuration       Start-up Parameters         Instance       Instance Name       CerabarS2ndGener       Device Details
	GSD File EH3X1501.GSD
	Vendor Endress+Hauser
	Model Cerabar S, 2nd Generation
	Identity 0x01501 Revision 2

Figure 3.39 – PROFIBUS Field Device Added

3.8.1. GENERAL

The General configuration is shown in the figure below. The Device *General* configuration window is opened by either double clicking on the slave device in the tree or right-clicking the slave device and selecting *Configuration*.

MyPALink - 2 - Devi	MyPALink - 2 - Device Configuration						
General Profibus Con	figuration DPV1 User Parameters Slot Configuration Start-up Parameters						
Instance	MyCerabar						
instance Name							
Device Details							
GSD File	EH3X1501.GSD						
Vendor	Endress+Hauser						
Model	Cerabar S, 2nd Generation						
Identity	0x01501 Revision 2						
	Ok Apply Cancel						

Figure 3.40 – Field Device General configuration parameters

Parameter	Description
Instance Name	The device instance name which will be used to create the Tag names and UDTs in Logix.

The General configuration consists of the following parameters:

Table 3.8 – Device General configuration parameters

### 3.8.2. PROFIBUS CONFIGURATION

The PROFIBUS configuration is shown in the figure below. The Device **Profibus Configuration** window is opened by either double clicking on the slave device in the tree or right-clicking the slave device and selecting **Configuration**.

MyPALink - 2 - Device Configuration		- • ×
General Profibus Configuration DPV1 User Parameters Slot Configuration	Start-up Parameters	
General Profibus Configuration		
Node Address 2 V	Group Membership	
TSDR 200 (tbits)	1     2     3     4       5     6     7     8	
Minimum Slave Interval 6 (x100 us)		
Watchdog	Freeze / Sync	
✓ Watchdog Enable Value 500 (ms)	Freeze Enabled Sync. Enabled	
Profibus Data Options		
Byte/Word Swap Option None ~	Force Data to Zero on Communication Failure	
Ok	Apply Cancel Help	
OK .	nep cancer nep	

Figure 3.41 – Field Device PROFIBUS configuration parameters

The PROFIBUS configuration consists of the following parameters:

Parameter	Description	
Node Address	This is the station address configured for the added device. This is the address the PA Link will use to look for and configure the device for Data Exchange.	
TSDR	This parameter is the minimum time (bits) that a PROFIBUS-PA slave must wait before it responds. It must respect the rule: Min: 11 Max: 1023 Default: 11	

Minimum Slave Interval	This is the minimal time that the PROFIBUS master must wait between two IO data exchanges with this device. The default value proposed comes from the GSD File. Min: 1 Max: 65535
Watchdog Enable	Enables the watchdog for the slave device data exchange. The slave device monitors the data exchange rate (PROFIBUS Cycle) and it must be less than the Watchdog Value else the slave device will change back into an unconfigured state.
Watchdog Value	Is used to monitor cyclic communication and must be significantly higher than the time required for one PROFIBUS cycle. If a slave does not receive a request frame for a period of time longer than the watchdog time, it will revert to its initial, power-up state and cyclic communication will have to be reestablished. The minimum and default values are defined by the PA Link Default Watchdog setting in the PA Link PROFIBUS configuration.
Group Membership	Specifies which groups the slave belongs to. A slave can be in multiple groups at a time (from 1 through 8). Groups are used by the master when it sends a Sync or Freeze command. PROFIBUS Group checkboxes are enabled when Sync Mode or Freeze Mode checkboxes are checked.
Freeze Enabled	User data transmission Synchronization control commands enable the synchronization of inputs. Freeze Mode field is unchecked by default.
Sync Enabled	User data transmission Synchronization control commands enable the synchronization of outputs. Sync Mode is unchecked by default.
Byte/Word Swap Option	This parameter will reformat the input and output Profibus DPV0 communication data. Below are the reformat options if the normal data format is AA BB CC DD: None BB AA DD CC BB AA CC DD AA BB
Force Data to Zero on Communication Failure	When this parameter is set it will force the last data received from a DP device to be forced to zero if the DPV0 communication to that specific device is lost.

Table 3.9 – Field Device PROFIBUS configuration parameters

# 3.8.3. DPV1

The DPV1 configuration is shown in the figure below. The slave device DPV1 configuration window is opened by either double clicking on the slave device in the tree or right-clicking the slave device and selecting **Configuration**.

MyPALink - 2 - Device Configuration		_ 0 >
General Profibus Configuration DPV1 User Parameters Slot Configuration Start	up Parameters	
DPV1 Settings   Enable DPV1  Base 1ms  Check Config  Alarm Mode  1 of each	Alarm Enables Pull Plug Alarm Process Alarm Diagnostic Alarm Manufacturer Alarm Status Alarm Update Alarm	
Alarm Ack uses SAP50	Apply Cancel	

Figure 3.42 – Device DPV1 configuration parameters

The DPV1 configuration consists of the following parameters:

Parameter	Description
Enable DPV1	Indicates if the slave supports DPV1 Class 1 access (read and write) or alarms. If the device does not support these DPV1 services, this parameter must be unchecked. The default value is based on the information provided by the GSD File.
Base 1ms	Indicates if the device should use the 1ms base time for watchdog time calculation. See the chapter " <b>PROFIBUS Settings</b> " below for watchdog time calculation.
	By default, the field will be unchecked which sets the watchdog base to 10 ms.
	<b>Note</b> : the watchdog value is always shown in the configuration panel in ms regardless of this time base setting.
Enable Fail Safe	The failsafe mode determines the behavior of the PA Slave outputs when the PROFIBUS Master is in CLEAR state:
	<ul> <li>If the slave is configured to be failsafe and supports this feature, then it will apply its own fallback value (the Master sends outputs with 0 length data)</li> </ul>
	• If not, the Master sends output data at 0
	If this feature is supported by the device, the check box must be checked. If the device does not support it, this parameter must be unchecked. The default value is based on the information provided by the GSD File.
Check Config	This checkbox is used to define the reaction to the reception of configuration data. If the check box is not set, the check is as described in EN 50170. If the check box is set, the check is made according to a specific user definition. By default, the field will be unchecked.
Alarm Mode	This parameter specifies the maximum number of possible active alarms for the device.

Alarm Ack uses SAP50	This will force the PA Link to use Service Access Point (SAP) 50 to acknowledge alarms.					
Alarm Enables	Enables specific alarms for the slave device to report on if active. The available alarms are listed below and are only available if specified in the device's GSD file:					
	Pull Plug Alarm					
	Process Alarm					
	Diagnostic Alarm					
	Manufacturer Alarm					
	Status Alarm					
	Update Alarm					

Table 3.10 – Device DPV1 configuration parameters

### **3.8.4**. User Parameters

The User Parameter configuration is shown in the figure below. The device **User Parameter** configuration window is opened by either double clicking on the slave device in the tree or right-clicking the slave device and selecting **Configuration**.

Parameter		Value	N	otes	
Condensed Status	Enabled	value		otes	
Condensed Status	Enabled				
er Parameter Data					
00 00 08 05 41 00 00 01			De	fault	

Figure 3.43 – Device User Parameter configuration parameters

The User Parameter configuration consists of the device specific user configuration. This is extracted from the device GSD file and can be used to configure device specific parameters. When one of the parameters is changed the User Parameter Data will be updated which is sent to the device in the Set Parameter telegram.

# **3.8.5.** SLOT CONFIGURATION

Each slave device can have multiple slots that can be configured. A slot can be a place holder for a process variable or a placeholder for a specific piece of hardware. In the example below the PROFIBUS slave device added is an IO adapter which can have multiple additional IO modules which will be represented as additional slots.

5 1	/lyPALink - 2	- Device Configuration										_ □
G	eneral Profit	bus Configuration DPV1 U	ser Parameters Slot Configuration	Start-up Par	ameters	]						
	Slot Configu	iration									[	Add Module
	Slot	Description	Module			Data Point	Data Type	Byte Length	Register Type	Modbus Offset	PA Offset	Ext User Prm

Figure 3.44 – Field Device Slot configuration start

To add a module, select the *Add Module* button. The module selection form will appear listing all the available modules from the GSD file.

	Add Module		x
Fil	Iter Module Des	scription *	Reset
	ID	Description	Info
	001	Main Process Value	
	002	2nd Cyclic Value	
	003	3rd Cyclic Value	
	004	Display Value	
	005	Free Place	
		Ok Cance	əl

Figure 3.45 – Module Selection

The *Module Description* filter can be used in conjunction with the wildcard character ("\*") to easily locate the required module. Once the required module has been selected press the *Ok* button.

The module will be added to the Slot configuration. The layout of the slot configuration differs slightly depending on whether Logix or Modbus has been selected as the Primary Interface.

		ChatCarterration On a D									
neral	Profibus Configuration DPV1 User Parame	ters Stor Conliguration Start-up Parameters									
Slot C	Configuration										Add Module
Slot	Description	Module			Data Po	int	Data Type	э	Byte Length	PA Offset	Ext User Prm
	MainPV	01-Main Process Value	+	]	Input	$\sim$	REAL	$\sim$	4	0	(null)
				X	Input	$\mathbf{v}$	SINT	$\overline{\mathbf{v}}$			



JULIEN	- 2 - Device Configuration														_
neral Pr	ofibus Configuration DPV1	User Parameters Slot Configuration Start-u	p Parar	mete	rs										
Slot Confi	iguration														Add Module
Slot	Description	Module				Data Po	int	Data Type	e	Byte Length	Regist Type		Modbus Offset	PA Offset	Ext User Prm
1 Ma	inPV	01-Main Process Value		+		Input	$\sim$	REAL	$\sim$	4	HR	$\sim$	2000	0	(null)
Ma	inPVStatus			+	X	Input	$\sim$	SINT	$\sim$	1	HR	$\sim$	2002	4	

Figure 3.47 – Slot configuration – (Modbus)

#### SLOT CONFIGURATION - GENERAL

Each module added can consist of one or more Data Points. In the example below the module has two Data Points, one Input and one Output.

The description of each is based on the module name (from GSD file) but can be edited by the user. When using Logix this Description is used to create the member of the device specific UDTs and thus no illegal Logix characters are permitted. It is also important that these descriptions are unique within a device.

5 N	1yPAL	ink - 2 - Device Configuration									_ 0
Ge	eneral	Profibus Configuration DPV1 User Parameter	ers Slot Configuration Start-up Parameters								
	Slot 0	Configuration									Add Module
	Slot	Description	Module			Data Poi	nt	Data Type	Byte Length	PA Offset	Ext User Prm
	1	MainPV	01-Main Process Value	+		Input	Ч	REAL	4	0	(null)
		MainPVStatus		+	X	Input	~	SINT	/ 1	4	



Some modules provide module specific User Parameters to further configure the module. These parameters can be accessed by either clicking on the Configure (...) button or by rightclicking on the Module and selecting the **Configure Module** option in the context menu.

Slot	Description		I	Module		
	DigitalInputs	+	Insert Module	B0 8DI/8DX	 +	
	DigitalOutputs	Ö	Configure Module		+	X
		×	Delete Module			
		+•	Add Data Point			
		<b>×</b> •	Delete Data Point			

Figure 3.49 – Access Module Specific User Parameters

The Module User Parameter Editor will appear. The parameters and their enumerated options are derived from the GSD file.

	Parameter	Value		Notes
	[SlotNumber]	1		1-15
	Use channel 8 as output	No	~	
	Use channel 9 as output	No	~	
	Use channel 10 as output	No	~	
	Use channel 11 as output	Yes	~	
۲	Use channel 12 as output	No	~	
	Use channel 13 as output	No		
	Use channel 14 as output	Yes	Y	
	Use channel 15 as output	No	~	
_				
15	5F 01 00 10 00 00 00 00 00 00 00 00 00 00	00 00 00 00 00 00 08		Default

Figure 3.50 – Device Slot configuration additional parameters

Once the slot parameters have been updated the user can click the **OK** button which will update the Extended User Parameters and return to the Slot Configuration page.

When adding a slot, the data format and size will default to that of the selected module in the GSD file. Depending on the GSD file, the default configuration may not be preferred and can be changed by the user.

Formatting the modules data can be achieved by a combination of adding or removing Data Points and changing the Data Type of each.

Data Points can be added by either right-clicking on the module and selecting **Add Data Point** or by clicking on the "+" button.

Data Points can be removed by either right-clicking on the module and selecting **Delete Data Point** or by clicking on the "X" button.

Slot Configuration

Slot Description Module 01-Main Process Value MainPV + ÷. Insert Module MainPVStatus + Х **Configure Module** Ö Delete Module × •• Add Data Point Delete Data Point ו L≡ Assign Modbus from Here

Figure 3.51 – Adding / Removing Data Points



**NOTE:** Each module must contain at least one Data Point.

After adding a new Data Point, the following should be configured:

• Description

Slot Configuration

- Data Point Type (Input, Output, None)
- Data Type
- Byte Length

Slot Configuration

Slot	Description	Module			Data Po	int	Data Ty	ре	Byte Length	PA Offset
1	MainPV	01-Main Process Value	+		Input	$\mathbf{\sim}$	INT	~	2	0
	MainPV2		+	X	Input	$\sim$	INT	~	2	2
	MainPVStatus		+	X	Input	$\sim$	SINT	~	1	4

Figure 3.52 – Configuring Data Points

After updating the Data Type, the Byte Length will be set to match the selected Data Type. By modifying the Byte Length thereafter, an array of that Data Type can be configured. It is however important that the Byte Length is always a multiple of the base Data Length.

Data Type	Byte Length MUST be a multiple of:
BOOL	1
SINT	1
INT	2
DINT	4
REAL	4

Table 3.11 – Data Type – Byte Length Restrictions



**NOTE:** It is critical that the configured Byte Length be a multiple of the base Data Type.



**NOTE:** It is critical that the total sum of input and output bytes (of all the Data Points) match that required by the slave device. Not adhering to this could cause unexpected results.



**NOTE:** The PA (Byte) Offset for each the Data Point will be automatically calculated.

SLOT CONFIGURATION – LOGIX SPECIFIC

When using Logix as the Primary Interface, the PROFIBUS Data Points will be packed and padded to match a device-specific UDT. All the Inputs will be collated together and then all the Outputs.



**NOTE:** It is important that the Data Point Descriptions do not contain any illegal characters and are not duplicated within a device. Failing to do so will create errors when generating and importing the mapping L5X into Studio 5000.

Slot Configuration

Slot	Description	Module			Data Po	oint	Data Typ	e	Byte Length	PA Offset
1	MainPV	01-Main Process Value	+		Input	$\sim$	REAL	~	4	0
	MainPVStatus		+	X	Input	$\sim$	SINT	~	1	4

Figure 3.53 – Slot configuration – Logix Example

SLOT CONFIGURATION – MODBUS SPECIFIC

When using Modbus as the Primary Interface, it is important to configure the Modbus Register Type and Modbus Offset correctly to ensure that multiple Data Points are not mapped to the same Modbus data area.

Slot Configuration

Slo	t Description	Module			Data Po	oint	Data Typ	e	Byte Length	Registe Type		Modbus Offset	PA Offset	Ext User Prm
1	MainPV	01-Main Process Value	+		Input	$\mathbf{\vee}$	REAL	~	4	HR	~	2000	0	(null)
	MainPVStatus		+	X	Input	$\checkmark$	SINT	~	1	HR	~	2002	4	

Figure 3.54 – Slot configuration – Modbus Example



**NOTE:** It is important that the Data Point Register Type and Modbus Offset does not result in multiple Data Points overlapping. Such conflicts will cause unexpected results.



**NOTE:** It is important that the Data Point Register Type is appropriate for the Data Type, Type (Input/Output) and Modbus interface type (Master/Slave).



**NOTE:** The range of configured Modbus registers for each register type may not exceed 10,000.

The Data Point Modbus Registers can be automatically assigned by right-clicking on a slot and selecting the *Assign Modbus from Here* option.

Slot	Description		Module			Data Po	oint	Data Type	э	Byte Length	Registe Type		Modbus Offset
1 Main	PV	01-M	ain Process Value	+		Input	$\sim$	REAL	$\sim$		HR	$\sim$	2000
Main	PVStatus	+	Insert Module	+	X	Input	$\sim$	SINT	~	1	HR	$\overline{}$	2002
		0	Configure Module								-		
		×	Delete Module										
		+-	Add Data Point										
		*	Delete Data Point										
		↓≡	Assign Modbus from Here										

Figure 3.55 – Slot configuration – Automatic Modbus Assignment

The Modbus Assignment window will open where the user can select the Modbus *Register Type* and *Starting Offset*.

S Modbus Assignment	x
Register Type 🛛 😽 🗸	
Starting Offset 2000	
Ok Cancel	

Figure 3.56 – Modbus Assignment

Selecting the **Ok** button will automatically assign Modbus registers to all the Slots and their respective Data Points from that point onwards.

**3.8.6.** Start-up Parameters

Each slave device can have a set of start-up parameters associated with it which will be updated once Data Exchange is active using DPV1 Class 1 messaging. Thus, the user can have

specific parameters that must be updated after the device is initialized for data exchange which will simplify device replacement.

eneral	Profibus Configuration	DPV1 User Parameters	Slot Configuration	Start-up Parameters	Advanced Diagnostic	s
Start-	Jp Parameters					
	Enable Start-up Para	ameters				
	•	Description	Slot	Index	Data Type	Value
		Description	5101	index		value

Figure 3.57 – Device Start-up Parameters

The user will need to enable the Start-up parameters by selecting the *Enable Start-Up Parameters* checkbox. Then the user will need to enter the required start-up parameters as shown below.

General	Profibus Config	juration DPV1	User Parameters	Slot Configuration S	nairup raiailleteis			
				5		Auvanceu Dia	ignostics	
Start	t-Up Parameters							
Juan	c op i arameters	2						
	Enable Start-	-up Parameters						
	Enable Start-	-up Parameters						
Ŀ	✓ Enable Start-	up Parameters Descript		Slot	Index	Data Type		Value
	Enable Start-	Descript	tion	Slot		~ ~ ~		
	Enable Start-		tion	Slot 1	Index 4	Data Type REAL	~	Value 5.25

Figure 3.58 – Device Start-up Parameters Example

Once the slave device has been successfully parameterized and configured for Data Exchange the PA Link will update one parameter at a time for each slave device.

# 3.9. LOGIX CONFIGURATION

The PA Link module can be easily integrated with Allen-Bradley Logix family of controllers. Integration with the Logix family in Studio5000 makes use of either the EDS Add-On-Profile (AOP), or Generic Module Profile, or in the case of ControlNet via a ControlNet Router, the ControlNet Generic Profile.

3.9.1. EDS AOP (LOGIX V21+)



**NOTE:** When using the EDS AOP, ensure that the PA Link's *Logix Profile* has been set to the *Standard (EDS AOP)* option, otherwise the generated L5X Logix code will import with errors.

Before the module can be added to the tree the module's EDS file must be registered.

Using RSLinx, the EDS file can be uploaded from the device after which the EDS Hardware Installation tool will be invoked to complete the registration.

Alternatively, the EDS file can be downloaded from the product web page at <u>www.aparian.com</u> and registered manually using the *EDS Hardware Installation Tool* shortcut under the *Tools* menu in Studio 5000.

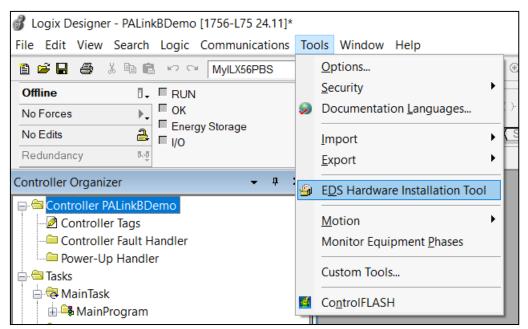


Figure 3.59 - EDS Hardware Installation Utility

After the EDS file has been registered, the module can be added to the Logix IO tree in Studio 5000. Under a suitable Ethernet bridge module in the tree, select the Ethernet network, rightclick and select the *New Module* option.

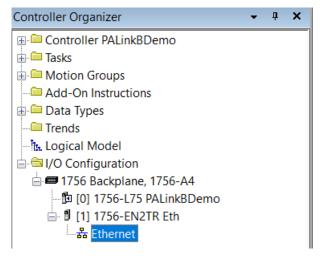


Figure 3.60 – Adding a module

The module selection dialog will open. To find the module more easily, use the Vendor filter to select only the *Aparian* modules as shown in the figure below.

		Clear Filters		Show Filters 3
Catalog Number A-PAL/B	Description PA Link/B	Vendor Aparian	Category Communications Adapter	

Figure 3.61 – Selecting the module

Locate and select the PA Link module and select the *Create* option. The module configuration dialog will open, where the user must specify the *Name* and *IP Address* as a minimum to complete the instantiation.

New Module			×
General* Conn	ection Module Info Internet Protocol Port Configuration		
Туре:	A-PAL/B PA Link/B		
Vendor:	Aparian		
Parent	Eth		
Name:			Ethernet Address
Description:		^	O Private Netwo 192.168.1.
			IP Address: 192 . 168 . 1 . 241
			O Host Name:
		$\sim$	
– Module Defini	ition		
Revision:	2.001		
Electronic Ke	ying: Compatible Module		
Connections:	I/O Connection		
	Ch	ange	
tatus: Creating			OK Cancel Help

Figure 3.62 – Module instantiation

Once the instantiation is complete the module will appear in the Logix IO tree.

Controller Organizer 👻 🖣 🗙
🕀 🖨 Controller PALinkBDemo
🖶 🧰 Tasks
🖶 🚍 Motion Groups
Add-On Instructions
🗄 🗀 Data Types
- Trends
- It. Logical Model
🖮 🔄 I/O Configuration
🖻 🛲 1756 Backplane, 1756-A4
🛍 [0] 1756-L75 PALinkBDemo
🖮 🖞 [1] 1756-EN2TR Eth
📥 💑 Ethernet
🖞 1756-EN2TR Eth
A-PAL/B PAL01

Figure 3.63 – Logix IO tree

The Module Defined Data Types will automatically be created during the instantiation process. These data types provide meaningful structures to the module data. An excerpt of the Input Image is shown in the following figure.

Name 📰 🛆	Value 🔸	Force Mask +	Style	Data Type
- PAL01:I1	{}	{}		_055A:A_PALB_7E6CF713:I:0
PAL01:I1.ConnectionFaulted	0		Decimal	BOOL
E PAL01:I1.Data	{}	{}	Decimal	SINT[500]
+ PAL01:I2	{}	{}		_055A:A_PALB_7E6CF713:I:0
+ PAL01:I3	{}	{}		_055A:A_PALB_7E6CF713:I:0
+ PAL01:I4	{}	{}		_055A:A_PALB_7E6CF713:I:0
+ PAL01:01	{}	{}		_055A:A_PALB_78F5E13D:0:0
+ PAL01:02	{}	{}		_055A:A_PALB_78F5E13D:0:0
+ PAL01:03	{}	{}		_055A:A_PALB_78F5E13D:0:0
± PAL01:04	{}	{}		_055A:A_PALB_78F5E13D:0:0

Figure 3.64 – Module Defined Data Type

### 3.9.2. GENERIC MODULE PROFILE (LOGIX PRE-V21)



**NOTE:** When using a Generic Module Profile only a <u>single</u> connection is supported limiting the total PROFIBUS data that can be exchanged.



**NOTE:** When using the Generic Profile, ensure that the PA Link's *Logix Profile* has been set to the *Generic Profile* option, otherwise the generated L5X Logix code will import with errors.

When using Logix versions prior to version 21, then the PA Link module must be added to the RSLogix 5000 I/O tree as a generic Ethernet module. This is achieved by right clicking on the Ethernet Bridge in the RSLogix 5000 and selecting *New Module* after which the *ETHERNET-MODULE* is selected to be added as shown in the figure below.



**NOTE**: See the next section for importing the configuration (L5X).

			Module	Electronic and the second	Description	Vendor
				DataMan 500 Series	ID Reader	Cognex Corporati A
Configuration				- DataMan 8000 Series	ID Reader	Cognex Corporati
756 Backplane				Drivelogix 5730 Etherne.	10/100 Mbps Ethernet Port on DriveLogix5730	Allen-Bradley
	2 PALinkBDemoV1	19		E1 Plus	Electronic Overload Relay Communications Interface	Allen-Bradley
	I2TR Eth			ETHERNET-BRIDGE	Generic EtherNet/IP CIP Bridge	Allen-Bradley
herne				ETHERNET-MODULE	Generic Ethernet Module	Allen-Bradley
0				EtherNet/IP	SoftLogix5800 EtherNet/IP	Allen-Bradley
				ILX34-AENWG	1734 Wireless Ethernet Adapter, Twisted-Pair Media	ProSoft Technolo.
	Paste	Ctrl+V		- In-Sight 1700 Series	Vision System	Cognex Corporati
	Print			-In-Sight 3400 Series	Vision System	Cognex Corporati
	Print	•		-In-Sight 5000 Series	Vision System	Cognex Corporati
			<	In Class Mana Calles	Malas Contant	······
					Find.	. Add Favorite
			- Der (	Category By Vendor	Find.	. Add Favorite

Figure 3.65 - Add a Generic Ethernet Module in RSLogix 5000

The user must enter the *IP Address* of the PA Link module that will be used. The assembly instance and size must also be added for the input, output, and configuration in the connection parameters section.

The required connection parameters for the PA Link module are shown below:

Connection Parameter	Assembly Instance	Size
Input	132	500 (8-bit)
Output	133	496 (8-bit)
Configuration	102	0 (8-bit)

Table 3.12 - RSLogix class 1 connection parar	meters for the PA Link module
---	-------------------------------

New Module					×
Type: Vendor: Parent:	ETHERNET-MODULE Generic Ethern Allen-Bradley Eth	et Module	ameters		
Name:	PAL01	Connectorr are	Assembly	Cian	
Description:	^	Input	Instance: 132	Size: 500 🚔 (8-bit)	
	×	Output:	133	496 🔺 (8-bit)	
	t Data - SINT 🗸 🗸 🗸	Configuration:	102	0 (8-bit)	
Address / H		-			
IP Addre	ess: 192 . 168 . 1 . 241	Status Input:			
🔿 Host Na	ime:	Status Output:			
🗹 Open Modu	ule Properties	OK	Car	ncel Help	

Figure 3.66 - RSLogix 5000 General module properties for PA Link module



**NOTE:** The user will need to enter the exact connection parameters before the module will establish a class 1 connection with the Logix controller.

Next the user needs to add the connection requested packet interval (*RPI*). This is the rate at which the input and output assemblies are exchanged. Refer to the technical specification section in this document for further details on the limits of the RPI.

Module Properties: eth (ETHERNET-MODULE 1.1)	×
General Connection* Module Info	
Requested Packet Interval (RPI): 50.0 ms (1.0 - 3200.0 ms)	
Use Unicast Connection over EtherNet/IP	
Module Fault	
Status: Offline OK Cancel Apply	Help

Figure 3.67 - Connection module properties in RSLogix 5000

Once the module has been added to the RSLogix 5000 I/O tree the Logix controller will be ready to connect to the PA Link with a Class 1 connection.

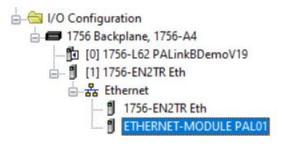


Figure 3.68 - RSLogix 5000 I/O module tree

3.9.3. CONTROLNET ROUTER PROFILE

The PA Link can be added to an existing ControlNet network by making use of the Aparian ControlNet Router.



**NOTE:** When using the ControlNet Router option only a <u>single</u> connection is supported limiting the total PROFIBUS data that can be exchanged.



**NOTE:** When using the ControlNet Router, ensure that the PA Link's *Logix Profile* has been set to the *ControlNet Router (A-CNR)* option, otherwise the generated L5X Logix code will import with errors.

The ControlNet Router (A-CNR) must be added to the Logix IO tree under a suitable ControlNet bridge (e.g. 1756-ACN / 1756-ACNR). The details of adding the module are described in the *ControlNet Router Enhanced User Manual*.



**NOTE:** It is important that the name of the ControlNet Router in the Logix IO tree matches the name given to the PA Link in the Slate configuration. Failure to do so will result in errors when importing the generated Logix L5x file.

The PA Link requires the ControlNet Router to be configured in a specific way, including the EtherNet/IP Originator connection to the PA Link.

It is strongly recommended to make use of the ControlNet Router configuration:

#### ControlNetRouter - PALink Bridge Example.spx

This file can be can be downloaded from the Aparian website and imported into an existing (PA Link) Slate project.

For more details, please download the following document: D121-025 PA Link - Technical Application Note - Connection via ControlNet Router.pdf

# 3.9.4. MULTI-CONNECTION

The PA Link supports up to four Class 1 (cyclic data exchange) connections. This will allow the user to have more field devices per PA Link because more data can be exchanged between the Logix controller and the PA Link.



**NOTE:** This only applies when the user has implemented the PA Link into Logix using an EDS AOP. When using a Generic Module Profile in Logix (pre-Logix v21) the user will only be able to use 1 Logix Connection.

When the user verifies the Slate project (this is done by right-clicking on the device and selecting *Verify Configuration*), the software will indicate if all the current configuration will fit into the selected *EtherNet/IP Connection* count. If not, the user will need to increase the connection count.

In Slate the user can set the number of *EtherNet/IP Connections* in the Logix tab of the configuration window (as shown below):

Setup

eneral	Physical Configuration	Profibus	Advanced	Modbus	Modbus	Addressing	Modbus A	uxiliary Map		
Identi	ty									
Insta	nce Name	PAL01								
Desc	ription									
IP Ac	ldress A	192	. 168 .	1	. 241					
IP Ac	ldress B	0	. 0 .	0	. 0					
-Opera Mode		Master			Ň	/				
Prima	ary Interface	EtherNet/	IP		``	1				
Ethe	rNet/IP Connections	4 2 3 4	~							
			_							

Figure 3.69 – Slate EtherNet/IP Connection Count

In Logix the user can increase/decrease the connection count using the EDS AOP (as shown below):

Module Prope	rties: Eth (A-PAL/B 2.001)							$\bowtie$			
General Conne	ction Module Info Internet Protocol Port Co	nfiguration							Enter Na	me Filter	
Type:	A-PAL/B PA Link/B										Co
Vendor:	Aparian										
Parent	Eth										
			E+b		Address						
Name:	PAL01				te Netwo 192.168.1	1 241					
Description:		~									
					Idress:		-				
				Host	Name:						
					Module Definitio	n					×
				Pop	vision:	2	~	001 ;	•		
									-		
		~		Eleo	ctronic Keying:	Compati	ble Moo	dule		$\sim$	
		*		Con	inections:						
Module Definit Revision:	2.001			1	Name		Size		Tag S		
				L.	/O Connection	Input:	500	SINT	1	PAL01:I1	
Electronic Key Connections:	•			r+		Output Input:	496 500		-	PAL01:01 PAL01:12	
Connections:	I/O Connection I/O Connection 2	^		L	/O Connection 2	Output		SINT	2	PAL01:02	
	I/O Connection 3	~			/O Connection 3	Input:	500	SINT	3	PAL01:I3	
		Change		H		Output Input:	496 500		_	PAL01:03 PAL01:14	
		Change		L	/O Connection 4	Output		SINT	4	PAL01:04	
											,
Status: Offline			ОК								
							OK		Cance	el	Help

Figure 3.70 – Logix EtherNet/IP Connection Count

### 3.9.5. LOGIX MAPPING

Slate will generate the required UDTs and Routines (based on the PA Link configuration) to map the required PROFIBUS PA Slave input and output data. The user will need to generate the required Logix and UDTs by right-clicking on the module in Slate and selecting the *Generate Logix L5X* option.

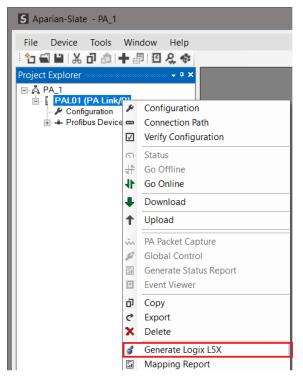


Figure 3.71 – Selecting Generate Logix L5X

The user will then be prompted to select a suitable file name and path for the L5X file.

Select a Logix XML Import/Export File					
$\leftarrow$ $\rightarrow$ $\checkmark$ $\uparrow$ ] > This PC > Local Disk (C:) > A	ٽ ~	✓ ひ Search Documents		Q	
Organize 🔻 New folder				• <b>•</b>	?
🧢 This PC	^ Name ▲	Date	modified	Туре	
3D Objects		No items match your s	aarch		
E Desktop		NO ILEMS MALCH YOUR S	earch.		
Documents					
🖶 Downloads	=				
Music					
E Pictures					
Videos					
🐛 Local Disk (C:)	✓ <	III			>
File <u>n</u> ame: MyPALinkL5X					~
Save as type: Logix XML File (*.L5X)					~
∧ Hide Folders			<u>S</u> ave	Cancel	

Figure 3.72 – Selecting the Logix L5X file name

This L5X file can now be imported into the Studio 5000 project by right-clicking on a suitable *Program* and selecting *Add*, and then *Import Routine*.

Controller Organizer	-	φ ×		
Controller PALinkBDerr Controller Tags Controller Fault Han Power-Up Handler Tasks MainTask	-			
Parameter	Add		•	New Routine
MainRouti Motion Groups Add-On Instruction Called Product Add-On Instruction Called Product Called Produ	Cut Copy Paste Delete Verify Cross Reference Browse Logic	Ctrl+X Ctrl+C Ctrl+V Del Ctrl+E Ctrl+E		New Local Tag Ctrl+W New Parameter Import Routine
a b [1] theo eive	Online Edits		•	
⊡ क्व Ethernet 	Print Export Program		•	
	Properties	Alt+En	ter	
1				

Figure 3.73 – Importing the L5X file into Studio 5000

In the file open dialog select the previously created L5X file and accept the import by pressing Ok.

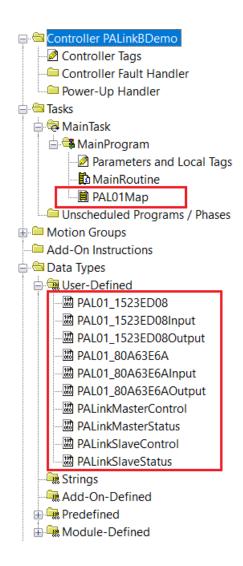
The import will create the following:

- Mapping Routine
- Multiple UDT (User-Defined Data Types)
- Multiple Controller Tags

Since the imported mapping routine is not a Main Routine, it will need to be called from the current Main Routine.



Figure 3.74 – Calling the mapping routine



#### Figure 3.75 – Imported Logix Objects

#### A number of PA Link specific (UDT) tags are created.

The Master Control tag is used to set the PROFIBUS Mode and to Enable the individual Slave Devices.

Betheest					
PAL01_MasterControl	{}		PALinkMasterControl		
PAL01_MasterControl.MasterControl	3	Decimal	SINT	Master Control Command	
PAL01_MasterControl.DeviceEnable	{}	Decimal	BOOL[128]	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[0]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[1]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[2]	1	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[3]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[4]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[5]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[6]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[7]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[8]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[9]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[10]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	

Figure 3.76 – Master Control tag

The Master Status tag displays the status of the PROFIBUS Master, including arrays to show the LiveList, Data Exchange Active, Alarm and Diagnostic pending status of each slave device.

Name 📰 🛆	Value 🔸	Style	Data Type	Description
⊟ PAL01_MasterStatus	{}		PALinkMasterStatus	
PAL01_MasterStatus.ConfigValid	1	Decimal	BOOL	Configuration Valid
-PAL01_MasterStatus.Owned	1	Decimal	BOOL	Class 1 Ownership (0=Not Owned, 1=Owned)
-PAL01_MasterStatus.DuplicateDPStation	0	Decimal	BOOL	Duplicate PA Master Station Detected
-PAL01_MasterStatus.ProfibusFieldbusError	1	Decimal	BOOL	Profibus Fieldbus Error
-PAL01_MasterStatus.ProfibusDeviceError	0	Decimal	BOOL	Profibus Device Error
-PAL01_MasterStatus.ProfibusOffline	0	Decimal	BOOL	Profibus Offline
PAL01_MasterStatus.ProfibusStopped	0	Decimal	BOOL	Profibus Stopped
PAL01_MasterStatus.ProfibusClear	0	Decimal	BOOL	Profibus Clear
PAL01_MasterStatus.ProfibusOperational	1	Decimal	BOOL	Profibus Operational
PAL01_MasterStatus.PLCModeRun	1	Decimal	BOOL	PLC Mode Run
PAL01_MasterStatus.RedundancyEnabled	1	Decimal	BOOL	Redundancy Enabled
PAL01_MasterStatus.RedundancyStatus	1	Decimal	BOOL	Module is Active Master (0=Standby, 1=Active
PAL01_MasterStatus.PowerConditionerActive	1	Decimal	BOOL	Internal Power Conditioner Active
PAL01_MasterStatus.TerminatorActive	0	Decimal	BOOL	Internal Terminator Active
-PAL01_MasterStatus.PortTripped	0	Decimal	BOOL	PA Bus Port Tripped
-PAL01_MasterStatus.PortProtection	0	Decimal	BOOL	PA Bus Port Protection
PAL01_MasterStatus.BusVoltage	21.55166	Float	REAL	PA Bus Voltage (V)
PAL01_MasterStatus.BusCurrent	47.18135	Float	REAL	PA Bus Current (mA)
PAL01_MasterStatus.CPUTemperature	41.16309	Float	REAL	CPU Temperature
■ PAL01_MasterStatus.ConfigCRC	16#a20b	Hex	INT	Configuration Checksum
	13	Decimal	SINT	Number of Active Slave Devices
■ PAL01_MasterStatus.SwitchOverTimeOut	2314	Decimal	INT	Redundancy Switch-Over Timeout
	{}	Decimal	BOOL[128]	Live List (0=Not Live, 1=Live)
	{}	Decimal	BOOL[128]	Data Exchange Active (0=Inactive, 1=Active)
	{}	Decimal	BOOL[128]	Alarm Pending (0=Not Pending, 1=Pending)
	{}	Decimal	BOOL[128]	Diagnostics Pending (0=Not Pending, 1=Pending)

Figure 3.77 – Master Status tag

There is also a tag created for each configured slave device. The structure of which comprises the following:

- Input Status Status related to slave device
- Input Data As specified in the Input Data Points in the Slot configuration
- Output Control Used to trigger alarms
- Output Data As specified in the Output Data Points in the Slot configuration

= PAL01_iTEMPPATMT184	{}		PAL01_1523ED08	
PAL01_iTEMPPATMT184.Input	{}		PAL01_1523ED08Input	
PAL01_iTEMPPATMT184.Input.Status	{}		PALinkSlaveStatus	
PAL01_iTEMPPATMT184.Input.Status.Online	0	Decimal	BOOL	Device Online (0=Offline, 1=Online)
PAL01_iTEMPPATMT184.Input.Status.DataExchangeActive	0	Decimal	BOOL	Data Exchange Active (0=Inactive, 1=Acti.
PAL01_iTEMPPATMT184.Input.Status.IdentMismatch	0	Decimal	BOOL	Device Identity Mismatch (0=Ok, 1=Mism
PAL01_iTEMPPATMT184.Input.Status.DisabledByOutputAssembly	0	Decimal	BOOL	Disabled by Output (0=Enabled, 1=Disab.
PAL01_iTEMPPATMT184.Input.Status.DeviceError	0	Decimal	BOOL	Profibus Device Error (0=Ok, 1=Error)
PAL01_iTEMPPATMT184.Input.Status.AlarmPending	0	Decimal	BOOL	Alarm Pending (0=Not Pending, 1=Pendi
PAL01_iTEMPPATMT184.Input.Status.DiagnosticsPending	0	Decimal	BOOL	Diagnostics Pending (0=Not Pending, 1=
PAL01_iTEMPPATMT184.Input.Status.OutputAssemblyNodeAddrMismatch	0	Decimal	BOOL	Station Number Mismatch (0=Ok, 1=Mism.
PAL01_iTEMPPATMT184.Input.Status.MappingCRCMismatch	0	Decimal	BOOL	Mapping Checksum Mismatch (0=Ok, 1=
PAL01_iTEMPPATMT184.Input.Status.SlaveClearOpMode	0	Decimal	BOOL	Slave Clear Operation Mode
PAL01_iTEMPPATMT184.Input.Status.SlaveAlarmAck	0	Decimal	BOOL	Slave Alarm Acknowledge
PAL01_iTEMPPATMT184.Input.Status.StationNumber	0	Decimal	SINT	Device Station Number
PAL01_iTEMPPATMT184.Input.Status.DeviceMappingCRC	16#0000	Hex	INT	Mapping checksum
-PAL01_iTEMPPATMT184.Input.INTemperatureOUT	0.0	Float	REAL	
PAL01_iTEMPPATMT184.Input.INTemperatureOU1	0	Decimal	SINT	
PAL01_iTEMPPATMT184.Output	{}		PAL01_1523ED08Out	
PAL01_iTEMPPATMT184.Output.Control	{}		PALinkSlaveControl	
PAL01_iTEMPPATMT184.Output.Control.StationNumber	0	Decimal	SINT	Device Station Number
PAL01_iTEMPPATMT184.Output.Control.AlarmTrigger	0	Decimal	BOOL	Device Alarm Trigger
E PAL01_iTEMPPATMT184.Output.Control.DeviceMappingCRC	16#0000	Hex	INT	Mapping Checksum
PAL01_iTEMPPATMT184.Output.INTemperatureOU2	0.0	Float	REAL	
E PAL01_iTEMPPATMT184.Output.INTemperatureOU3	0	Decimal	SINT	

Figure 3.78 – Slave Device-Specific tag

# 3.10. M580 CONFIGURATION

The PA Link module can be integrated with the M580 controller from Schneider Electric using the Generic EDS DTM.

### 3.10.1. REGISTER EDS FILE

The M580 specific EDS file "*AparianPALink\_SE.eds*" can be downloaded from the product web page at <u>www.aparian.com</u>, it is contained in the zip file "*PALink EDS - SE.zip*".

To register the EDS file in EcoStruxure Control Expert, open the **DTM Browser**, right-click on the host CPU and select **Device menu**, **Additional functions** and then **Add EDS to library**.

DTM Browser	X Open Add		
	Device menu	Offline Parameter Online Parameter	
-	Print device	Compare Configuration	
	Zoom in Zoom out	Observe Diagnosis	
	Expand all Collapse all	Additional functions	Add EDS to library Remove EDS from library

Figure 3.79 – Add EDS file

Using the file browser navigate to, and select, the downloaded and unzipped "AparianPALink\_SE.eds" file.

Then open the *Hardware Catalog*, select the *DTM catalog* tab, and click on the *Update* button.

All devices		Device	Туре	Vendor	Version	Date	
Device types		140NOC77100 (from EDS)	Device	Schneider Electric	1.1		П
Vendors		140NOC77101 (from EDS)	Device	Schneider Electric	1.1		11
🗄 Groups		140NOC78000 (from EDS)	Device	Schneider Electric	1.52		11
Protocols		140NOC78100 (from EDS)	Device	Schneider Electric	1.52		11
		Advanced Generic EDS	Device	Schneider Electric	1.9.32.0		11
		ALTIVAR61 Revision 1.5	Device	Schneider Electric	1.5		11
		ALTIVAR61 Revision 2.1	Device	Schneider Electric	2.1		11
		ALTIVAR71 Revision 1.6	Device	Schneider Electric	1.6		11
		ALTIVAR71 Revision 2.7	Device	Schneider Electric	2.7		11
		ALTIVAR71 Revision 3.3	Device	Schneider Electric	3.3		11
	- lî	BME AHI 0812	Gateway	Schneider Electric	1.1.7.0	2017-09-25	11
	l î	BME AHO 0412	Gateway	Schneider Electric	1.1.7.0	2017-09-25	11
			- · · ·	and the end of	1 0 00		11

Figure 3.80 – Update DTM catalog

The PA Link/B DTM will then appear in the list and can be easily located by selecting the *Aparian* option under *Vendors*.

### 3.10.2. PA LINK INSTANTIATION

To instantiate the module, drag the PA Link DTM from the *Hardware Catalog* to the host CPU in the *DTM Browser*.

DTM Browser		
Host PC     192.168.1.41 > BMEP58_ECPU_EXT	Hardware Catalog	×
Distributed Bus	Device types     A     Device     Type     Vendor	Version
	Vendors     PA Link/B Revision 2.1 (from EDS)     Device     Aparian       Advanced Micro Cor     AGM Electronics, I     Agarian       Agarian     V     III     III	2.1
	Update	

Figure 3.81 – Add PA Link

In the *Properties of device*, enter a suitable DTM name. This name must be the same as the instance name configured for the PA Link module in the Slate configuration software.

Propertie	s of device	e					x
General	Device inf	ormation	DTM information	Protocol inform	ation		
-DTM n	iame mana	gement					
Nam	ie:	PALink0	1				
				ОК	Cancel	Help	

Figure 3.82 – DTM Properties

The PA Link instance will now appear in the DTM Browser.

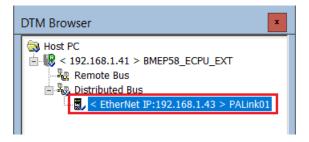


Figure 3.83 – DTM Browser

To configure the EtherNet/IP connections, double on the PALink item in the DTM browser.

In the I/O connection configuration, set the required *RPI*, and the *Input* and *Output Size*. The **Input Size must always be 500**, and **the Output Size must always be 496**.



**NOTE:** The Input and Output connection sizes configured in the DTM must be correct. Failure to do so will cause the PA Link module to not function correctly.

PALink01 - fdtConfiguration				_ 0
PA Link/B Revision 2.1 (from EDS) I/O PALink01				
PALink01	Connection	1		
Logging		Group/Parameter	Value	Unit
		RPI	50	msec
		Input T->0	50	macc
		Input revo	500	
		<ul> <li>Input size</li> <li>Input mode</li> </ul>	Multicast	
		Input type	Fixed	
		Input type Input priority	Scheduled	
		<ul> <li>Input trigger</li> </ul>	Cyclic	
		<ul> <li>Input transfer format</li> </ul>	Pure data and modeless	
		Dutput 0->T		
		Output size	496	
		<ul> <li>Output mode</li> </ul>	Point to Point	
		Output type	Fixed	
		<ul> <li>Output type</li> <li>Output priority</li> </ul>	Scheduled	
		<ul> <li>Output transfer format</li> </ul>	32-bit run / idle header	
Add Connection Remove Connection	adapte	ion mission mode of packets containing output data Multicast: transmission from the scanner to depend of EDS (Point to Point, Multicast, Null).		
Help			OK Can	cel Apply
د Disconnected <b>①</b> Data set	/			

Figure 3.84 – PA Link I/O Conneciton settings

If the PA Link has been configured for more than connection, (that is, 2, 3 or 4 connections), then these connections must be added to match.

To add an additional connection, select the PA Link module (at the top of the tree) and then press the *Add Connection* button. Then select the appropriate I/O connection. For the second connection select *I/O Connection 2*, for the third select *I/O Connection 3 and* for the fourth select *I/O Connection 4*.

PALink01 I/O Connection Logging	PA Link/B PA Link/B Pile Name: 055A000C00770201.eds Pile File Description: Profibus PA Interface Module
	Select the connection to add
	Connection to add: I/O Connection I/O Connection I/O Connection 2 I/O Connection 3 I/O Connection 4 OK Cancel
	Minor Revision: 1
	Product Name: PA Link/B     Catalog Number: A-PAL/B
Add Connection Remove Co	Show EDS

Figure 3.85 – Add multiple I/O Connections

Once the additional connections have been added, each connection must have the Input and Output sizes configured to 500 and 496 respectively.



**NOTE:** The number of connections configured in the DTM must match that configured in the Slate configuration software. Failure to do so will cause the PA Link module to not function correctly.

In the *DTM Browser*, double-click on the host CPU, and select the newly added *PA Link DTM* in the *Device List*.

In the *Properties* section, ensure that the *Variable Name* is set to the same *Instance Name* configured in the Slate configuration utility.

Channel Properties	Properties Address Se	tting
TCP/IP  Services  EtherNet/IP Local Slaves Device List  [513] PALink01 < EIP: 192.168.1.43>  I/O Connection Litems Logging	Properties Number: Comment:	513     Active Configuration:     Enabled       Image: Configuration in the second se
Logging	IO Structure Name Structure Name: Variable Name:	Default Name       T_PALink01
	Items Management Import Mode:	Automatic V Reimport Items

Figure 3.86 – PA Link – Variable name configuration

In the *Address* tab, set the *IP Address* of the module.

Channel Properties	Properties Address Setting	
TCP/IP  TCP/IP  Ecritery Control Cont	IP Configuration IP Address:	192 . 168 . 1 . 43
I/O Connection Items	Subnet Mask:	255 . 255 . 255 . 0
Logging	Gateway:	192 . 168 . 1 . 41
	Address Server	
	DHCP for this device:	Disabled V
	Identified by:	Device Name
	Identifier:	PALink01

Figure 3.87 – PA Link – IP Address configuration

# 3.10.3. REDUNDANT PA LINK MASTER

When using a redundant PA Link master configuration, both the A and B PA Link modules must be added following the same aforementioned steps. The modules must be added with the same name as that in the Slate configuration utility but with the "A" and "B" suffix added respectively.

For example, if the Slate instance name is **PALink01**, then the DTM names will be **PALink01A** and **PALink01B** for the A and B modules respectively.

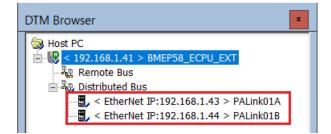


Figure 3.88 – Redundant PA Link pair

3.10.4. IMPORTING MAPPING CODE

The PROFIBUS device specific mapping code is automatically generated by the Slate configuration software.

To generate the code, right-click on the PA Link in the Slate configuration software and select the *Export Control Expert Mapping* option.

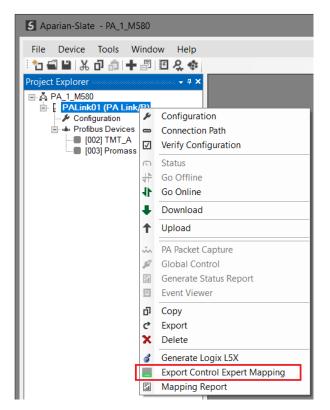


Figure 3.89 – Export Control Expert Mapping code

The *Control Expert Export Options* form will open. In addition to selecting the destination filename, the *I/O Scan Mode* and option to include the system variables can be selected.

The *Add PALink System Objects* automatically adds the required DFB, DDT and system variables required for the mapping. This <u>must</u> be selected for the first import into a Control Expert project, but may be unchecked for subsequent exports.

The *I/O Scan Mode*, either *Legacy* or <u>Enhanced</u>, must match that in the *Project Settings* in the Control Expert project. This option can be found in the Project Settings' *General...Build settings* tab.

Control Expert Export Options	-	x
Options ✓ Add PALink System Objects I/O Scan Mode Legacy ✓		
Destination File  C:\Users\Aparian\Documents\Aparian\PA1_M580-PALink01.XBD  Export Cancel		

Figure 3.90 – Control Expert Export Options

In the Control Expert project, before the file can be imported, the *Allow dynamic arrays* option must be **enabled**. In Control Expert, under the *Tools* menu, select the *Project Settings...* option, and then navigate to *Variables* tab.

Project Settings		? X	
	Property label	Property value	
Designet Cattings	Allow leading digits	Γ	
Project Settings	Character set	Standard	
- Variables	Allow usage of EBOOL edge	V	
🛨 Program	Allow INT/DINT in place of ANY_BIT	V	
Operator Screens Controlled Screen	Allow bit extraction of INT, WORD and BYTE		
Last opened screen	Directly represented array variables	Г	
·	Allow dynamic arrays (ANY_ARRAY_XXX)	V	
	Disable array size compatibility check		
	Enable fast scanning for trending		
	Force references intialization	V	
	Save Restore Data Request	Γ	
	Display private variables for DFB instances		

Figure 3.91 – Project Settings – Allow dynamic arrays

To import the file into Control Expert, right-click on the *Logic* item under the *MAST* task and select the *Import...* option.

Project Browser		x
E Structural view		
Project     Configuration     Q O : PLC bus     Q : EIO Bus     Derived TB Types     O : PLC bus     Q : EIO Bus     Derived FB Types     O : PLC bus     Q : EIO Bus     O : PLC bus     O : PLC bus     Q : EIO Bus     O : PLC bus     O : PLC bus     Q : EIO Bus     O : PLC bus     O : PLC bus     O : PLC bus     Q : EIO Bus     O : PLC bus	stances	
Logi     SR S     Sr S     Operator Scre     Operator Scre     Operator Scre	New Program Unit New Section Import	
	Create builded Activation Conditions Table	CTRL+T

Figure 3.92 – Control Expert Import

Then select the file generated in the previous step.

Once the import process has completed, all the necessary DFBs, DDTs, variables and mapping function block instructions will be created.

The number of device specific DFBs and DDTs will depend on the number different PROFIBUS device configured.

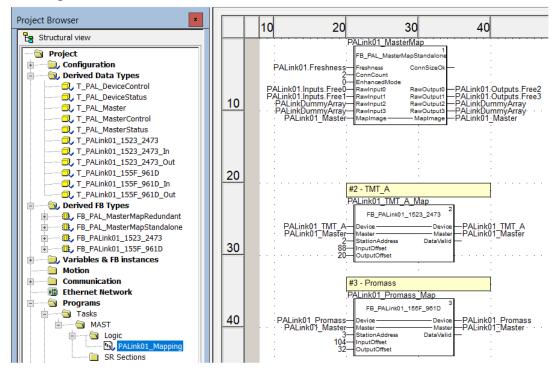


Figure 3.93 – Example Project

The project can then be built and downloaded to the M580 controller.

# 4. OPERATION

# 4.1. LOGIX OPERATION

When the PA Link has been setup for Logix communication (by setting the *Primary Interface* to *EtherNet/IP*), it must also be added in Studio 5000 under an Ethernet bridge in the IO tree. The controller (e.g. ControlLogix or CompactLogix) will then establish one or more Class 1 connections to the PA Link module and will start exchanging data.

# 4.1.1. PROFIBUS PA

Once the PA Link and Logix controller have been correctly configured, the PA Link will start exchanging data with PROFIBUS PA slave devices.



**NOTE:** The module input and output assembly of each connection will be an undecorated array of data. The imported Logix routine (generated by Slate) will copy this data to the input and output assemblies.

#### MASTER STATUS

Below are the definitions of the tags in the Master Status UDT created by Slate.

Name III A	Value 🔸	Style	Data Type	Description
⊟-PAL01_MasterStatus	{}		PALinkMasterStatus	
-PAL01_MasterStatus.ConfigValid	1	Decimal	BOOL	Configuration Valid
-PAL01_MasterStatus.Owned	1	Decimal	BOOL	Class 1 Ownership (0=Not Owned, 1=Owned)
-PAL01_MasterStatus.DuplicateDPStation	0	Decimal	BOOL	Duplicate PA Master Station Detected
PAL01_MasterStatus.ProfibusFieldbusError	1	Decimal	BOOL	Profibus Fieldbus Error
PAL01_MasterStatus.ProfibusDeviceError	0	Decimal	BOOL	Profibus Device Error
PAL01_MasterStatus.ProfibusOffline	0	Decimal	BOOL	Profibus Offline
PAL01_MasterStatus.ProfibusStopped	0	Decimal	BOOL	Profibus Stopped
-PAL01_MasterStatus.ProfibusClear	0	Decimal	BOOL	Profibus Clear
-PAL01_MasterStatus.ProfibusOperational	1	Decimal	BOOL	Profibus Operational
PAL01_MasterStatus.PLCModeRun	1	Decimal	BOOL	PLC Mode Run
-PAL01_MasterStatus.RedundancyEnabled	1	Decimal	BOOL	Redundancy Enabled
PAL01_MasterStatus.RedundancyStatus	1	Decimal	BOOL	Module is Active Master (0=Standby, 1=Active
-PAL01_MasterStatus.PowerConditionerActive	1	Decimal	BOOL	Internal Power Conditioner Active
-PAL01_MasterStatus.TerminatorActive	0	Decimal	BOOL	Internal Terminator Active
-PAL01_MasterStatus.PortTripped	0	Decimal	BOOL	PA Bus Port Tripped
PAL01_MasterStatus.PortProtection	0	Decimal	BOOL	PA Bus Port Protection
PAL01_MasterStatus.BusVoltage	21.55166	Float	REAL	PA Bus Voltage (V)
-PAL01_MasterStatus.BusCurrent	47.18135	Float	REAL	PA Bus Current (mA)
-PAL01_MasterStatus.CPUTemperature	41.16309	Float	REAL	CPU Temperature
	16#a20b	Hex	INT	Configuration Checksum
PAL01_MasterStatus.ActiveNodeCount	13	Decimal	SINT	Number of Active Slave Devices
	2314	Decimal	INT	Redundancy Switch-Over Timeout
	{}	Decimal	BOOL[128]	Live List (0=Not Live, 1=Live)
	{}	Decimal	BOOL[128]	Data Exchange Active (0=Inactive, 1=Active)
	{}	Decimal	BOOL[128]	Alarm Pending (0=Not Pending, 1=Pending)
	{}	Decimal	BOOL[128]	Diagnostics Pending (0=Not Pending, 1=Pending)

Figure 4.1 –	Logix	Master	Status	tags
--------------	-------	--------	--------	------

Тад	Description		
ConfigValid	Configuration has been downloaded to the PA Link and is being executed. 1 – PA Link has been successfully configured.		
	0 – PA Link is not configured.		
Owned	Indicates if the PA Link is owned by a Logix Controller with a connection count equal to that which has been configured in Slate. 1 – PA Link is connected.		
	0 – PA Link is not connected.		
DuplicatePAStation	Indicates that the PA Link has detected another PROFIBUS PA station with the same station address as itself and has entered a temporary Back-off mode.		
	1 – Duplicate detected (Back-off mode active).		
	0 – Normal (No duplicate detected).		
	(i) <b>NOTE</b> : In this condition the PA Link will not communicate on the PROFIBUS PA network. Although the back-off time is approximately 5 seconds, should the conflicting DP master remain active on the PROFIBUS network, the PA Link will continuously re-enter the back-off mode.		
PROFIBUSFieldbusError	There is a PROFIBUS network issues (e.g. cable unplugged, under/over terminated, etc.).		
	1 – Fieldbus error detected.		
	0 – Normal (No errors detected).		
PROFIBUSDeviceError	At least one slave device has a communication issue (e.g. offline, not exchanging process data, etc.)		
	1 – Device error detected.		
	0 – Normal (No errors detected).		
PROFIBUSOffline	The PROFIBUS network is offline and the PA Link will not communicate on the network.		
	1 – PROFIBUS fieldbus state is OFFLINE.		
	0 – PROFIBUS fieldbus state is <b>not</b> OFFLINE.		
PROFIBUSStopped	The PROFIBUS network is running and the PA Link is communicating on the network, but it will not exchange any process data with any slave device.		
	1 – PROFIBUS fieldbus state is STOPPED.		
	0 – PROFIBUS fieldbus state is <b>not</b> STOPPED.		
PROFIBUSClear	The PROFIBUS network is running and the PA Link is communicating with all slave devices on the network, and if configured in the PA Link, the module will configure and exchange process data with each slave device.		
	<b>NOTE</b> : In CLEAR mode the PA Link will not send any output data to any slave device.		
	1 – PROFIBUS fieldbus state is CLEAR.		
	0 – PROFIBUS fieldbus state is <b>not</b> CLEAR.		

PROFIBUSOperational	<ul> <li>The PROFIBUS network is running and the PA Link is communicating with all slave devices on the network, and if configured in the PA Link, the module will configure and exchange process data with each slave device.</li> <li>1 – PROFIBUS fieldbus state is OPERATE.</li> <li>0 – PROFIBUS fieldbus state is <b>not</b> OPERATE.</li> </ul>
PLCModeRun	Logix controller in <i>Run</i> mode
RedundancyEnabled	Redundancy mode enabled in configuration.
RedundancyStatus	Redundancy Status 0 – Standby Master
	1 – Active Master
PowerConditionerActive	Internal Power Conditioner Status
	0 – Disabled
	1 – Enabled
TerminatorActive	Internal Bus Terminator Status
	0 – Disabled
	1 – Enabled
PortTripped	Port Status
	0 – Ok
	1 – Tripped on over-current
PortProtection	Bus Port Protection Status
	0 – Ok 1 – Bus Protection Active
BusVoltage	Bus Voltage (Volts)
BusCurrent	Bus Current supplied by the internal Power Conditioner (mA)
CPUTemperature	The internal temperature of the module's CPU.
ConfigCRC	The signature of the configuration currently executing on the module.
DeviceListList	Indicates the nodes that are online on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device is online and when the bit is off '0' the device is not on the PROFIBUS network.
	Bit 0 – Node 0 Online
	Bit 1 – Node 1 Online
	Bit 126 – Node 126 Online
DeviceDataExchangeActive	Indicates the nodes that are online and exchanging DPV0 data on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device is online and exchanging data and when the bit is off '0' the device is not exchanging data on the PROFIBUS network.
	Bit 0 – Node 0 Exchanging DPV0 Data
	Bit 1 – Node 1 Exchanging DPV0 Data

	Bit 126 – Node 126 Exchanging DPV0 Data
DeviceAlarmPendingFlags	Indicates the nodes that have an alarm pending on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device has an alarm pending that must be unloaded and when the bit is off '0' the device does not have an alarm pending.
	Bit 0 – Node 0 has an alarm pending
	Bit 1 – Node 1 has an alarm pending
	Bit 126 – Node 126 has an alarm pending
DeviceDiagnosticPendingFlags	Indicates the nodes that have diagnostics pending on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device has diagnostics pending that must be unloaded and when the bit is off '0' the device does not have any diagnostics pending.
	Bit 0 – Node 0 has diagnostics pending
	Bit 1 – Node 1 has diagnostics pending
	Bit 126 – Node 126 has diagnostics pending

Table 4.1 – Logix Master Status tags

#### MASTER CONTROL

The user will need to set the PROFIBUS Operating mode from the PA Link Logix output assembly in the Logix controller.

PAL01_MasterControl	{}		PALinkMasterControl		
PAL01_MasterControl.MasterControl	3	Decimal	SINT	Master Control Command	
PAL01_MasterControl.DeviceEnable	{}	Decimal	BOOL[128]	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[0]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[1]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[2]	1	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[3]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[4]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[5]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[6]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[7]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[8]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[9]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	
PAL01_MasterControl.DeviceEnable[10]	0	Decimal	BOOL	Device Enable (0=Disable, 1=Enable)	

Figure 4.2 – Master Control tags

Тад	Description
MasterControl	This tag is used to set the state of the fieldbus network.
	0 – Set PROFIBUS network state to OFFLINE
	1 – Set PROFIBUS network state to STOP
	2 – Set PROFIBUS network state to CLEAR
	3 – Set PROFIBUS network state to OPERATIONAL

DeviceEnable	These bits enable nodes on the PROFIBUS network for data exchange. Each bit represents a node. When the specific bit is set '1' then the device (if configured) will exchange data with the PA Link and when the bit is off '0' the device does exchange data with the PA Link.
	Bit 0 – Node 0 is enabled for data exchange
	Bit 1 – Node 1 is enabled for data exchange
	Bit 126 – Node 126 is enabled for data exchange



The user will be able to see if there are any faults (e.g. configured device not found) by viewing the LEDs of the PA Link (see the *Diagnostics* section for more details), by going online with the module in Slate and viewing the PA Link *Master* and *Device Diagnostics*, or by viewing the input assembly of the PA Link in Logix.

#### STATUS AND DPV0 DATA EXCHANGE

The DPVO data is exchanged with Logix using the Class 1 EtherNet/IP connection. The devicespecific tag contains all the input and output data fields as well as important control and status information.

PAL01_ITEMPPATMT184	{}		PAL01_1523ED08	
PAL01_iTEMPPATMT184.Input	{}		PAL01_1523ED08Input	
PAL01_iTEMPPATMT184.Input.Status	{}		PALinkSlaveStatus	
PAL01_iTEMPPATMT184.Input.Status.Online	0	Decimal	BOOL	Device Online (0=Offline, 1=Online)
PAL01_iTEMPPATMT184.Input.Status.DataExchangeActive	0	Decimal	BOOL	Data Exchange Active (0=Inactive, 1=Acti
-PAL01_iTEMPPATMT184.Input.Status.IdentMismatch	0	Decimal	BOOL	Device Identity Mismatch (0=Ok, 1=Mism.
-PAL01_iTEMPPATMT184.Input.Status.DisabledByOutputAssembly	0	Decimal	BOOL	Disabled by Output (0=Enabled, 1=Disab
PAL01_iTEMPPATMT184.Input.Status.DeviceError	0	Decimal	BOOL	Profibus Device Error (0=Ok, 1=Error)
PAL01_iTEMPPATMT184.Input.Status.AlarmPending	0	Decimal	BOOL	Alarm Pending (0=Not Pending, 1=Pendi
PAL01_iTEMPPATMT184.Input.Status.DiagnosticsPending	0	Decimal	BOOL	Diagnostics Pending (0=Not Pending, 1=
PAL01_iTEMPPATMT184.Input.Status.OutputAssemblyNodeAddrMismatch	0	Decimal	BOOL	Station Number Mismatch (0=Ok, 1=Mism
PAL01_iTEMPPATMT184.Input.Status.MappingCRCMismatch	0	Decimal	BOOL	Mapping Checksum Mismatch (0=Ok, 1=
PAL01_iTEMPPATMT184.Input.Status.SlaveClearOpMode	0	Decimal	BOOL	Slave Clear Operation Mode
PAL01_iTEMPPATMT184.Input.Status.SlaveAlarmAck	0	Decimal	BOOL	Slave Alarm Acknowledge
PAL01_iTEMPPATMT184.Input.Status.StationNumber	0	Decimal	SINT	Device Station Number
PAL01_iTEMPPATMT184.Input.Status.DeviceMappingCRC	16#0000	Hex	INT	Mapping checksum
PAL01_iTEMPPATMT184.Input.INTemperatureOUT	0.0	Float	REAL	
PAL01_iTEMPPATMT184.Input INTemperatureOU1	0	Decimal	SINT	
PAL01_iTEMPPATMT184.Output	{}		PAL01_1523ED08Out	
PAL01_iTEMPPATMT184.Output.Control	{}		PALinkSlaveControl	
PAL01_iTEMPPATMT184.Output.Control.StationNumber	0	Decimal	SINT	Device Station Number
PAL01_iTEMPPATMT184.Output.Control.AlarmTrigger	0	Decimal	BOOL	Device Alarm Trigger
PAL01_iTEMPPATMT184.Output.Control.DeviceMappingCRC	16#0000	Hex	INT	Mapping Checksum
-PAL01_iTEMPPATMT184.Output.INTemperatureOU2	0.0	Float	REAL	
PAL01_iTEMPPATMT184.Output.INTemperatureOU3	0	Decimal	SINT	

Figure 4.3 – Slave Device-Specific tag

Тад	Description
Status	
Online	<ul> <li>This bit indicates if the device is online on the PROFIBUS PA network.</li> <li>1 – Device is online</li> <li>0 – Device is not online</li> </ul>
DataExchangeActive	This bit indicates if the device is configured and exchanging data on the PROFIBUS PA network.
	1 – Device is active and exchanging data
	0 – Device is not exchanging data
	The user must ensure that all application code making use of data from a slave device first checks that the <i>DataExchangeActive</i> bit is 1.
IdentMismatch	The device configured in Slate and the device at the configured node address do not match because they have different ident numbers. 1 – Online device Ident does not match configured device 0 – Online device and configured device ident match
Disabled By Output Assembly	This bit indicates if the device has not been enabled for data exchange in the PA Link device enable control bits.
	1 – Device has <b>not</b> been enabled for data exchange
	0 – Device has been enabled for data exchange
DeviceError	This bit indicates an error with the device.
	1 – Device has an error.
	0 – Device has no error.
	The error flag will be set when one of the following conditions occur:
	• If there is an ident mismatch during slave parameterization,
	• When receiving any form of FDL fault (data link layer fault). For example: SAP Not Activated or Resource Not Available.
	<ul> <li>When the data size of the DPV0 data exchange does not match what has been configured in Slate.</li> </ul>
	This Error flag is transient and will clear once a valid response is received.
AlarmPending	Indicates the device has an alarm pending on the local PROFIBUS network. When the specific bit is set '1' then the device has an alarm pending that must be unloaded and when the bit is off '0' the device does not have an alarm pending.
	0 – The node has no alarm pending
	1 – The node has an alarm pending
DiagnosticsPending	Indicates the device has diagnostics pending on the local PROFIBUS network. When the specific bit is set '1' then the device has diagnostics pending that must be unloaded and when the bit is off '0' the device does not have any diagnostics pending.
	0 – The node has no diagnostics pending
	1 – The node has diagnostics pending

OutputAssemblyNodeAddrMismatch	This bit indicates that there is a mismatch between the actual device station address and the expected Logix mapping station address. 0 – Station address matches 1 – Station address mismatch
MappingCRCMismatch	If there is a mismatch in the mapping between Logix and the PA Link it can result in data appearing in the incorrect location which means the user can be sending incorrect data to a device which can have unpredicted results.
	0 – The mapping for the output data is correct.
	1 – There is a mapping mismatch in the output data.
StationNumber	The station number of the specific slave device.
DeviceMappingCRC	The checksum of the mapping for the specific slave device.
DeviceSpecificInputDataFields	The tags created for the input data will be slave specific.

Table 4.3 – Device Input tags

Тад	Description
Control	
StationNumber	The station number entered by the Logix mapping code of the specific slave device.
DeviceMappingCRC	The checksum of the mapping that was applied by the generated Logix code used to verify if the mapping being used is valid.
DeviceSpecificOutputDataFields	The tags created for the output data will be slave specific.

Table 4.4 – Device Output tags



**NOTE:** The structure of the DPV0 PV Status byte is described in section 10.1.

#### DPV1 EXPLICIT MESSAGING

The PA Link supports DPV1 Class 1 (MS1) and Class 2 (MS2) messaging which can be used to read / write parameters in a slave device. The PA Link DPV1 communication is achieved by using EtherNet/IP unconnected messaging (UCMM) or Class 3 connected messaging. The PA Link can buffer up to 10 DPV1 messages at a time.



**NOTE:** The slave device must support DPV1 messaging. The user must also set the DPV1 Enable bit in the user parameters of the slave device in Slate.

DPV1 CLASS 1 MESSAGING (MS1)

DPV1 Class 1 messaging will only be achievable if the slave device is in data exchange mode (i.e. the device is configured and exchanging cyclic data with the PA Link). Only the PA Master exchanging data with the slave device can read and write parameters using DPV1 MS1. Below are the EtherNet/IP CIP message parameters as well as the request and response data structures.

#### A. DPV1 CLASS 1 READ

I. CIP MESSAGE:

Parameter	Description
Service Code	0x4B (Hex)
Class	0x432 (Hex)
Instance	1
Attribute	N/A
Request Data Length	8

Table 4.5 – DPV1 Class 1 Read Message

**REQUEST DATA:** 

Parameter	Data Type	Description
Timeout	Long	The amount of time (in milliseconds) the PA Link waits for a DPV1 response before timing out and responding to the EtherNet/IP request with a Timeout Status.
Slave Address	Byte	The station number of the PROFIBUS device.
Slot Number	Byte	The DPV1 Slot number which must be read.
Index	Byte	The DPV1 Index number which must be read.
Data Length	Byte	The maximum number of bytes that must be read.

Table 4.6 – DPV1 Class 1 Read Request

#### RESPONSE DATA:

Parameter	Data Type	Description
Status	Byte	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.
Extended Status	Byte[3]	This is the extended status of the DPV1 data exchange. See appendix for the definitions of the returned extended status.

Data Length	Byte	The length of the data returned.
Reserved	Byte	-
Data	Byte[]	The data from the DPV1 Read request. The number of bytes will be equal to the Data Length in the response.

Table 4.7 – DPV1 Class 1 Read Response

#### B. DPV1 CLASS 1 WRITE

#### I. CIP MESSAGE:

Parameter	Description
Service Code	0x4C (Hex)
Class	0x432 (Hex)
Instance	1
Attribute	N/A
Request Data Length	8 + Length of Data Payload

Table 4.8 – DPV1 Class 1 Write Message

#### REQUEST DATA:

Parameter	Data Type	Description
Timeout	Long	The amount of time (in milliseconds) the PA Link waits for a DPV1 response before timing out and responding to the EtherNet/IP request with a Timeout Status.
Slave Address	Byte	The station number of the PROFIBUS device.
Slot Number	Byte	The DPV1 Slot number for the write request.
Index	Byte	The DPV1 Index number for the write request.
Data Length	Byte	The number of bytes that must be written.
Data	Byte[]	The data that will be written to the specific address. The number of bytes will be equal to the Data Length in the request.

Table 4.9 – DPV1 Class 1 Write Request

#### RESPONSE DATA:

Parameter Data Type Description
---------------------------------

Status	Byte	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.
Extended Status	Byte[3]	This is the extended status of the DPV1 data exchange. See appendix for the definitions of the returned extended status.
Data Length	Byte	The length of the data that was written.

Table 4.10 – DPV1 Class 1 Write Response

#### DPV1 CLASS 2 MESSAGING (MS2)

DPV1 Class 2 messaging is possible from several PA masters simultaneously, but the connection must be established explicitly by each PA Master. Below are the EtherNet/IP CIP message parameters as well as the request and response data structures.

#### C. DPV1 INITIALIZE (ESTABLISH CONNECTION)

I. CIP MESSAGE:

Parameter	Description
Service Code	0x4D (Hex)
Class	0x432 (Hex)
Instance	1
Attribute	N/A
Request Data Length	20 + (2 + Source Net Address Length + Source MAC Address Length) + (2 + Destination Net Address Length + Destination MAC Address Length)

Table 4.11 – DPV1 Class 2 Initialize Message

#### **REQUEST DATA:**

Parameter	Data Type	Description
Timeout	Long	The amount of time (in milliseconds) the PA Link waits for a DPV1 response before timing out and responding to the EtherNet/IP request with a Timeout Status.
Slave Address	Byte	The station number of the PROFIBUS device.
Reserved	Byte[3]	-
Send Timeout	Short	
Features Supported	Short	Refer to the <i>PROFIBUS</i> – <i>DP Extensions to EN 50170 (DPV1)</i> information regarding these parameters.
Profile Features Supported	Short	

Profile Ident Number	Short
Source Type	Byte
Source Address Length	Byte
Destination Type	Byte
Destination Address Length	Byte
Source API	Byte
Source SCL	Byte
Source Net Address	Byte[]
Source MAC Address	Byte[]
Destination API	Byte
Destination SCL	Byte
Destination Net Address	Byte[]
Destination MAC Address	Byte[]

## Table 4.12 – DPV1 Class 2 Initialize Request

#### RESPONSE DATA:

Parameter	Data Type	Description
Status	Byte	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.
Extended Status	Byte[3]	This is the extended status of the DPV1 data exchange. See appendix for the definitions of the returned extended status.
Features Supported	Short	
Profile Features Supported	Short	Refer to the <i>PROFIBUS</i> – <i>DP Extensions to EN 50170 (DPV1)</i> for information regarding these parameters.
Profile Ident Number	Short	
Connection Reference	Byte	The connection reference is a reference number that must be used for further communication on this connection (e.g. Read, Write, or Abort).

# Table 4.13 – DPV1 Class 2 Initialize Response

#### D. DPV1 CLASS 2 ABORT

#### I. CIP MESSAGE:

Parameter	Description
Service Code	0x4E (Hex)

Class	0x432 (Hex)
Instance	1
Attribute	N/A
Request Data Length	7

Table 4.14 – DPV1 Class 2 Abort Message

#### REQUEST DATA:

Parameter	Data Type	Description
Reserved	Long	-
Connection Reference	Byte	Connection Reference Received from the DPV1 Class 2 Initialize Response.
Subnet	Byte	Refer to the PROFIBUS – DP Extensions to EN 50170 (DPV1) for
Instance Reason Code	Byte	information regarding these parameters.

Table 4.15 – DPV1 Class 2 Abort Request

#### RESPONSE DATA:

Parameter	Data Type	Description
None	-	-

Table 4.16 – DPV1 Class 2 Abort Response

### E. DPV1 CLASS 2 READ

#### I. CIP MESSAGE:

Parameter	Description
Service Code	0x4F (Hex)
Class	0x432 (Hex)
Instance	1
Attribute	N/A
Request Data Length	8

Table 4.17 – DPV1 Class 2 Read Message

#### REQUEST DATA:

Parameter	Data Type	Description
Timeout	Long	The amount of time (in milliseconds) the PA Link waits for a DPV1 response before timing out and responding to the EtherNet/IP request with a Timeout Status.
Connection Reference	Byte	Connection Reference Received from the DPV1 Class 2 Initialize Response.
Slot Number	Byte	The DPV1 Slot number which must be read.
Index	Byte	The DPV1 Index number which must be read.
Data Length	Byte	The maximum number of bytes that must be read.

Table 4.18 – DPV1 Class 2 Read Request

#### **RESPONSE DATA:**

Parameter	Data Type	Description
Status	Byte	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.
Extended Status	Byte[3]	This is the extended status of the DPV1 data exchange. See appendix for the definitions of the returned extended status.
Data Length	Byte	The length of the data returned.
Reserved	Byte	-
Data	Byte[]	The data from the DPV1 Read request. The number of bytes will be equal to the Data Length in the response.

Table 4.19 – DPV1 Class 2 Read Response

# F. DPV1 CLASS 2 WRITE

I. CIP MESSAGE:

Parameter	Description
Service Code	0x50 (Hex)
Class	0x432 (Hex)
Instance	1
Attribute	N/A

Request Data Length	8 + Length of Data Payload
---------------------	----------------------------

#### Table 4.20 – DPV1 Class 2 Write Message

REQUEST DATA:

Parameter	Data Type	Description
Timeout	Long	The amount of time (in milliseconds) the PA Link waits for a DPV1 response before timing out and responding to the EtherNet/IP request with a Timeout Status.
Connection Reference	Byte	Connection Reference Received from the DPV1 Class 2 Initialize Response.
Slot Number	Byte	The DPV1 Slot number for the write request.
Index	Byte	The DPV1 Index number for the write request.
Data Length	Byte	The number of bytes that must be written.
Data	Byte[]	The data that will be written to the specific address. The number of bytes will be equal to the Data Length in the request.

Table 4.21 – DPV1 Class 2 Write Request

RESPONSE DATA:

Parameter	Data Type	Description
Status	Byte	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.
Extended Status	Byte[3]	This is the extended status of the DPV1 data exchange. See appendix for the definitions of the returned extended status.
Data Length	Byte	The length of the data that was written.

Table 4.22 – DPV1 Class 2 Write Response

## PROFIBUS DIAGNOSTICS

The PA Link will flag to the user when new diagnostics have been received. When new diagnostics have been flagged by the PA Link the user can extract the diagnostics message from the PA Link by using EtherNet/IP unconnected messaging (UCMM) or Class 3 connected messaging.

## G. NOTIFICATION

The PA Link will notify the user of pending diagnostics as shown below.

#### I. MASTER UDT

In the Status part of the PA Link tags (see *Logix Mapping* section) there is a tag FieldDeviceDiagPending. This is an array of Boolean tags each of which represents a node on the network. Below is a description of the tag.

Tag	Description
FieldDeviceDiagPending	<ul> <li>Indicates the nodes that have diagnostics pending on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device has diagnostics pending that must be unloaded and when the bit is off '0' the device does not have any diagnostics pending.</li> <li>Bit 0 – Node 0 has diagnostics pending</li> <li>Bit 1 – Node 1 has diagnostics pending</li> </ul>
	Bit 126 – Node 126 has diagnostics pending

Table 4.23 – PA Link Logix Tags Diagnostics Pending Indications

#### II. FIELD DEVICE UDT

In the Status part of the Device UDT (see *Logix Mapping* section) there is a tag DiagnosticsPending. Below is a description of the tag.

Тад	Description
DiagnosticsPending	Indicates the device has diagnostics pending on the local PROFIBUS network. When the specific bit is set '1' then the device has diagnostics pending that must be unloaded and when the bit is off '0' the device does not have any diagnostics pending.
	0 – The node has diagnostics pending 1 – The node has diagnostics pending

Table 4.24 – PA Link UDT Diagnostics Pending Indications

#### H. EXTRACTION

The user can extract diagnostics by using the slave device node address. The user can also decide how the diagnostics data must be extracted. This is changed by updating the mode in the Diagnostics Request message. There are one of three modes that can be selected:

Mode	Description
0	Read the slave device diagnostics that has been buffered in the PA Link.

1	Read the slave device diagnostics that has been buffered in the PA Link and clear the Diagnostics Pending indication.
2	Force the PA Link to send a PROFIBUS Diagnostic Request to the specific slave device and return the diagnostics data received.

Table 4.25 – Diagnostics Extract Message

#### I. CIP MESSAGE

Below are the EtherNet/IP CIP message parameters as well as the request and response data structures.

#### MESSAGE:

Parameter	Description
Service Code	0x52 (Hex)
Class	0x432 (Hex)
Instance	1
Attribute	N/A
Request Data Length	6

Table 4.26 – Diagnostics Extract Message

#### REQUEST DATA:

Parameter	Data Type	Description
Timeout	Long	The amount of time (in milliseconds) the PA Link waits for a DPV1 response before timing out and responding to the EtherNet/IP request with a Timeout Status.
Slave Address	Byte	The station number of the PROFIBUS device.
Mode	Byte	0 – Read the slave device diagnostics that has been buffered in the PA Link.
		1 – Read the slave device diagnostics that has been buffered in the PA Link and clear the Diagnostics Pending indication.
		2 – Force the PA Link to send a PROFIBUS Diagnostic Request to the specific slave device and return the diagnostics data received.

Table 4.27 – Diagnostics Extract Request

RESPONSE DATA:

Parameter	Data Type	Description
Status	Byte	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.
Reserved	Byte	-
Diagnostics data length	Byte	The number of diagnostic bytes that have been returned.
Reserved	Byte	-
Diagnostics Data	Byte[]	Refer to the <i>PROFIBUS Specification EN 50170</i> for information regarding the diagnostics.

Table 4.28 – Diagnostics Extract Response

### GLOBAL CONTROL

Global control commands are multi-cast PROFIBUS commands which can be sent to a group of slave devices.

I. CIP MESSAGE

Below are the EtherNet/IP CIP message parameters as well as the request and response data structures.

MESSAGE:

Parameter	Description
Service Code	0x54 (Hex)
Class	0x432 (Hex)
Instance	1
Attribute	N/A
Request Data Length	6

Table 4.29 – Global Control Message

#### REQUEST DATA:

Parameter Data Type Description
---------------------------------

Timeout	Long	The amount of time (in milliseconds) the PA Link waits for a response before timing out and responding to the EtherNet/IP request with a Timeout Status.	
Control	Byte	The Global Control action: 0 - Release the Clear mode for the devices 2 - Force the Clear Mode of devices 4 - Freeze 8 - UnFreeze 12 - UnFreeze + 16 - Sync + 32 - UnSync + 48 - UnSync	
Group	Byte	The destination Group.	

Table 4.30 – Global Control Request

#### RESPONSE DATA:

Parameter	Data Type	Description
Status	Byte	This is the status of the Global Control transmission:
		0x00 – Success
		0x13 – Failed

Table 4.31 – Global Control Response

#### ALARMING

The PA Link will flag to the user when a new alarm has been received. When a new alarm has been flagged by the PA Link the user can extract the alarm from the PA Link by using EtherNet/IP unconnected messaging (UCMM) or Class 3 connected messaging.



**NOTE:** If there is more than one alarm pending then after extract the alarm the alarm pending will be set again to indicate there are more alarms to unload.

J. NOTIFICATION

The PA Link will notify the user of a pending alarm as shown below.

I. MASTER UDT

In the Status part of the PA Link tags (see *Logix Mapping* section) there is a tag FieldDeviceAlarmPending. This is an array of Boolean tags each of which represents a node on the network. Below is a description of the tag.

Tag	Description
FieldDeviceAlarmPending	<ul> <li>Indicates the nodes that have an alarm pending on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device has an alarm pending that must be unloaded and when the bit is off '0' the device does not have an alarm pending.</li> <li>Bit 0 – Node 0 has an alarm pending</li> <li>Bit 1 – Node 1 has an alarm pending</li> <li>Bit 126 – Node 126 has an alarm pending</li> </ul>

Table 4.32 – PA Link Tag Alarm Pending Indications

#### II. FIELD DEVICE UDT

In the Status part of the Device UDT (see *Logix Mapping* section) there is a tag AlarmPending. Below is a description of the tag.

Тад	Description		
AlarmPending	Indicates the device has an alarm pending on the local PROFIBUS network. When the specific bit is set '1' then the device has an alarm pending that must be unloaded and when the bit is off '0' the device does not have an alarm pending.		
	0 – The node has an alarm pending 1 – The node has an alarm pending		

Table 4.33 – Field Device UDT Alarm Pending Indications

#### K. EXTRACTION

I. CIP MESSAGE

The user can extract an alarm by using the slave device node address. Below are the EtherNet/IP CIP message parameters as well as the request and response data structures.

MESSAGE:

Parameter	Description	
Service Code	0x51 (Hex)	
Class	0x432 (Hex)	
Instance	1	
Attribute	N/A	
Request Data Length	5	

# Table 4.34 – Alarm Extract Message

#### REQUEST DATA:

Parameter	Data Type	Description	
Timeout	Long	The amount of time (in milliseconds) the PA Link waits for a DPV1 response before timing out and responding to the EtherNet/IP request with a Timeout Status.	
Slave Address	Byte	The station number of the PROFIBUS device.	

Table 4.35 – Alarm Extract Request

#### RESPONSE DATA:

Parameter	Data Type	Description	
Status	Byte	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.	
Extended Status	Byte[3]	This is the extended status of the DPV1 data exchange. See appendix for the definitions of the returned extended status.	
Alarm data length	Byte	The amount of alarm bytes that have been returned.	
Alarm data	Byte[]	Refer to the <i>PROFIBUS Specification EN 50170</i> for information regarding the diagnostics.	
		Below is the basic structure of the alarm data:	
		Byte 0 – Alarm Type	
		1 – Diagnosis Alarm	
		2 – Process Alarm	
		3 – Pull Alarm	
		4 – Plug Alarm	
		5 – Status Alarm	
		6 – Update Alarm	
		Byte 1 – Slot Number	
		Range 0 - 254	
		Byte 2 - Bit 0 to 1 – Alarm Specifier	
		0 – No further differentiation	
		1 – Fault occurred and slot it not ok	
		2 – Fault disappeared, and slot is ok	
		3 – One fault disappeared, and slot is not ok	
		Byte 2 - Bit 3 to 7 – Sequence Number	
		Range 1 - 32	
		Byte 3 to 59 – Alarm Data Description	

Table 4.36 – Alarm Extract Response

# 4.2. M580 OPERATION

When the PA Link has been configured for M580 communication (by setting the *Primary Interface* to *EtherNet/IP*), and added in the Control Expert project, then the M580 controller will establish one or more Class 1 connections to the PA Link module and will start exchanging data.

# 4.2.1. PROFIBUS PA

The (imported) mapping FBD section will map the PA Link master status and Device status to the appropriately name tags.

#### MASTER STATUS

#### The master status is shown below:

Name •		Туре 🔻	Comment
■ PALink01_Master		T_PAL_Master	
PALink01_Master.Status		T_PAL_MasterStatus	PALink Master Status
PALink01_Master.Status.Freshness	1	BOOL	PALink Connected and Updating.(0:Not updating, 1:Updating)
PALink01_Master.Status.DataValid	1	BOOL	Data Valid - (0:Not Valid, 1:Valid - PALink connected and mapping DFB executing)
PALink01_Master.Status.SourceIsB	0	BOOL	PALink Data Source (0:PALink A 1:PALink B)
PALink01_Master.Status.Connected	1	BOOL	PLC is Connected to PALink (0:Not Connected, 1:Connected)
PALink01_Master.Status.ConfigValid	1	BOOL	PALink Configuration is Valid. (0:Not Valid, 1:Valid)
PALink01_Master.Status.RedundancyConfigured	0	BOOL	PALink Configured for Redundancy. (0:Standalone, 1:Redundancy)
PALink01_Master.Status.RedundancyStatus	0	BOOL	Local PALink is Redundant Active. (0:Standby, 1:Active)
PALink01_Master.Status.ProfibusFieldbusError	0	BOOL	Profibus Network Issues (0:0k, 1:Error)
PALink01_Master.Status.ProfibusDeviceError	0	BOOL	At least one device has communication issues (0:0k, 1:Error)
PALink01_Master.Status.ProfibusOffline	0	BOOL	Profibus Network is Offline (0:Not Offline, 1:Offline)
PALink01_Master.Status.ProfibusStopped	0	BOOL	Profibus Network is Stopped (0:Not Stopped, 1:Stopped)
PALink01_Master.Status.ProfibusClear	0	BOOL	Profibus Network is Clear (0:Not Clear, 1:Clear)
PALink01_Master.Status.ProfibusOperational	1	BOOL	Profibus Network is Operational (0:Not Running, 1:Running)
PALink01_Master.Status.PLCModeRun	1	BOOL	PLC is conencted and in Run Mode(0:Stopped, 1:Run)
PALink01_Master.Status.PowerConditionerActive	1	BOOL	Internal Power Conditioner Active (0:Disabled, 1:Enabled)
PALink01_Master.Status.TerminatorActive	1	BOOL	Internal Bus Terminator Active (0:Disabled, 1:Active)
PALink01_Master.Status.PortTripped	0	BOOL	Port Tripped Status(0:0k, 1:Tripped)
PALink01_Master.Status.PortProtection	0	BOOL	Port Protection Status (0:0k, 1:Protection)
PALink01_Master.Status.BusVoltage	21.21812	REAL	Bus Voltage (V)
PALink01_Master.Status.BusCurrent	65.34813	REAL	Bus Current (mA)
PALink01_Master.Status.CPUTemperature	37.30043	REAL	CPU Temperature (degC)
PALink01_Master.Status.DuplicatePAMasterStation	0	BOOL	Duplicate Profibus Station Address Detected. (0:No Duplicate, 1:Duplicate Detected
PALink01_Master.Status.MasterCRC	29677	UINT	Master Checksum of the PALink configuration.
PALink01_Master.Status.ActiveNodeCount	2	BYTE	Number of Profibus Slave Devices Online.
PALink01_Master.Status.LiveList		ARRAY[0126] OF BOOL	Profibus Live List - Devices Online (Device 0 - 126)
PALink01_Master.Status.DataExch		ARRAY[0126] OF BOOL	Profibus Data Exchange List - Devices Online and Exchanging Data(Device 0 - 126)
PALink01_Master.Status.AlarmPending		ARRAY[0126] OF BOOL	Devices with Pending Alarms (Device 0 - 126)
PALink01_Master.Status.DiagPending		ARRAY[0126] OF BOOL	Devices with Pending Diagnostics (Device 0 - 126)
PALink01_Master.Control		T_PAL_MasterControl	PALink Master Control

Figure 4.4 – M580 PA Link Master Status

The function of each tag is described in the previous section.

#### MASTER CONTROL

The user will need to set the PROFIBUS Operating mode in the Master Control section.

Name	<ul> <li>Value</li> </ul>	Туре 👻	Comment
PALink01_Master		T_PAL_Master	
PALink01_Master.Status		T_PAL_MasterStatus	PALink Master Status
PALink01_Master.Control		T_PAL_MasterControl	PALink Master Control
PALink01_Master.Control.MasterControl	3	BYTE	Profibus Command. (0:Offline, 1:Stop, 2:Clear, 3:Operational)
PALink01_Master.Control.RedundancyControl	0	BYTE	Profibus Redundancy Command.
PALink01_Master.Control.DeviceEnable		ARRAY[0126] OF BOOL	Slave Device Enable array.
PALink01_Master.Control.DeviceEnable[0]	1	BOOL	
PALink01_Master.Control.DeviceEnable[1]	0	BOOL	
PALink01_Master.Control.DeviceEnable[2]	1	BOOL	
PALink01_Master.Control.DeviceEnable[3]	1	BOOL	
PALink01_Master.Control.DeviceEnable[4]	0	BOOL	

The function of each tag is described in the previous section.

#### STATUS AND DPVO DATA EXCHANGE

The DPVO data is exchanged with the M580 using 1,2,3 or 4 Class 1 EtherNet/IP connections. The device-specific tag contains all the input and output data fields as well as important control and status information.

Name  PALink01_TMT_A.Status		Value	Туре 👻	Comment
			T_PAL_DeviceStatus	Device Status
-	PALink01_TMT_A.Status.DataValid	1	BOOL	Mapping Valid and Data Fresh (0:Not Valid, 1:Valid)
	PALink01_TMT_A.Status.Online	1	BOOL	Device Online on the Profibus network. (0:Offline, 1:Online)
_	PALink01_TMT_A.Status.DataExchangeActive	1	BOOL	Device is configured and exchanging data. (0:Not Exchanging, 1:Data Exchange Ok)
	PALink01_TMT_A.Status.IdentMismatch	0	BOOL	Actual device Ident does not match that in the configuration. (0:Ok, 1:Ident Mismatch)
_	PALink01_TMT_A.Status.Disabled	0	BOOL	Device disabled by DeviceEnable bit (0:Enabled, 1:Disabled)
	PALink01_TMT_A.Status.ErrorFlag	0	BOOL	Device Error. (0:Ok, 1:Error)
	PALink01_TMT_A.Status.AlarmPending	0	BOOL	Device has an Alarm pending. (0:No Alarm, 1:Alarm Pending)
_	PALink01_TMT_A.Status.DiagnosticsPending	1	BOOL	Device has Diagnostics pending. (0:No Diagnostics, 1:Diagnostics Pending)
	PALink01_TMT_A.Status.InputMappingMismatch	0	BOOL	Input Mapping checksum does not match that of the configuration DFB. (0:Ok, 1:Mismatch)
_	PALink01_TMT_A.Status.InputStationMismatch	0	BOOL	Input Station Address does not match that of the configuration DFB. (0:0k, 1:Mismatch)
	PALink01_TMT_A.Status.OutputMappingMismatch	0	BOOL	Output Mapping checksum does not match that of the PALink configuration. (0:Ok, 1:Mismatch
	PALink01_TMT_A.Status.OutputStationMismatch	0	BOOL	Output Station Address does not match that of the PALink configuration. (0:Ok, 1:Mismatch)
	PALink01_TMT_A.Status.PADataPending	0	BOOL	Device has not received first Profibus cyclic data since RUN. (0:Data Ok, 1;Data Pending)
	PALink01_TMT_A.Status.StationNumber	2	BYTE	Device Profibus Station Address.
÷. 🗇	PALink01_TMT_A.Control		T_PAL_DeviceControl	Device Control
🚊 🗊	PALink01_TMT_A.Input		T_PALink01_1523_2473_In	Device Input Data
_	PALink01_TMT_A.Input.TempPV	80.3049	REAL	
	PALink01_TMT_A.Input.TempStatus	142	BYTE	
i - 🗩	PALink01_TMT_A.Output		T_PALink01_1523_2473	Device Output Data
	PALink01_TMT_A.Output.DisplayPV	0.0	REAL	
	PALink01_TMT_A.Output.DisplayStatus	0	BYTE	

Figure 4.6 – M580 Slave Device-Specific tag

The function of each tag is described in the previous section.

# 4.3. MODBUS OPERATION

When the PA Link has been setup for Modbus communication it will exchange data with a remote Modbus device. Depending on the Primary Interface selection, the PA Link will either function as a Modbus Master or Modbus Slave.



**NOTE:** When configured as a Modbus Slave the Modbus Master device will need to read and write all required data from the configured Modbus address ranges. When configured as a Modbus Master the PA Link will automatically update the required Modbus registers in the configured remote target.

# 4.3.1. PROFIBUS PA

Once the PA Link and Modbus Master have been correctly configured, the PA Link will start exchanging data with PROFIBUS slave devices. The user will need to set the PROFIBUS Operating mode from the relevant Modbus Mapping Register.

### MASTER AND SLAVE DEVICE STATUS

The Master Control command is set in Holding (HR) registers starting at the **Master Control HR Offset.** 

HR Offset	Description
	Master Control Command
	0 - Set PROFIBUS OFFLINE
0	1 - Set PROFIBUS STOP
0	2 - Set PROFIBUS CLEAR
	3 - Set PROFIBUS OPERATIONAL

Table 4.37 – Modbus Master Control

The Master and Slave Status is populated in Coil (CS) or Holding (HR) registers starting at the *Status Register* offset.

CS Offset	HR Offset	Description				
	Master Status					
0	0.0	Configuration Valid				
1	0.1	Owned				
2	0.2	Duplicate DP Station				
3	0.3	PROFIBUS Fieldbus Error				
4	0.4	PROFIBUS Device Error				
5	0.5	PROFIBUS OFFLINE				
6	0.6	PROFIBUS STOPPED				
7	0.7	PROFIBUS CLEAR				
8	0.8	PROFIBUS OPERATIONAL				
15	0.15	Power Conditioner Active				
16	1.1	Terminator Active				
17	1.2	Port Tripped				
18	1.3	Port Protection				
32 - 158	2	Live List Flags (Station Address 0 - 126)				
160 - 286	10	Data Exchange Flags (Station Address 0 - 126)				
288 - 414	18	Alarm Pending Flags (Station Address 0 - 126)				
416 - 542	26	Diagnostic Pending Flags (Station Address 0 - 126)				
		Slave Device Status				

544 + (16 x	34 + (1 x [Station	Online
[Station Address])	Address]).0	
545 + (16 x	34 + (1 x [Station	Data Exchange Active
[Station Address])	Address]).1	
546 + (16 x	34 + (1 x [Station	Ident Mismatch
[Station Address])	Address]).2	
547 + (16 x	34 + (1 x [Station	Disabled by Output Assembly
[Station Address])	Address]).3	Disabled by Output Assembly
548 + (16 x	34 + (1 x [Station	Device Error
[Station Address])	Address]).4	Device Error
549 + (16 x	34 + (1 x [Station	Alarm Pending
[Station Address])	Address]).5	Aldini Penuling
550 + (16 x	34 + (1 x [Station	Diagnostics Donding
[Station Address])	Address]).6	Diagnostics Pending
551 + (16 x	34 + (1 x [Station	Output Assembly Station Address Mismatch
[Station Address])	Address]).7	Output Assembly Station Address Mismatch
552 + (16 x	34 + (1 x [Station	Manning CPC Micmatch
[Station Address])	Address]).8	Mapping CRC Mismatch

Table 4.38 – Modbus - Master and Device Status

The Slave Device Enable is located in Coil (CS) or Holding (HR) registers starting at the *Device Control Register* offset.

CS Offset	HR Offset	Description
	hle	
0 + [Station Address]	0 + [Station Address / 16]	Device Enable (Station Address 0 - 126)

Table 4.39 – Modbus - Slave Device Control



**NOTE:** The when using Modbus HR for the Device Control Register, each bit in the MB Holding Register represents a station address. For example, if a MB Holding Register is used for the Device Control and station address 8 must be enabled, then 0x0100 (bit 8 set) must be written to the Device Control Holding Register with a zero offset. If station address 25 must be enabled, then 0x0200 (bit 9 set) must be written to the Device Control Holding Register with a one offset (bit offset 25).

#### DPVO DATA EXCHANGE

The DPVO data exchange for each slave device is configured in the slot configuration.

Slot Configuration

Slot	Description	Module				Data Po	int	nt Data Type		Byte Length	Registe Type	er	Modbus Offset	DP Offset	Ext User Prm
1	a6ES73271BH000AB	138-6ES7 327-1BH00-0AB0	8DI/8DX	+		Input	$\sim$	INT	$\sim$	2	HR	~	2000	0	155F01001
	a6ES73271BH000A1			+	X	Output	$\sim$	INT	~	2	HR	~	2001	0	

Figure 4.7 – Slave Device Slot configuration – Modbus

```
DPV1 CLASS 1 MESSAGING (MS1)
```

The user can exchange DPV1 Class 1 data with a field device using the configured Modbus Registers. The user will need to set the **DPV1 Message Enable option** and set the required **DPV1 Message Register** in the Modbus addressing tab of the Configuration window (see below).

5 M	lyPALink - Configuration				_ 🗆 🗙
Ge	neral Physical Configuration	Profibus Advanced Modbus	Modbus Addressing	Modbus Auxiliary Map	
	Modbus				
	Base Offset Type	Modbus (Base 0)	$\checkmark$		
	REAL / DINT Format	AA BB CC DD	~	Master Control	
	Master Control Register	HR 0		Slave Device Enables	
	Status Register	CS ~ 0			
	Device Control Register	CS ~ 409	6		
	DPV0 Diagnostic Regist	er HR 0		DPV0 Diagnostic Enable	
	DPV1 Message Register	r HR 300	0	✓ DPV1 Message Enable	
	DPV1 Alarm Register	HR 0		DPV1 Alarm Enable	
		Ok	Apply	Cancel	

Figure 4.8 – DPV1 Message Holding Register parameters

The user will need to setup the required messaging parameters in the Holding Register fields and then set the trigger bit to enable the DPV1 Message transaction to begin. Once the transaction is complete the response part of the Holding Registers will be updated.



**NOTE:** The user will need to toggle the trigger Holding Register from 0 to 1 before the transaction will begin. This register is read every 10ms.

Below is the format of the Holding Registers used for DPV1 Class 1 Messaging.

DPV1 Request	Holding Register Offset	Description
Trigger	0	Bit 0 – Trigger Message Send
Timeout	1	The time in Milliseconds if no response has been received before the transaction times out
Slave Address	2	Target PROFIBUS Slave node address
Function 3		0 – Read 1 – Write

Data Size	4	Size of the data to follow
Data	5	Request data (e.g. Slot, Index, Size, and Data)

Table 4.40 – Modbus DPV1 Class 1 Request Message Holding Register Format

DPV1 Response	Holding Register Offset	Description
Response Size	128	Size of all bytes following
Status	129	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.
Reserved	130	
Data Size	131	The size of the data to follow.
Data	132	The response data

Table 4.41 – Modbus DPV1 Class 1 Response Message Holding Register Format

#### PROFIBUS DIAGNOSTICS

The user can extract the PROFIBUS Diagnostics from a field device using the configured Modbus Registers. The user will need to set the **DPVO Diagnostic Enable** and set the required **DPVO Diagnostic Register** offset in the **Modbus Addressing** tab of the Configuration window (see below).

eneral Physical Configuration Pro	fibus Advanced Modbus Modbus	Addressing Modbus Auxiliary Map	
Modbus		,, , , , , , , , , , , , , , , , ,	
Base Offset Type	Modbus (Base 0) 🗸 🗸		
REAL / DINT Format	AA BB CC DD 🗸	Master Control	
Master Control Register	HR 0	Slave Device Enables	
Status Register	CS 🗸 0		
Device Control Register	CS ¥ 4096		
DPV0 Diagnostic Register	HR 1000	DPV0 Diagnostic Enable	
DPV1 Message Register	HR 3000	✓ DPV1 Message Enable	
DPV1 Alarm Register	HR 0	DPV1 Alarm Enable	

Figure 4.9 – DPV0 Diagnostic Holding Register parameters

The user will need to setup the required messaging parameters in the Holding Register fields and then set the trigger bit to extract the PROFIBUS Diagnostics from a field device. Once the transaction is complete the response part of the Holding Registers will be updated.



**NOTE:** The user will need to toggle the trigger Holding Register from 0 to 1 before the transaction will begin. This register is read every 10ms.

Diagnostic Request Offset Description

Below is the format of the Holding Registers used for retrieving DPV0 Diagnostics.

	Offset	
Trigger	0	Bit 0 – Trigger Message Send
Timeout	1	The time in Milliseconds if no response has been received before the transaction times out
Slave Address	2	Target PROFIBUS Slave node address
Mode	3	0 – Read Diagnostic Buffer stored in the PA Link 1 – Read Diagnostic Buffer stored in the PA Link and Clear the Diagnostics Pending bit

Table 4.42 – Modbus DPVO Diagnostic Request Message Holding Register Format

Diagnostic Response	Holding Register Offset	Description
Status	4	This is the status of the request. See appendix for the definitions of the returned status.
Data Size	5	The size of the diagnostics data to follow.
Data	6	The diagnostics data

Table 4.43 – Modbus DPVO Diagnostic Response Message Holding Register Format

## ALARMING

The user can extract DPV1 Alarm data from a field device using the configured Modbus Registers. The user will need to set the *DPV1 Alarm Enable* option and set the required *DPV1 Alarm Register* offset in the *Modbus Addressing* tab of the Configuration window (see below).

neral Physical Configuration Pro	fibus Advanced Modbus Modbus Ad	ddressing Modbus Auxiliary Map	
Modbus			
Base Offset Type	Modbus (Base 0) 🗸 🗸		
REAL / DINT Format	AA BB CC DD 🗸	Master Control	
Master Control Register	HR 0	Slave Device Enables	
Status Register	CS 🗸 0		
Device Control Register	CS ~ 4096		
DPV0 Diagnostic Register	HR 1000	✓ DPV0 Diagnostic Enable	
DPV1 Message Register	HR 3000	✓ DPV1 Message Enable	
DPV1 Alarm Register	HR 4000	✓ DPV1 Alarm Enable	

Figure 4.10 – DPV1 Alarm Holding Register parameters

The user will need to setup the required messaging parameters in the Holding Register fields and then set the trigger bit to enable the DPV1 Alarm retrieving to begin. Once the transaction is complete the response part of the Holding Registers will be updated.



**NOTE:** The user will need to toggle the trigger Holding Register from 0 to 1 before the transaction will begin. This register is read every 10ms.

Below is the format of the Holding Registers used for DPV1 Alarming.

Alarm Request	Holding Register Offset	Description
Trigger	0	Bit 0 – Trigger Message Send
Timeout	1	The time in Milliseconds if no response has been received before the transaction times out
Slave Address	2	Target PROFIBUS Slave node address

Table 4.44 – Modbus DPV1 Alarm Request Message Holding Register Format

Alarm Response	Holding Register Offset	Description			
Status	3	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.			
Alarm Block Size	4	ne size of the alarm data to follow.			
Alarm Data	5	The retrieved alarm data. Below is the basic structure of the alarm data: <b>Byte 0 – Alarm Type</b> 1 – Diagnosis Alarm 2 – Process Alarm 3 – Pull Alarm 4 – Plug Alarm 5 – Status Alarm 6 – Update Alarm <b>Byte 1 – Slot Number</b> Range 0 - 254 <b>Byte 2 - Bit 0 to 1 – Alarm Specifier</b> 0 – No further differentiation 1 – Fault occurred and slot it not ok 2 – Fault disappeared, and slot is not ok <b>Byte 2 - Bit 3 to 7 – Sequence Number</b> Range 1 - 32			
		Byte 3 to 59 – Alarm Data Description			

Table 4.45 – Modbus DPV1 Alarm Response Message Holding Register Format

# 4.4. EXPLICIT MESSAGING UTILITY

Slate provides a utility to initiate explicit messages to the PROFIBUS devices via the PA Link. The messaging options include the following:

- DPV1 Class 1 Read
- DPV1 Class 1 Write
- DPV1 Class 2 Read
- DPV1 Class 2 Write
- Read Diagnostics
- Read Alarms

To open this utility, right-click on a PROFIBUS device and select the *Explicit Messaging* option.

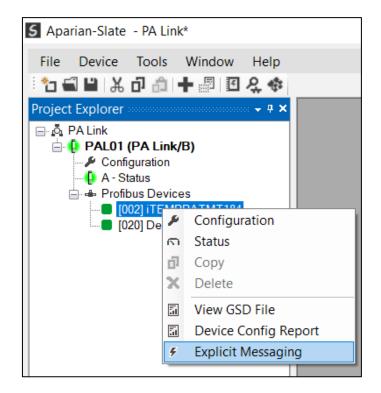


Figure 4.11 – Explicit Messaging Option

Use the *Action* combo-box to select the type of explicit message. Depending on the type selected, various other parameter controls will become available. Once the correct parameters have been entered select the *Execute* button to initiate the explicit exchange.



**NOTE:** For Class 2 messages, if a class 2 connection has not already been established, then a Class 2 Initialization message will first be sent. The class 2 connection will then remain open until either the station address is changed, the manual *Abort* button is selected, or the utility is closed.

Action	Read Diagnostics	$\sim$	Execute	
Station Address	2 ~		Timeout 2000 (ms)	
Details				
Slot Number	0	Class 2		
Index	1	State		
Data Length	240		Initialize Abort	
Request Data		Clear Diagno	ostic Latch	
				^
				~
Status			Ok	
Response Date	a		ŬK.	
	23 0E FE 01 01 22 20 00 80 0	0 80 00 00 00 00		^
				~

Figure 4.12 – Explicit Messaging Utility

# 4.5. FIRMWARE UPGRADING

The PA Link will allow the user to upgrade the module firmware in the field. If the firmware needs to be updated the user will need to use Slate to update it.

In Slate go to the *Tools* menu and select the *DeviceFlash* option.

5 Aparian-Slate					
File Device	Тоо	Tools Window Help			
1 🖬 🔛 🐰	ę.	Target Browser			
	45	DHCP Server			
	4	Event Viewer			
	4	DeviceFlash			
	ŭ.	Packet Capture Viewers			
		GSD File Management			
		CAN EDS File Management			
		Build DeviceNet EDS Catalog			
	۶	Application Settings			

Figure 4.13 - DeviceFlash Tool

The user will need to select the appropriate AFB binary file which will be used to upgrade the PA Link firmware.

S Select a Device Flash File							x
← → < ↑ ] > This PC > Local Disk (C:) > Aparian > Documents < ♡ Search Document				S		δ	
Organize 🔻 New folder							?
🍠 This PC	^	Name	Date modified	Туре	Size		
3D Objects		PAL_2001001.afb	2019/09/09 8:58 AM	AFB File		891 KB	
Desktop Documents							
Documents     Documents							
♪ Music	≡						
E Pictures							
Videos							
Uccal Disk (C:)	~						
File name: PAL_2001001.afb				Device Flash (*.a)     Open		Cancel	•

Figure 4.14 - Select the AFB binary

5 Target E	Browser	_	×
*¥ Ø			Done
I	192.168.1.241 : PA Link/B		^
÷ I	192.168.1.170 : DF1 Router		
÷ 1	192.168.1.229 : DF1 Router		
	192.168.1.178 : Time Sync		
<b>. 1</b>	192.168.1.175 : Modbus Router/B		
	192.168.1.172 : DF1 Messenger		
	192.168.1.156 : PLX51-HART-4I		
	192.168.1.153 : IP Point HART In		
	192.168.1.155 : PLX51-HART-40		
I	192.168.1.201 : 1756-L85E/B		
	192.168.1.225 : Modbus Router		~
			*
	Ok Cancel		

Figure 4.15 - Select the correct PA Link module

Once the module is done upgrading the firmware the Device Flash tool will provide the user with the details of the updated module.

5 Device Flash			
File Tools			
🖬 🚥 🗲			
Parameter	Source File	Target Device	~
Path	PAL_2001001	192.168.1.241	
Product	PA Link/B	PA Link/B	
Vendor	1370	1370	
Device Type	12	12	
Product Code	119	119	
Revision	2.001	2.001	$\sim$
	Flash	Cancel	
Complete			

Figure 4.16 – PA Link successfully updated.



**NOTE:** The PA Link firmware is digitally signed so the user will only be able to flash the PA Link with authorized firmware.

# **5. PA MASTER REDUNDANCY**

The PA Link module supports PA Master redundancy allowing two PA Link modules to be connected to the same PROFIBUS PA segment. The PA Link modules have the same configuration and operate in a one-active-one-standby strategy.

Using PA Link redundancy removes the single point failure associated with:

- Ethernet connection failure
- PA Link power failure
- PROFIBUS PA cable fault (open circuit)



**NOTE:** The PA Link redundancy functionality is available only when selecting EtherNet/IP as the Primary Interface. It is not available when a Modbus interface is selected.

## 5.1. REDUNDANCY STRATEGY

The PA Link redundancy strategy is based on two PA Link masters with the identical configuration. One in the *Active* state and the other in the *Standby* state.

The master selection between which PA Link module ("A" or "B") is the *Active* is generally made by redundancy Add-On-Instruction (AOI). However, because the switch-over of the PA Master functionality needs to happen asynchronously to the Logix AOI execution and module RPI, the Standby module will automatically take-over the Master role after it sees no valid traffic on the PA bus for a certain period. This parameter is the *Profibus Inactive Time* and is specified in milliseconds.

Once the Logix AOI detects the switch-over it will adjust the master selection to the new Active PA Master. This switch-over (confirmation) needs to occur within the *Switch Timeout* parameter to prevent the new Active master reverting to Standby and a disruption to the PA bus.

The necessary Logix code required to manage the redundancy, including the AOI is automatically generated by the Slate configuration software.

# 5.2. REDUNDANT ARCHITECTURE

The figure below shows a typical redundant PA Link architecture. Both PA Link module are connected to the same PROFIBUS PA segment.

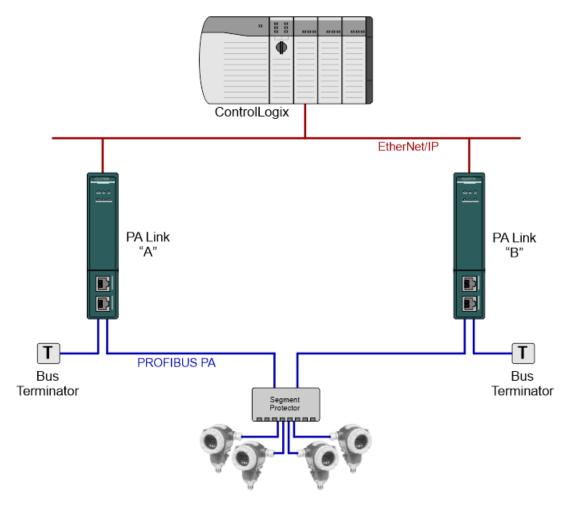


Figure 5.1 - Typical Redundant Architecture

The PA Link modules can be connected to the same Ethernet network and connected to Logix via the same Ethernet bridge module. For added redundancy, it is also possible to connect the PA Link module with separate ControlLogix Ethernet bridge modules using either the same or different physical Ethernet networks.

When using the PA Link's internal power conditioner, the required bus power will be shared by the two PA Link modules when both are powered and available. Should one PA Link module be disconnected or powered down, then the other PA Link module will supply all the required bus power.



**NOTE:** Although the PA bus power will be shared between the two PA Link modules, the bus current will not be shared equally.

When using PA Link redundancy, it is not recommended to use the internal Bus Terminator functionality, because removing power from one of the modules will reduce the total bus terminators to one making the PROFIBUS PA segment unstable.

It is also recommended that the two PA Link modules are fed from different 24V power supplies, and where possible these power supplies fed from different AC sources.

## 5.3. PA LINK CONFIGURATION

The configuration of a redundant PA Link is similar to that of a standalone with a few notable exceptions.

### 5.3.1. GENERAL CONFIGURATION

In the General tab of the PA Link configuration, set the *Mode* to *Redundant Master*. Then configure the IP Addresses of both the PA Link modules "A" and "B".

Physical Configuration	n Profibus Advanced Modbus Modbus Addressing Modbus Auxiliary Map
dentity	
Instance Name	PAL01
Description	North PA Bus 1
IP Address A	192 . 168 . 1 . 241
IP Address B	192 . 168 . 1 . 242
Operation	
Mode	Redundant Master V
Primary Interface	EtherNet/IP V

Figure 5.2 – Redundant Configuration - General

5.3.2. Physical Configuration

In the Physical Configuration tab, set the **Profibus Inactive Time** and **Switch Timeout** parameters.

Both these values can be set using the *Recommend* button.

The internal **Bus Termination** should not be used when using redundancy.

eral Physical Configuration	Profibus Adva	anced Modb	us Modbus A	Addressing	Modbus Auxiliary Map
Internal Power Conditioner				Internal Bu	s Termination
Enable				<b>E</b>	Enable Terminator
Current Trip (mA)	420 🗘				
Trip Filter	50 🗸	(cycles)			
Redundancy Profibus Inactive Time Switch Timeout	186	(ms) [²	>=176] >=1000]		Recommend

Figure 5.3 – Redundant Configuration - Physical Configuration

### PROFIBUS INACTIVE TIME

The **Profibus Inactive Time** is used by the Standby Master to determine that there is no longer an Active master on the PA Bus. If no valid packets are received in this time, then a redundancy Switch will be triggered where the previously Standby PA Link will become Active. The parameter is specified in milliseconds.

This *Profibus Inactive Time* must be above the maximum PA Packet. The recommended value is 10 ms greater than twice the Maximum Packet Time, i.e.

### Profibus Inactive Time = 10 + (2 x Maximum Packet Time)

The *Maximum Packet Time* is shown on the configuration form for reference purposes.



**NOTE:** Failure to configure the *Profibus Inactive Time* correctly will result in unexpected behaviour of the PA Master including slave devices disconnecting.



**NOTE:** The Profibus Inactive Time should be reconfigured after adding or modifying PA slave devices.



**NOTE:** The user will need to ensure that the *Watchdog* timeout for each slave device is at least three times the *Profibus Inactive Time* to avoid the Profibus slaves timing out the DPV0 communication.

SWITCH TIMEOUT

The *Switch Timeout* is used by the module to override the Active / Standby command from the Logix AOI.

The *Switch Timeout* parameter is in milliseconds and should be the greater of 1000ms and 4 x the module RPI.

The minimum value is given as follows:

#### Switch Timeout = MaxOf( 1000, (4 x RPI ))



**NOTE:** The *Recommend* button function sets the *Switch Timeout* to 1500ms which may be inadequate when using larger RPI values. If the default RPI of 50ms is not used, then this value must be configured manually.



**NOTE:** Failure to configure the *Switch Timeout* correctly will result in unexpected behaviour during a redundancy switch.

5.3.3. PROFIBUS CONFIGURATION

In the Profibus configuration tab, ensure that the Logix Comms Fail parameter is set to Offline.

Failure to do so will cause both Masters to communicate on the PA Bus at the same time causing errors.

5	AL01 - Configuration							
G	eneral Physical Configuration	Profibus	Advanced	Modbus	Modbus Addressing	Modbus Auxiliary I	Мар	
	Basic Settings				Timing			
	Station Address (TS)	1	~		TTR	20000	(tbits) [>7792]	
			×		Slot Time (TSL)	274	(tbits)	
	Highest Address (HSA)	126	~		Gap Update Facto	or 10	[1-100]	
	Advanced Settings				Quiet Time (TQUI)	) 0	(tbits)	<ul> <li>Auto Recommend</li> </ul>
	Logix Comms Fail	Force to	Offline	~	Setup Time (TSET	5) 30	(tbits)	
	Logix Program Mode	Force to	Offline	~	Profibus Cycle	251	(ms) [>74]	
	Modbus Comms Fail	Force to	Offline	~	Default Watchdog	1010	(ms)	
	Extra DPV1 Poll / Cycle	0	×		Minimum TSDR	11	(tbits)	
	Extra DEVT FOIL/ Cycle	U	•		Maximum TSDR	200	(tbits)	
	Error Management				Idle Time 1 (Tid1)	95	(tbits)	
	Token Rety Limit	3	[1	-5]	Idle Time 2 (Tid2)	200	(tbits)	
	Message Rety Limit	1						

Figure 5.4 – Redundant Configuration - Profibus Configuration

## 5.4. LOGIX CONFIGURATION

The addition of a redundant PA Link module pair to the Logix IO tree follows the same procedure as a Standalone PA link module, except two instances of the module are added.

It is important to follow the correct naming convention to ensure the Logix code generated by Slate is valid. The "A" module must have the same name as specified in Slate, with an "A" suffix, similarly, the "B" module must have the same name as specified in Slate, with a "B" suffix.

In the example below, the names are as follows:

Slate Module (pair) name:	PAL01
Logix IO Tree Module A:	PAL01A
Logix IO Tree Module B:	PAL01B

Ensure the IP addresses are configured correctly for the A and B modules and that the RPIs for all connections are identical.

S PAL01 - Configuration		
General Physical Configuration Identity Instance Name	Profibus Advanced Modbus Modbus Adc	
Description	North PA Bus 1	- <sup>¶</sup> 1756-EN2TR Eth - <sup>¶</sup> A-PAL/B PAL01A
IP Address A	192 . 168 . 1 . 241	□ □ □ A-PAL/B PAL01B □ □ □ [3] 1756-OW16l Relay
IP Address B	192 . 168 . 1 . 242	

Figure 5.5 – Logix IO Tree – Redundant PA Link pair

After the PA Link modules have been added into the Logix IO tree, the mapping code can be imported. As in the case of the Standalone Master mode, the Logix code can be generated in Slate by right-clicking on the module and selecting the *Generate Logix L5X* option.

In addition to the slave device mapping code, the PALinkRedundancyMaster AOI will be instantiated. This AOI is responsible for controlling the redundancy and mapping the first IO connection.

Map Master -	Redundancy Control		
	PALinkF	RedundancyMaster	1
	PALinkRedundancyMas ConnectionFaultedA	t PAL01_RedundancyMaster PAL01A:I1.ConnectionFaulted	-(AActiveOk)
		1€	BActiveOk)
	ConnectionFaultedB	PAL01B:I1.ConnectionFaulted	-(ASelected)-
	RawInputA1	PAL01A:I1.Data	Criteciceas
	RawInputB1	PAL01B:I1.Data	BSelected
	RawOutputA1	PAL01A:O1.Data	
	RawOutputB1	PAL01B:O1.Data	
	MasterStatus	PAL01_MasterStatus	
	MasterStatusA MasterStatusB	PAL01_MasterStatusA PAL01 MasterStatusB	
	MasterControl	PAL01_MasterStatusB PAL01 MasterControl	
	InputData1	PAL01_MasterControl PAL01 InputData1	
	OutputData1	PAL01 OutputData1	
		· · · · · · · · · · · · · · · · · · ·	J

Figure 5.6 – Logix – Redundant Master AOI

If the PA Link configuration is making use of more than one EtherNet/IP Class 1 connection, then a *PALinkRedundancyConnectionMap* AOI will be instantiated for each additional class 1 connection.

Select Connect	on 2
	PALinkRedundancyConnectionMap-
	PALinkRedundancyConn PAL01_RedundancyConnection2 ModuleSelectA PAL01_RedundancyMaster.ASelected
	ModuleSelectB PAL01_RedundancyMaster.BSelected
	RawInputA     PAL01A:12.Data       RawInputB     PAL01B:12.Data       InputData     PAL01 InputData2
	RawOutputA PAL01A:02.Data RawOutputB PAL01B:02.Data
	OutputData PAL01_OutputData2

Figure 5.7 – Logix – Redundant Connection Map AOI

## 5.5. OPERATION

The operation of the PA Link module in redundancy mode is similar to that in standalone mode.

Once the Slate configuration has been finalised, it can be downloaded to the PA Link module pair. Before downloading it is important to confirm the connection paths to the two modules by right-clicking on the module pair a selecting Connection Path.

S Aparian-Slate - PA_1		
File Device Tools W	<b>"</b> ]	II 오 �
Project Explorer □ ♣ PA_1 □ ₩ PAL01 (PA Link/B)		
- 🎤 Configuration	•0	Debug Toggle Trap
Profibus Devices	۶	Configuration
	9	Connection Path
[006] TMT_B	$\checkmark$	Verify Configuration

Figure 5.8 – Select Connection Path

S PAL01 - Connection Path	<b>— — ×</b>
Connection Path A 192.168.1.241	Browse
Connection Path B 192.168.1.242 Ok Cancel	Browse

Figure 5.9 – Connection Path

The **Download to Both** option can then be selected, which will transfer the configuration to both the "A" and "B" PA Link modules.

S Aparian-Slate - PA_1		
File Device Tools W  Tools PA_1  Project Explorer  A PA_1  Configuration  Profibus Devices  (002] TMT_A  (003] Promass  (006] TMT_B	••••••••••••••••••••••••••••••••••••••	I
└─ <b>■</b> [020] Device02	♦ ♦ ♦ 1 + 2 3	Status A Status B Go Offline Go Online Download to Both Download to A Download to B

Figure 5.10 – Download to Both

# 6. DEVICE TYPE MANAGER (DTM)

The PA Link supports FDT / DTM technology, allowing the user to configure any slave device using its DTM (Device Type Manager) in any standard FDT Frame (Field Device Tool). To use a device DTM with the PA Link, the Aparian DTM pack must first be installed.

## 6.1. INSTALLATION

Installation of the Aparian DTM pack is achieved by executing the following installer: *Aparian DTM Pack 1.005 Setup.msi* 

The installation wizard will guide the user through the installation process.



Figure 6.1 – Aparian DTM Pack Installation

# 6.2. CONFIGURATION

Once the DTM pack is installed, the selected FDT Frame would need to have its DTM Catalogue updated. The steps required for this action are slightly different for each FDT frame. Typically, one selects the **DTM Catalogue** or **Device Catalogue** and select **Refresh** or **Rebuild**.

The PA Link provides two DTM options:

- PA Link (Direct) Includes a built-in CommDTM with direct EtherNet/IP communication
- **PA Link-FT** Requires the FactoryTalk Linx CommDTM (Rockwell Automation)

After the catalogue has been updated, then a new project can be created using either one of the PA Link DTMs.

With the exception of the initial instantiation, the **PA Link (Direct)** DTM and **PA Link-FT** DTM operate in an identical manner.

6.2.1. CONFIGURATION – PA LINK (DIRECT) DTM

To use the **PA Link (Direct)** DTM in a new project, select the **Add Device** function and then select the **PA Link** DTM. The example below makes use of PACTware FDT frame.



Figure 6.2 – Adding new device

Enter text to search         Find         Clear           Device         Protocol         Vendor         Device Version         FDT version         DTM version           I IP Point Hart In         HART         Aparian Inc         1.004 / 2022-07-25         1.2.0.0         1.004 / 202           I IP Point Hart Out         HART         Aparian Inc         1.004 / 2022-07-25         1.2.0.0         1.004 / 202           I IP Point Hart Out         HART         Aparian Inc         1.004 / 2022-07-25         1.2.0.0         1.004 / 202           I IP Coint Hart Out         HART         Aparian Inc         1.004 / 202-07-25         1.2.0.0         1.021 / 20           I PA Link         Profibus DP/V1         Aparian Inc         1.002 / 2022-07-22         1.2.0.0         1.002 / 202           I PC (Readwin) TXU10/FXA291         PCP         Endress+Hauser         1.01.18 / 2014-02-21         1.2.0.0         1.0118 / 20           PROFIdtm DPV1         Profibus DP/V1         Softing Industrial Au         V 2.23.0(163) / 2019-0         1.20.0         V 2.23.0(16           V HART CommDTM         HART         Endress+Hauser AG         1.04.01.641 / 2021-10         1.200         1.04.01.641           V PROFIBUS CommDTM         HART         Endress+Hauser AG         1.0	
IP Point Hart In         HART         Aparian Inc         1.004 / 2022-07-25         1.2.0.0         1.004 / 202           IP Point Hart Out         HART         Aparian Inc         1.004 / 2022-07-25         1.2.0.0         1.004 / 202           IP Point Hart Out         HART         Aparian Inc         1.004 / 2022-07-25         1.2.0.0         1.004 / 202           IP Point Hart Out         HART         Aparian Inc         1.004 / 2022-07-25         1.2.0.0         1.021.7 / 20           IP PA Link         Profibus DP/V1         Aparian Inc         1.002 / 2022-07-22         1.2.0.0         1.002 / 202           IP PCP (Readwin) TXU10/FXA291         PCP         Endress+Hauser         1.0118 / 2014-02-21         1.2.0.0         1.0118 / 20           PROFIdtm DPV1         Profibus DP/V1         Softing Industrial Au         V 2.3.0(163) / 2019-0         1.2.0.0         V 2.3.0(16           V HART CommDTM         HART         Endress+Hauser AG         1.04.01.641 / 2021-10         1.2.0.0         1.04.01.641	
IP Point Hart Out         HART         Aparian Inc         1.004 / 2022-07-25         1.2.0.0         1.004 / 202           IP Po Link         IPC         Endress+Hauser         1.02.17 / 2014-02-21         1.2.0.0         1.02.17 / 20           PA Link         Profibus DP/V1         Aparian Inc         1.002 / 2022-07-22         1.2.0.0         1.002 / 202           IP PC (Readwin) TXU10/FXA291         PCP         Endress+Hauser         1.01.18 / 2014-02-21         1.2.0.0         1.01.18 / 20           IP PROFIdtm DPV1         Profibus DP/V1         Softing Industrial Au         V 22.3.0(163) / 2019-0         1.2.0.0         V 2.3.0(16           V HART CommDTM         HART         Endress+Hauser AG         1.04.0.641 / 2021-10         1.2.0.0         1.04.0.641	
IPC (Level, Pressure) FXA193/291         IPC         Endress+Hauser         1.02.17/2014-02-21         1.2.0.0         1.02.17/20           PA Link         Profibus DP/V1         Aparian Inc         1.002/2022-07-22         1.2.0.0         1.002/202           IP CP (Readwin) TXU10/FXA291         PCP         Endress+Hauser         1.01.18/2014-02-21         1.2.0.0         1.01.18/20           IP ROFIdtm DPV1         Profibus DP/V1         Softing Industrial Au         V 2.23.0(163)/2019-0         1.2.0.0         V 2.3.0(16           V HART CommDTM         HART         Endress+Hauser AG         1.04.01.641/2021-10         1.2.0.0         1.04.01.641	
PA Link         Profibus DP/V1         Aparian Inc         1.002 / 2022-07-22         1.2.0.0         1.002 / 202           II PCP (Readwin) TXU10/FXA291         PCP         Endress+Hauser         1.01.18 / 2014-02-21         1.2.0.0         1.01.18 / 20           PROFIdtm DPV1         Profibus DP/V1         Softing Industrial Au         V 2.3.0(163) / 2019-0         1.2.0.0         V 2.2.3.0(16           V HART CommDTM         HART         Endress+Hauser AG         1.04.01.641 / 2021-10         1.2.0.0         1.04.01.641	
PCP (Readwin) TXU10/FXA291         PCP         Endress+Hauser         1.01.18 / 2014-02-21         1.2.0.0         1.01.18 / 20           PROFldtm DPV1         Profibus DP/V1         Softing Industrial Au         V 2.23.0(163) / 2019-0         1.2.0.0         V 2.23.0(16           V HART CommDTM         HART         Endress+Hauser AG         1.04.01.641 / 2021-10         1.2.0.0         1.04.01.641	
PROFldtm DPV1         Profibus DP/V1         Softing Industrial Au         V 2.23.0(163) / 2019-0         1.2.0.0         V 2.23.0(16           Y HART CommDTM         HART         Endress+Hauser AG         1.04.01.641 / 2021-10         1.2.0.0         1.04.01.641	
Y HART CommDTM HART Endress+Hauser AG 1.04.01.641 / 2021-10 1.2.0.0 1.04.01.641	
V DROEIRUS CommOTMA De-Shur DR 0/1 E-shure A C 104 01 541 (2021 10 1 2 0 0 1 04 01 541	
Y PROFIBUS CommDTM Profibus DP/V1 Endress+Hauser AG 1.04.01.641 / 2021-10 1.2.0.0 1.04.01.641	
Prohibus Committini Prohibus DP/VT Endress+mauser AG 1.04.01.041 / 2021-10 1.2.0.0 1.04.01.041	

Figure 6.3 – Selecting PA Link DTM

After instantiating the PA Link DTM, select the **Parameter** option.

-1 a					
PACTware					
File Edit View	w P	roject	Device	Extr	as Win
i 🗋 💕 🛃 🎒	<b>P</b> -	i 👥 🕯	1	<u>Þ 1</u>	1 🕸 1
Project					
Device tag	0	1	Channel		Address
📕 HOST PC					
PA Link		-AA			
	۵¢	Connec	t		
	⇒ =©=	Disconn	lect		
	<u>0</u>	Load fro	m device		
	<u>N</u>	Store to	device		
		Parame	ter		
		Measure	ed value		
		Simulati	ion		
		Diagnos	is		

Figure 6.4 – Select Parameter option

The PA Link DTM's configuration allows the *CIP Path* to the PA Link to be configured. This is typically the IP address of the PA Link, but can include a more complex CIP path when, for example, routing through a ControlLogix chassis is required.

🗍 PA Link P	arameter		
EtherNet/IP	Configuration		
CIP Path	192.168.1.203		
	Ok	Cancel	

Figure 6.5 – PA Link CIP Path

The path can either be entered manually or the *Browse* "…" button can be used to open the *Target Browser*, and then the PA Link can be selected.

끎 Target Br	owser		×
*# O			Done
ī	192.168.1.235 : Time Sync		^
	192.168.1.181 : FF Link/B		
	192.168.1.182 : FF Link/B		
	192.168.1.203 : PA Link/B		- 11
	192.168.1.185 : FF Link/B		
•	192.168.1.188 : FF Link/B		~
	Ok	Cancel	

Figure 6.6 – Target Browser

The PA Link DTM is now ready to have device DTMs added under it.

### 6.2.2. CONFIGURATION – PA LINK-FT DTM

To use the PA Link-FT DTM in a new project, the Rockwell Automation FactoryTalk Linx CommDTM must first be instantiated. To do this select the *Add Device* function and then select the *FactoryTalk Linx CommDTM*.

PACTware	
File Edit View	Project Device Ext
i 🗋 💕 🛃 🎒 🎼	þ- i 🕵 📭 i 📖 🖭 !
Project	
Device tag	🚺 🖳 🐝 Channel
B HOST PC	Connect Disconnect Topology Scan
<u>₽</u>	Diagnostic Scan Add device

Figure 6.7 – Adding new device

All Devices (18/18 DTMs)						
Enter text to search		▼ Find Cle	ar			
Device	<ul> <li>Protocol</li> </ul>	Vendor	Device Version	FDT version	DTM version	
CDI Communication FXA291	CDI	Endress+Hauser	2.09.08 / 2021-03-26	1.2.0.0	14.03.2600	
CDI Communication TCP/IP	CDI TCP/IP	Endress+Hauser	2.09.08 / 2021-03-26	1.2.0.0	14.03.2600	
CDI Communication USB	CDI USB	Endress+Hauser	2.09.08 / 2021-03-26	1.2.0.0	14.03.2600	:
🗛 FactoryTalk Linx CommDTM	CIP (EtherNet/IP)	Rockwell Automation	1.4.0 / 2021-10-07	1.2.0.0	1.4.0 / 2021	
🖽 FF H1 CommDTM	Fieldbus FF H1	Endress+Hauser	1.5.4.2 / 2015-01-29	1.2.0.0	1.5.4.2 / 20	
🚺 FF Link	Fieldbus FF H1	Aparian Inc	1.001 / 2022-07-22	1.2.0.0	1.001 / 202	
How Communication FXA193/291	ISS	Endress+Hauser	3.32.00 / 2019-12-05	1.2.0.0	13.12.0500	
HART 4In	HART	Aparian Inc	1.003 / 2018-06-25	1.2.0.0	1.003 / 201	
HART 4Out	HART	Aparian Inc	1.003 / 2018-06-25	1.2.0.0	1.003 / 201	~

Figure 6.8 – Selecting FactoryTalk Linx CommDTM

Once added, right-click on the FactoryTalk Linx CommDTM and again select the Add Device option.

PACTware		
File Edit View Project	t De	evice Extras Window Help
🗋 💕 🛃 🎒 👘 -   🔛	6	🗖 🕸 🕉 👘 🦓 🕼 🔟
Project		
Device tag	0	🕽 <u> </u> 🎼 Channel 🛛 Address Status
📕 HOST PC		
FactoryTalk Linx CommDT	N ≹¢	Connect
	$\Rightarrow$	Disconnect
	<u>0</u>	Load from device
	<u>N</u>	Store to device
		Additional functions
	<u>1</u>	Add device
		Exchange device
	<u>.</u>	Delete device



### Then select the **PA Link-FT** DTM.

All Devices (3/3 DTMs)						
Enter text to search		▼ Find (	Clear			
Device	Protocol	Vendor	Device Version	FDT version	DTM version	
FF Link-FT	CIP (EtherNet/IP)	Aparian Inc	1.001 / 2022-07-22	1.2.0.0	1.001 / 202	
Flow Verification DTM EtherNet/IP	CIP (EtherNet/IP)	Endress+Hauser	1.06.06 / 2021-07-23	1.2.0.0	10.07.2300	
PA Link-FT	CIP (EtherNet/IP)	Aparian Inc	1.001 / 2022-07-22	1.2.0.0	1.001 / 202	
PA Link-FT						

Figure 6.10 – Select PA Link-FT DTM

Once the DTM has been selected, the (FTLinx) Path to the PA Link device will need to be entered.

FactoryTalk Linx CommDTM Path Assignment	4 ▷
Please assign the address of attached device by selecting or entering the path:	
Path	
⊲D Database 🛐	

Figure 6.11 – Select FT Linx CommDTM - Path

Select the **RSWho Browse** button located to the right of the **Path**.

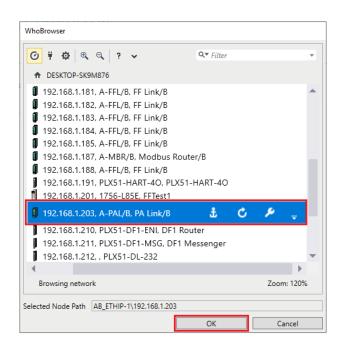


Figure 6.12 – FT Linx WhoBrowser

Select the **PA Link** in the WhoBrowser and click on the **Ok** button.

The PA Link-FT DTM is now ready to have device DTMs added under it.

6.2.3. ADDING DEVICE DTMs

After either the **PA Link (Direct)** DTM or **PA Link-FT** DTM has been configured, the child Device DTMs can be added by right-clicking on the PA Link (or PA Link-FT) DTM and selecting **Add Device**.

The user can then select the matching device DTM.

Enter text to search		▼ Find C	Clear			
Device	<ul> <li>Protocol</li> </ul>	Vendor	Device Version	FDT version	DTM version	
Flow Verification DTM Profibus DP/V1	Profibus DP/V1	Endress+Hauser	1.06.06 / 2021-07-23	1.2.0.0	10.07.2300	
📅 iTemp / TMT 184 / PA / V1.01.1	Profibus DP/V1	Endress+Hauser	1.5.153.348 / 2015-10	1.2.0.0	1.5.153 / 20	
🚻 Promass 200 / 8x2B / PA / FW 1.01.z.	CDI; Profibus DP	Endress+Hauser	1.7.0.236 / 2015-10-27	1.2.0.0	1.5.1.1 / 20	

Figure 6.13 – Device DTM Selection

Once the child Device DTM has been added, a configuration window opens to set the *Node Address*.

2
Cancel

Figure 6.14 – Device DTM Node Address

## 6.3. OPERATION

After the FDT project has been configured, the DTMs can be placed online by selecting the **Online** or **Connect** option.

PACTware								
File Edit View	Pro	oject	.	Devi	ce	Extra	s	Windo
🗄 🗋 🧉 🛃 🗃 🎼	- []	<u>0</u>	6			De 🕸		Q 🧕
Project								
Device tag		0	<u>)</u>	ð۵	Cha	annel		Addre
B HOST PC								
😑 🚺 PA Link			_	-11-				102 1
📖 💷 ITEMP / TMT 💐	Č.	Cor	nneo	t				
×	è	Dis	coni	nect				
<u>s</u>	▶	Loa	d fr	om d	levi	ce		
M	2	Sto	re to	o dev	ice			

Figure 6.15 – DTM Connect

Once the **PA Link (Direct)** DTM or **PA Link-FT** DTM is online (connected) a number of diagnostic pages can be opened by selecting the *Measured Value* option.

PACTware		
File Edit View P	roject	t Device Extras Window
i 🗋 💕 🛃 🎒 🚇-	00	i 🗖 🗈 🕸 🕸 🔹 🐝
Project		
Device tag	0	🖳 🐝 Channel 🛛 Address
HOST PC		
I PA Link	い な か 型 型	Connect Disconnect Load from device Store to device Parameter
		Measured value
		Simulation
		Diagnosis

Figure 6.16 – Select Measured Value

The General page provides basic status information for the PA Link module.

🗍 PA Link # Me	asured value					4 ▷ ¥
	Device Name	e: PALink				
	Description:	Ethernet Profibus PA	Master			
	Status:	🗹 Online				"\{" aparian
General Live List		General				
		Config Valid	Valid	Sys MAC Address	00:60:35:35:5E:24	
		Owned	Owned - PLC Run	Firmware Revision	2.001	
		Mode	Standalone	Temperature	<b>45.9 ℃</b>	
		Profibus State	Operational	Processor Scan	() 13 us	
		Master Node	Q 1	Up Time	0d - 02:24:40	
		Power Cond. Voltage	21.3 (V)	Ethernet Port 1	Down	
		Bus Voltage	21.6 (V)	Ethernet Port 2	C Up	
		Bus Current	25 (mA)	DIP Switches SW	/1 - Safe Mode 🛛 🖓 Off	
		Bus Power Status	🔇 Ok - Terminated	SW	/2 - Force DHCP 🚷 Off	
		Acyclic Requests	0	SW	/3 - Config. Lock 🛛 🚷 Off	
				SW	/4 - Fixed IP Addr. 🔇 Off	

Figure 6.17 – PA Link DTM - General Status Page

The Live List page shows the state of the devices on the PROFIBUS network.

🔋 PA Link # M	easured value													4 ▷ x
	Device Name:	PALin	k											
	Description:	Etherne	et Profib	us PA M	aster									aparian
	Status:	🗹 On	line											
General	L	_ive Li	<u>st</u>											
		Desfil	bus PA I	ive liet										
					3	4	5	6	7	8	9	Key		
		1	0 11	12	13	14	15	16	17	18	19	X	Not Available	
		2	0 21	22	23	24	25	26	27	28	29	X	Live + Data Exchange	
		3	0 31	32	33	34	35	36	37	38	39		_	
		4	0 41	42	43	44	45	46	47	48	49	X	Live + Not Exchanging	
		5	0 51	52	53	54	55	56	57	58	59	X	Configured + Not Live	
		6	-	62	63	64	65	66	67	68	69	XM	PA Master	
			0 71	72	73	74	75	76	77	78	79	X	Unconfigured	
			0 81		83	84	85	86	87	88	89		onconligured	
		9			93	94	95	96	97	98	99			
			00 101		103	104 114	105 115	106 116	107 117	108	109			
			10 111 20 121	-	113 123	114	125	116		118	113			
				122	123	124	120							
J														

Figure 6.18 – PA Link DTM - Live List Page

A field Device DTM under the PA Link DTM can also be brought online by selecting the **Online** or **Connect** option.

PACTware						
File Edit View Pro	ject	:	Devi	ce Extras	Window Help	
i 🗋 🧀 🛃 🛃 🚇 i	0		10	🗆 와 🕸 🛯	🔋 🧏 👬 🍀 🛯	
Project						
Device tag	0	<u>)</u>	36	Channel	Address	St
📕 HOST PC						
📮 🚺 PA Link	Ì	+	=0=		192.168.1.203	
📖 🖽 ITEMP / TMT 184 /	Ϊ	+	-0D-	Ch00	2	
		ð¢	C	onnect		
		÷	D	isconnect		

Figure 6.19 – Field Device DTM Connect

Depending on the device DTM, a number of function windows, for example, online parameters, diagnostics and measure variables, can be displayed.

These are accessed by right-clicking on the device DTM and selecting the required function.

PACTware										
File Edit Vi		· ·				Window				
Project		995 1	<b>40</b> : [	<u> </u>	1 2	2 <b>2</b> 36				
Device tag		0	<u>Q</u> 🎊	Channel		Address			Status	Timestamp sta
HOST PC		1	+ 🖈			192.168.1	.203		0	
🔣 ITEMP/T		1.1	+ 🕹	Ch00		2			0	
	i ∛≩ I									
	F	arame	eter				•	Par	ameteriza	tion
	1	/leasur	red valu	e				On	line param	eterization
	5	imulat	tion					Co	nfiguratio	n
	[	)iagno	sis							
	F	rint					+			

Figure 6.20 – Device DTM - Selecting Online Parameterization

💷 ITEMP / TMT 184 / PA / V1.01. # Online para	ameterization		4 ▷ 🗙
Language			
DeviceType: iTemp Software Revi	ision: 8211 Outp	out Value: 47.23 °C	
Product designation: TMT184 TAG:	Cat Meas	sured Value: 47.235 °C	
V9H0 Error Code: O E0: No fault, warning			Endress+Hauser
Label	Manufacturer:	Endress + Hauser	
⊞ 🛱 Standard View (manufacturer specific			
E- 🛱 Temperature Meter	Product designation:	TMT184	
⊡ 🔓 Identification	Device Serial Num:	9302B004126	· ·
다. 🕞 🛱 Operation Unit	Device Senar Num:	193020004120	TMT 1 84-AAAAAA
TAG	Software Revision:	8211	The Tensor
😅 Descriptor 🖽 Message			
	Hardware Revision:	1.00.12	
Manufacturer	Profile Revision:	3.0	- <mark>.</mark> .
Product designation		]	
😅 Device Serial Num	Static Revision No.:	165	
Software Revision			•
😅 Hardware Revision	PROFIBUS Ident Number:	ManufacGSD ~	▲ 10
😅 Profile Revision	Installation Date:		7 <mark>:</mark>
Static Revision No.			
PROFIBUS Ident Number			
< >			
🖽 Online	🙆 🔰 🐖 🖛 🐂 Der	vice	
			S 🗿 ?

Figure 6.21 – Device DTM - Online Parameterization

# 7. DIAGNOSTICS

## 7.1. LEDS

The module provides six LEDs for diagnostics purposes as shown below. A description of each LED is given in the table below.

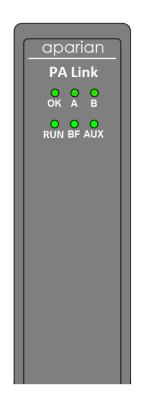


Figure 7.1 - PA Link LEDs

LED	Description
Ok	The module LED will provide information regarding the system-level operation of the module. If the LED is red, then the module is not operating correctly. For example, if the module application firmware has been corrupted or there is a hardware fault the module will have a red Module LED.
	If the LED is briefly <b>flashing red</b> , and then returning to either flashing green or solid green, then there is a duplicate IP address on the Ethernet network similar to that of the local module.
	If the LED is green (flashing), then the module has booted and is running correctly <b>without</b> any application configuration loaded.
	If the LED is green (solid), then the module has booted and is running correctly <b>with</b> application configuration loaded.

А/В	The Ethernet LED will light up when an Ethernet link has been detected (by plugging in a connected Ethernet cable). The LED will flash every time traffic was detected.
	This module has two Ethernet ports A and B. Each LEDs represents each specific port.
Run	This LED will indicate the PROFIBUS operating mode.
	Solid Red – The PROFIBUS network is in STOP mode.
	Flashing Green – The PROFIBUS network is in CLEAR mode.
	Solid Green – The PROFIBUS network is in OPERATE mode.
	Off - The PROFIBUS network is OFFLINE.
BF	This LED indicates the status of the PROFIBUS network
	Solid Red – There are bus communication errors
	Flashing Red – There are field device errors
	Flashing Green – The module is currently in Standby (redundancy)
	Off – There are no bus communication or device errors
Aux	The activity LED is used for the activity on the Primary Interface (e.g. EtherNet/IP or Modbus TCP). Thus, every time a valid packet is received from the Primary Interface the LED will toggle green. The LED will toggle red if a corrupted packet was received.

Table 7.1 - Module LED operation

## 7.2. MODULE STATUS MONITORING

The PA Link provides a range of statistics which can assist with module operation, maintenance, and fault finding. The statistics can be accessed in full by Slate or using the web server in the module.

To view the module's status in Slate environment, the PA Link must be online. If the module is not already Online (following a recent configuration download), then right-click on the module and select the **Go Online** option.

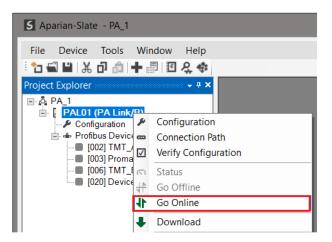


Figure 7.2 - Selecting to Go Online

The Online mode of the module/s is indicated by the icon in the Project Explorer tree.

7.2.1. PROJECT EXPLORER – NON-REDUNDANT MODE



Figure 7.3 - Project Explorer - Non-Redundant

The status of the PA Link module in non-redundant mode is illustrated in the Project Explorer tree as follows:

lcon	Description
10 M	Offline
	Online
	Offline – Module was disconnected when previously online.



## 7.2.2. PROJECT EXPLORER – REDUNDANT MODE

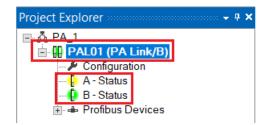


Figure 7.4 - Project Explorer - Non-Redundant

The status of the PA Link module pair in redundant mode is illustrated in the Project Explorer tree as follows:

lcon	Description
	Offline
	Online (Both modules connected)
	Online – Partially (Only one of the modules connected)
	Offline – Modules were disconnected when previously online.

Table 7.3 – Project Explorer – Redundant Pair

The status of the individual PA Link modules in redundant mode is illustrated in the Project Explorer tree as follows:

lcon	Description
10	Offline
	Online and Active
	Online and Standby
	Offline – Module was disconnected when previously online.

Table 7.4 – Project Explorer – Redundant Module

## 7.2.3. PA LINK MASTER

The Status monitoring window of the PA Link can be opened by either double-clicking on the *Status* item in the Project Explorer tree, or by right-clicking on the module and selecting *Status*.

S Aparian-Slate - PA_1		
File Device Tools	• 5	II 2 💠
Project Explorer		
	3)	
- Configuration	×	Configuration
🕂 🖡 A - Status	-	Connection Path
Profibus Device	$\checkmark$	Verify Configuration
[003] Proma:	ŋ	Status
[006] TMT_B [020] Device		Go Offline
	41-	Go Online

Figure 7.5 - Selecting PA Link online Status

The status window contains multiple tabs to display the current status of the module.

#### GENERAL

PAL01 - Status General Statistics DPV1 Statistics Live List Discovered Nodes Modbus Statistics Ethernet Clients TCP / ARP
General General Statistics DPV1 Statistics Live List Discovered Nodes Modbus Statistics Ethernet Clients TCP / ARP
Configuration Valid Valid MAC Address 00:60:35:29:53:F2
Logix Owned         Owned - PLC Run         Firmware Revision         2.001.002
Mode Standalone Temperature 41.6 °C
Profibus State Operational Processor Scan 11.0 us
Profibus Status Ok Ethernet Port 1 Down
Power Cond. Voltage (3) 21.3 (V) Ethernet Port 2 Up
Bus Voltage Int (1) 20.9 (V) Ethernet DLR Disabled
Bus Voltage Ext (2)   21.0   (V)   NTP Status
Bus Current         70         (mA)         Up Time         1d - 23:12:07
Bus Trip Counter         1         Reset         DIP Switches         SW1 - Safe Mode         Off
Bus Power Status Ok - Terminated SW2 - Force DHCP Off
IO bytes/second 320 SW3 - Config. Lock Off
Acyclic Requests Pending 0 SW4 - Fixed IP Address Off
Configuration Signature 0xCF87



Parameter	Description
Config Valid	Indicates if the downloaded configuration is valid and executing.

• ×

Logix Owned	Indicates whether or not the module is currently owned (Class 1 by a Logix Controller and the current mode of the controller.
	Not Owned
	No connection from Logix controller
	Owned – PLC Prog
	Controller connected but not in Run mode
	Owned – PLC Run
	Controller connected and in Run mode
Mode	This is the mode of operation of the module. The following states can be returned:
	Quiet
	This mode allows the user to connect the PA Link to an active bu and run a PA packet capture. In this mode the PA Link will no communicate on the PA Bus but rather only listen.
	Standalone
	In this mode the PA Link is the PA Master on the PROFIBUS network.
	Redundant - Active
	The module is the <b>Active</b> PA Master in a redundant configuration
	Redundant - Standby
	The module is the <b>Standby</b> PA Master in a redundan configuration.
PROFIBUS State	This is the operational state of the PROFIBUS network. The following states can be returned:
	OFFLINE
	The PROFIBUS network is offline and the PA Link will no communicate on the network.
	STOP
	The PROFIBUS network is running and the PA Link i communicating on the network, but it will not exchange and process data with any slave device.
	OPERATE
	The PROFIBUS network is running and the PA Link is communicating with all slave devices on the network, and i configured in the PA Link, the module will configure and exchange

	<b>CLEAR</b> The PROFIBUS network is running and the PA Link is
	communicating with all slave devices on the network, and if configured in the PA Link, the module will configure and exchange process data with each slave device.
	<b>NOTE</b> : In CLEAR mode the PA Link will not send any output data to any slave device.
Profibus Status	The status of the PROFIBUS network. <b>OK</b>
	No problems on the bus.
	Duplicate PA Node
	Another device with the same node number has been detected on the bus.
	Fieldbus Error
	No valid replies are being received on the PA bus.
	Device Error
	One or more PA devices are not exchanging data.
Power Cond Voltage	The internal isolated Power Conditioner voltage.
	<b>NOTE</b> : This voltage is still active even when the Power Conditioner is disabled.
Bus Voltage Int	The internal Bus Voltage. Measure before the bus protection circuitry.
Bus Voltage Ext	The external Bus Voltage. Measured on the port side of the bus protection circuitry.
Bus Current	The current supplied by the internal power conditioner when enabled.
	<b>NOTE</b> : This current is the sum of the external bus current and the internal PA Link MAU consumption. The latter accounts for 15-20 mA.
Bus Trip Counter	The number of occurrences of the power conditioner being tripped due to the total bus current exceeding the configured setpoint.
IO bytes/second	The number of process variable bytes being exchanged between the PA Link and slave devices per second.
Acyclic Requests Pending	The number of acyclic requests (DPV1 Class 1 and Class 2 requests) pending.

Configuration Signature	The signature of the configuration currently executing on the module.	
MAC Address	Displays the module's unique Ethernet MAC address.	
Firmware Revision	The application firmware revision currently executing.	
Temperature	The internal temperature of the module.	
Processor Scan	The amount of time (microseconds) taken by the module processor in the last scan.	
Ethernet Port 1/2	This is the status of each Ethernet port.	
	Down	
	The Ethernet connector has <b>not been</b> successfully connected to an Ethernet network.	
	Up	
	The Ethernet connector has successfully connected to an Ethernet network.	
	Mirror Enabled	
	The Ethernet port is mirroring the traffic on the other Ethernet port.	
Ethernet DLR (Device Level Ring)	The status of the Ethernet DLR.	
	Disabled	
	Device Level Ring functionality has been disabled.	
	Linear	
	The DLR functionality has been enabled and the Ethernet network architecture is linear.	
	Ring – Fault	
	The DLR functionality has been enabled and the Ethernet network architecture is ring, but there is a fault with the network.	
	Ring – Ok	
	The DLR functionality has been enabled and the Ethernet network architecture is ring and is operating as expected.	
NTP Status	The status of the local NTP Client.	
	Disabled	
	The NTP time synchronization has been disabled.	
	Locked	
	NTP time synchronization has been enabled and the PA Link has locked onto the target time server.	
	Not Locked	

	NTP time synchronization has been enabled and the PA Link has not locked onto the target time server.
Up Time	Indicates the elapsed time since the module was powered-up.
DIP Switch Position	The status of the DIP switches when the module booted.
	SW1 – Safe Mode
	SW2 – Force DHCP
	SW3 – Configuration Lock
	SW4 – Fixed IP Address

Table 7.5 - Parameters displayed in the Status Monitoring – General Tab

#### GENERAL STATISTICS

## The General Statistics tab displays the following general parameters:

Viennenenenenenenenenen				
Statistics				
Counter	Value	Counter	Value	Clear
Tx Packet Count	8 670	FB Fault Count	0	
Rx Packet Count	803	Device Fault Count	0	
Checksum Failed Packet Count	0	Acyclic Request Client Count Overrun	0	
No Reply Count	0	Token Pass Retry Count	0	
Set Slave Addr Tx Count	0	Token Pass Fail Count	0	
Set Slave Addr Rx Count	0	Unexpected Packet Received	0	
Set Slave Addr Err Count	0	FB Inactivity Count	1	
Global Ctrl Tx Count	33	Duplicate Station Detect Count	0	
Global Ctrl Rx Count	0	Invalid Response Length Count	0	
Last Profibus Cycle Time (us)	30 192	FDL Fault Count	0	
Max Profibus Cycle Time (us)	40 971	Extract Alarm Success Count	0	
Min Profibus Cycle Time (us)	29 798	Extract Alarm Fail Count	0	
Last Token Hold Time (us)	8 357	Initialize Parameter Set Success Count	0	
Max Token Hold Time (us)	58 624	Initialize Parameter Set Fail Count	0	
Min Token Hold Time (us)	8 347	Device Reconfigure Count	2	
Last Response Time (us)	-	Device Reparameterize Count	2	
Max Response Time (us)	-	Ext Diag Overflow Count	0	
Min Response Time (us)	-	L		

## Figure 7.7 – PA Link Status monitoring – General Statistics

Parameter	Description
Tx Packet Count	The number of PROFIBUS packets transmitted.
Rx Packet Count	The number of PROFIBUS packets received.
Checksum Failed Packet Count	The number of PROFIBUS packets that had a failed checksum.
No Reply Count	The number of PROFIBUS requests from the PA Link where the station did not respond.

Set Slave Addr Tx Count	The number of PROFIBUS Set Slave Address requests sent from the PA Link.
Set Slave Addr Rx Count	The number of successful PROFIBUS Set Slave Address responses received from the specific slave device.
Set Slave Addr Err Count	The number of failed PROFIBUS Set Slave Address responses received from the specific slave device.
Global Ctrl Tx Count	The number of PROFIBUS Global Control requests sent from the PA Link.
Global Ctrl Rx Count	The number of PROFIBUS Global Control requests received by the PA Link.
Last PROFIBUS Cycle Time	The time (in microseconds) the last PROFIBUS Cycle took to complete.
Max PROFIBUS Cycle Time	The maximum time (in microseconds) the PROFIBUS Cycle took to complete.
Min PROFIBUS Cycle Time	The minimum time (in microseconds) the PROFIBUS Cycle took to complete.
Last Token Hold Time	The time (in microseconds) the PA Link held the token in the last token rotation.
Max Token Hold Time	The maximum time (in microseconds) the PA Link held the token.
Min Token Hold Time	The minimum time (in microseconds) the PA Link held the token.
Last Response Time	In a Multi DP Master system, this is the time it took (in microseconds) to respond to the last token passed from another DP Master.
Max Response Time	In a Multi DP Master system, this is the maximum time it took (in microseconds) to respond to a token passed from another DP Master.
Min Response Time	In a Multi DP Master system, this is the minimum time it took (in microseconds) to respond to a token passed from another DP Master.
FB Fault Count	The number of fieldbus faults that have occurred (e.g. devices going offline, corrupted packets, etc.)
Device Fault Count	The number of slave device faults that have occurred (e.g. device stops communicating during data exchange).
Acyclic Request Client Count Overrun	The number of times more than 10 acyclic requests needed to be buffered in which case the PA Link will reject the 11 <sup>th</sup> request.
Token Pass Retry Count	In a Multi DP Master system, this is the number of times the token pass from the PA Link had to be retransmitted because the receiving DP Master did not respond in time.
Token Pass Fail Count	When the number of consecutive Token Pass Retries reaches the configured token pass retry count after which that DP Master will be assumed as offline.

Unexpected Packet Received	The number of times a response is received from a slave device that was not expected (e.g. incorrect response, response from a different node, etc.).
FB Inactivity Count	The number of times the PA Link has determined that there are no other DP Masters on the PROFIBUS network.
Duplicate Station Detect Count	The number of times the PA Link has detected that there is another station on the network with the same station address as the local PA Link.
Invalid Response Length Count	The number of times a response is received from a slave device where the length is not correct (for example if the slave device is configured to provide 10 bytes of process data and only 5 bytes are returned during data exchange).
FDL Fault Count	The number of Data Link Layer function code faults received.
	This occurs when the remote PROFIBUS device rejects a function request, e.g. if the device is not in the correct state, or if it does not support that function.
	A list of FDL errors is tabulated in chapter 9.
Extract Alarm Success Count	The number of alarms that have successfully been extracted from slave devices.
Extract Alarm Fail Count	The number of alarms that have <b>not</b> successfully been extracted from slave devices.
Initialize Parameter Set Success Count	The number of parameters that have successfully been set after the device has been configured for data exchange.
Initialize Parameter Set Fail Count	The number of parameters that have failed to set after the device has been configured for DPV0 data exchange.
Device Reconfigure Count	The number of times a slave device has been (re)configured for DPV0 data exchange.
Device Reparameterize Count	The number of times a slave device has been (re)parameterized for DPV0 data exchange.
Ext Diag Overflow Count	The number of times a slave device has returned diagnostics data that could not fit into a single PROFIBUS frame.

Table 7.6 - Parameters displayed in the Status Monitoring – General Statistics Tab

### DPV1 STATISTICS

The DPV1 Statistics tab displays the following general parameters:

eral General Statistics DPV1 Statistics Liv				
DPV1 Statistics				
Counter	Value	Clear		
DPV1 Class 1 Read Tx Count	0			
DPV1 Class 1 Read Rx Count	0			
DPV1 Class 1 Read Err Count	0			
DPV1 Class 1 Write Tx Count	0			
DPV1 Class 1 Write Rx Count	0			
DPV1 Class 1 Write Err Count	0			
DPV1 Class 2 Init Tx Count	0			
DPV1 Class 2 Init Rx Count	0			
DPV1 Class 2 Init Err Count	0			
DPV1 Class 2 Abort Tx Count	0			
DPV1 Class 2 Abort Rx Count	0			
DPV1 Class 2 Read Tx Count	0			
DPV1 Class 2 Read Rx Count	0			
DPV1 Class 2 Read Err Count	0			
DPV1 Class 2 Write Tx Count	0			
DPV1 Class 2 Write Rx Count	0			
DPV1 Class 2 Write Err Count	0			

## Figure 7.8 – PA Link Status monitoring – DPV1 Statistics

Parameter	Description
DPV1 Class 1 Read Tx Count	The number of PROFIBUS PAV1 Class 1 Read requests sent from the PA Link.
DPV1 Class 1 Read Rx Count	The number of successful PROFIBUS PAV1 Class 1 Read responses received by the PA Link.
DPV1 Class 1 Read Err Count	The number of failed PROFIBUS PAV1 Class 1 Read responses received by the PA Link.
DPV1 Class 1 Write Tx Count	The number of PROFIBUS PAV1 Class 1 Write requests sent from the PA Link.
DPV1 Class 1 Write Rx Count	The number of successful PROFIBUS PAV1 Class 1 Write responses received by the PA Link.
DPV1 Class 1 Write Err Count	The number of failed PROFIBUS PAV1 Class 1 Write responses received by the PA Link.
DPV1 Class 2 Init Tx Count	The number of PROFIBUS PAV1 Class 2 Initialize requests sent from the PA Link.
DPV1 Class 2 Init Rx Count	The number of successful PROFIBUS PAV1 Class 2 Initialize responses by the PA Link.
DPV1 Class 2 Init Err Count	The number of failed PROFIBUS PAV1 Class 2 Initialize responses received by the PA Link.
DPV1 Class 2 Abort Tx Count	The number of PROFIBUS PAV1 Class 2 Abort requests sent from the PA Link.
DPV1 Class 2 Abort Rx Count	The number of PROFIBUS PAV1 Class 2 Abort messages received by the PA Link.

DPV1 Class 2 Read Tx Count	The number of PROFIBUS PAV1 Class 2 Read requests sent from the PA Link.
DPV1 Class 2 Read Rx Count	The number of successful PROFIBUS PAV1 Class 2 Read responses received by the PA Link
DPV1 Class 2 Read Err Count	The number of failed PROFIBUS PAV1 Class 2 Read responses received by the PA Link.
DPV1 Class 2 Write Tx Count	The number of PROFIBUS PAV1 Class 2 Write requests sent from the PA Link.
DPV1 Class 2 Write Rx Count	The number of successful PROFIBUS PAV1 Class 2 Write responses received by the PA Link.
DPV1 Class 2 Write Err Count	The number of failed PROFIBUS PAV1 Class 2 Write responses received by the PA Link.

Table 7.7 - Parameters displayed in the Status Monitoring – DPV1 Statistics Tab

#### LIVE LIST

The Live List tab in the PA Link status monitoring provides the user with an overview of all slave devices and DP masters connected to the PROFIBUS network. Each station will be in one of six states that are provided in the Live List page.

Prof	ibus	DP Liv	e List										
	0	1 M	2	3	4	5	6	7	8	9	Key		
	10	11	12	13	14	15	16	17	18	19	X	Not Available	
	20	21	22	23	24	25	26	27	28	29			
	30	31	32	33	34	35	36	37	38	39	X	Live + Data Exchange	
	40	41	42	43 53	44 54	45 55	46	47	48 58	49 59	X	Live + Not Exchanging	
	50 60	51 61	52 62	53 63	54 64	55 65	56 66	57 67	58 68	59 69			
	70	71	72	73	74	75	76	77	78	79	X	Configured + Not Live	
	30 B0	81	82	83	84	85	86	87	88	89	XM	DP Master	
	90	91	92	93	94	95	96	97	98	99		Di Master	
	00	101	102	103	104	105	106	107	108	109	X	Unconfigured	
1	10	111	112	113	114	115	116	117	118	119			
1	20	121	122	123	124	125							

Figure 7.9 – PA Link Status monitoring – Live List

#### DISCOVERED NODES

The Discovered Nodes status page provides the user with more detail regarding each station on the PROFIBUS network (when compared to the live list). The user can scan the PROFIBUS network to extract further details from each device. From here the user can add the slave device or change the slave device station address. See the *Device Discovery* section.

tart Discov	ery S	tatus	Done		
Station	ldent	Status	Vendor	Model	GSD
2	0x1523	Data Exch	Endress+Hauser	ITEMP PA TMT 184	Eh3x1523.gsd
20	0x80A6	Data Exch	SIEMENS AG	SITRANS P DSIII	siem80a6.gsd
1	0x80A6	Data Exch	SIEMENS AG	STRANS P DSII	siem80a6.gsd

Figure 7.10 – PA Link Status monitoring – Discovered Nodes

#### MODBUS STATISTICS

The Modbus Statistics tab displays the statistics associated with the Modbus communication and mapping.

AL01 - Status A				
eneral General Statistics DPV1 Statistics Live Li	st Discovered Nodes Mo	dbus Statistics Ethernet Clients TCP / ARP		
Modbus Statistics				
Counter	Value	Counter	Value	Clear
Tx Packet Count	0	Data Alignment Errors	0	
Rx Packet Count	0	Illegal Function	0	
Checksum Errors	0	Illegal Data Address	0	
Parity Errors	0	Illegal Data Value	0	
Timeout Errors	0	Slave Device Failure	0	
Data Too Large	0	Acknowledge - Reponse Delay	0	
Register Not Valid	0	Slave Device Busy	0	
Node Mismatch	0	Negative Acknowledge	0	

Figure 7.11 – PA Link	Status monitoring -	- Modbus Statistics
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Statistic	Description
Tx Packet Count	The number of Modbus packets sent by the module.

Rx Packet Count	The number of Modbus packets received by the module.
Checksum errors	The number of corrupted Modbus packets received by the module.
Parity errors	The number of bytes with parity errors received by the module.
Timeout Errors	The number of message response timeouts the module has encountered.
Data Too Large	The number of Modbus requests or responses where the data was too large to process.
Register Not Valid	The number of Modbus requests containing an invalid register.
Node Mismatch	The received Modbus request did not match the module's Modbus node address.
Data Alignment Errors	The Modbus request and associated mapped item is not byte aligned with the destination Logix tag.
Illegal Function	The number of times the Modbus device responded with an Illegal Function exception.
Illegal Data Address	The number of times the Modbus device responded with an Illegal Data Address exception.
Illegal Data Value	The number of times the Modbus device responded with an Illegal Data Value exception.
Slave Device Failure	The number of times the Modbus device responded with a Device Failure exception.
Acknowledge –Response Delay	The number of times the Modbus device responded with an Acknowledge exception.
Slave Device Busy	The number of times the Modbus device responded with a Slave Busy exception.
Negative Acknowledge	The number of times the Modbus device responded with a Negative Acknowledge exception.

Table 7.8 – Modbus statistics

#### ETHERNET CLIENTS

The Ethernet Clients tab displays details of the Ethernet and EtherNet/IP clients connected to the PA Link.

PAL01 - Status A				- • • ×
General General Statistics D	PV1 Statistics Live List Discovered	ed Nodes Modbus Statistics Ethe	rnet Clients TCP / ARP	
Ethernet Client Counts		EtherNet/IP Table		
Туре	Count	IP Address	Session Handle	
ARP Clients	2			
TCP Clients	6			
EtherNet/IP Clients	0			

Figure 7.12 – PA Link Status monitoring – Ethernet Client Statistics

TCP/ARP

The TCP/ARP tab displays details of the internal Ethernet ARP and TCP lists of the PA Link.

		Nodes Modbus Statistics Etherne			
ARP Table		TCP Table			
MAC Address	IP Address	MAC Address	Remote Port	Local Port	
F8:CA:B8:39:1D:E4	192.168.1.221	F8:CA:B8:39:1D:E4	58503	44818	
00:1D:9C:C3:D5:B1	192.168.1.6	F8:CA:B8:39:1D:E4	58531	80	
		F8:CA:B8:39:1D:E4	58532	80	
		F8:CA:B8:39:1D:E4	58533	80	
		F8:CA:B8:39:1D:E4	58534	80	
		00:1D:9C:C3:D5:B1	62282	44818	

Figure 7.13 – PA Link Status monitoring – Ethernet TCP / ARP Statistics

## 7.2.4. DEVICE STATUS

The Status monitoring window of each PROFIBUS slave device connected to the PA Link can be opened by right-clicking on the specific slave device in Slate tree and selecting *Status*.

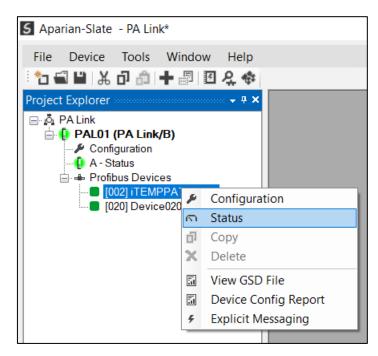


Figure 7.14 - Selecting slave device online Status

The device status window contains multiple tabs to display the current status of the specific slave device.

### GENERAL – MASTER MODE

The General tab displays the following general parameters:

PAL01 - 2 - Device Status		
General Statistics Standard Diagnostics Extended Diag	nostics	
Device Details	Device Status	
Node Address 2	Online	
Instance Name iTEMPPATMT184	Data Exchange Active	
Vendor Endress+Hauser	Enabled (Logix)	
Model iTEMP PA TMT 184	Ident Mismatch	
Identity 0x01523	StationID Mismatch (PLC)	
Revision 3	CRC Mismatch (PLC)	
	Error	
	Alarm Pending	
	Diagnostics Pending	

Figure 7.15 – Device Status monitoring - General

Parameter	Description
Node Address	The selected slave device station address
Instance Name	The configured instance name of the device
Vendor	The device Vendor name.
Model	The device Model name.
Identity	The device PNO identity.
Revision	The device revision.
Device Status	The current status of the device:
	Online The slave device is online
	The slave device is online.
	Data Exchange Active
	The slave device is exchanging DPV0 process data with the PA Link.
	Disabled (PLC)
	The slave device has been disabled from DPV0 data exchange from the Logix controller using the PA Link output assembly.
	Identity Mismatch
	The device configured in Slate and the device online at the specific station address do not match.
	StationID Mismatch (PLC)
	The station address entered from the Logix controller using the PA Link output assembly does not match the station address of the configured slave device.

CRC Mismatch (PLC)
Indicates the mapping from the Logix controller does not match the configured mapping.
Error
Device Error flag
Alarm Pending
An alarm is pending in the specific slave device.
Diagnostics Pending
There is new diagnostics pending in the slave device.

Table 7.9 - Device Status Monitoring – General Tab

## STATISTICS

The Statistics tab displays the following general parameters:

Al Statistics Standard Diagnostics External	nded Diagnostics			
fibus Statistics				
Counter	Value	Counter	Value	Clea
Tx Packet Count	2 437	DPV1 Class 2 Write Tx Count	0	
Rx Packet Count	2 437	DPV1 Class 2 Write Rx Count	0	
Checksum Failed Packet Count	0	DPV1 Class 2 Write Err Count	0	
No Reply Count	0	Set Slave Addr Tx Count	0	
DPV1 Class 1 Read Tx Count	0	Set Slave Addr Rx Count	0	
DPV1 Class 1 Read Rx Count	0	Set Slave Addr Err Count	0	
DPV1 Class 1 Read Err Count	0	Global Ctrl Tx Count	0	
DPV1 Class 1 Write Tx Count	0	Global Ctrl Rx Count	0	
DPV1 Class 1 Write Rx Count	0	Unexpected Packet Received	0	
DPV1 Class 1 Write Err Count	0	Invalid Response Length Count	0	
DPV1 Class 2 Init Tx Count	0	FDL Fault Count	0	
DPV1 Class 2 Init Rx Count	0	Extract Alarm Success Count	0	
DPV1 Class 2 Init Err Count	0	Extract Alarm Fail Count	0	
DPV1 Class 2 Abort Tx Count	0	Init Parameter Set Success Count	0	
DPV1 Class 2 Abort Rx Count	0	Init Parameter Set Fail Count	0	
DPV1 Class 2 Read Tx Count	0	Device Reconfigure Count	2	
DPV1 Class 2 Read Rx Count	0	Device Reparameterize Count	2	
DPV1 Class 2 Read Err Count	0	Ext Diag Overflow Count	0	

Figure 7.16 – Device Status monitoring - Statistics

Parameter	Description
Tx Packet Count	The number of PROFIBUS packets transmitted.
Rx Packet Count	The number of PROFIBUS packets received.
Checksum Failed Packet Count	The number of PROFIBUS packets that had a failed checksum.
No Reply Count	The number of PROFIBUS requests from the PA Link where the station did not respond.

DPV1 Class 1 Read Tx Count	The number of PROFIBUS PAV1 Class 1 Read requests sent from the PA Link to the specific device.
DPV1 Class 1 Read Rx Count	The number of successful PROFIBUS PAV1 Class 1 Read responses received from the specific device.
DPV1 Class 1 Read Err Count	The number of failed PROFIBUS PAV1 Class 1 Read responses received from the specific device.
DPV1 Class 1 Write Tx Count	The number of PROFIBUS PAV1 Class 1 Write requests sent from the PA Link to the specific device.
DPV1 Class 1 Write Rx Count	The number of successful PROFIBUS PAV1 Class 1 Write responses received from the specific device.
DPV1 Class 1 Write Err Count	The number of failed PROFIBUS PAV1 Class 1 Write responses received from the specific device.
DPV1 Class 2 Init Tx Count	The number of PROFIBUS PAV1 Class 2 Initialize requests sent from the PA Link to the specific device.
DPV1 Class 2 Init Rx Count	The number of successful PROFIBUS PAV1 Class 2 Initialize responses received from the specific device.
DPV1 Class 2 Init Err Count	The number of failed PROFIBUS PAV1 Class 2 Initialize responses received from the specific device.
DPV1 Class 2 Abort Tx Count	The number of PROFIBUS PAV1 Class 2 Abort requests sent from the PA Link to the specific device.
DPV1 Class 2 Abort Rx Count	The number of PROFIBUS PAV1 Class 2 Abort messages received from the specific device.
DPV1 Class 2 Read Tx Count	The number of PROFIBUS PAV1 Class 2 Read requests sent from the PA Link to the specific device.
DPV1 Class 2 Read Rx Count	The number of successful PROFIBUS PAV1 Class 2 Read responses received from the specific device.
DPV1 Class 2 Read Err Count	The number of failed PROFIBUS PAV1 Class 2 Read responses received from the specific device.
DPV1 Class 2 Write Tx Count	The number of PROFIBUS PAV1 Class 2 Write requests sent from the PA Link to the specific device.
DPV1 Class 2 Write Rx Count	The number of successful PROFIBUS PAV1 Class 2 Write responses received from the specific device.
DPV1 Class 2 Write Err Count	The number of failed PROFIBUS PAV1 Class 2 Write responses received from the specific device.
Set Slave Addr Tx Count	The number of PROFIBUS Set Slave Address requests sent from the PA Link to the specific device.
Set Slave Addr Rx Count	The number of successful PROFIBUS Set Slave Address responses received from the specific device.
Set Slave Addr Err Count	The number of failed PROFIBUS Set Slave Address responses received from the specific device.
Global Ctrl Tx Count	The number of PROFIBUS Global Control requests sent from the PA Link to the specific device.

Clabel Ctal De Casat	
Global Ctrl Rx Count	The number of PROFIBUS Global Control requests received by the PA Link from the specific device.
Unexpected Packet Received	The number of times a response is received from the device that was not expected (e.g. incorrect response, response from a different node, etc.).
Invalid Response Length Count	The number of times a response is received from the device where the length is not correct (for example if the device is configured to provide 10 bytes of process data and only 5 bytes are returned during data exchange).
FDL Fault Count	The number of Data Link Layer function code faults received from the specific device.
Extract Alarm Success Count	The number of alarms that have successfully been extracted from the specific device.
Extract Alarm Fail Count	The number of alarms that have <b>not</b> successfully been extracted from the specific device.
Initialize Parameter Set Success Count	The number of parameters that have successfully been set after the device has been configured for data exchange for the specific device.
Initialize Parameter Set Fail Count	The number of parameters that have failed to set after the device has been configured for DPVO data exchange for the specific device.
Device Reconfigure Count	The number of times the device has been (re)configured for DPV0 data exchange.
Device Reparameterize Count	The number of times the device has been (re)parameterized for DPV0 data exchange.
Ext Diag Overflow Count	The number of times the device has returned diagnostics data that could not fit into a single PROFIBUS frame.

Table 7.10 - Device Status Monitoring – Statistics Tab

#### STANDARD DIAGNOSTICS

The Standard Diagnostics tab displays the following general parameters:

evice Status				
		Enumerated		
Class1 Node	1	Not Existent	Invalid Slave Response	Watchdog Active
ldent	0x01523	Not Ready	Parameter Fault	Freeze Received
Slave Rx Length	5	Configuration Fault	Other Master	Sync Received
Slave Tx Length	0	Ext. Diagnostics Available	Parameter Request	Diagnostic Deactivated
		Function Not Supported	Static Diagnostic	Diagnostic Overflow
Raw Diagnostics	Data 20 00 80 00 80 00	) 00 00 00		
Set Paramater Re	sponse E5 14	1 26 - ACK Acknowledge		
Set Config Respor	E5 14	1 26 - ACK Acknowledge		

Figure 7.17 – Device Status monitoring – Standard Diagnostics

Parameter	Description
Class 1 Node	The station address of the DP Master that configured the specific device for DPV0 communication.
Ident	The PNO Identification number of the device on the PROFIBUS network.
Slave Rx Length	The number of process data (DPV0) bytes expected from the device.
Slave Tx Length	The number of process data (DPV0) bytes that will be sent to the device.
Enumerated	Refer to the <i>PROFIBUS Specification EN 50170</i> for information regarding the diagnostics.
Raw Diagnostics Data	The raw diagnostics in a hexadecimal data string.
Set Parameter Response	This is the last response from the specific field device to the last set parameter telegram.
Set Config Response	This is the last response from the specific field device to the last check config telegram.

Table 7.11 - Device Status Monitoring – Standard Diagnostics Tab

### EXTENDED DIAGNOSTICS

The Extended Diagnostics are decoded and displayed in a table form. The diagnostics are decoded using the pre-configured GSD file.

1 - 2 - Device Status			
al Statistics Standard Dia	agnostics Extende	d Diagnostics	
ended Diagnostics			
ended Diagnostics			
Туре	Slot	Address	Description
PA	1	16	Error appears
PA	1	25	Hardware failure mechanics
PA	1	29	Measurement failure
PA	1	37	Maintenance required
PA	1	55	Extension Available
PA	1	71	Initialization active

Figure 7.18 – Device Status monitoring – Extended Diagnostics

## 7.3. PROFIBUS PACKET CAPTURE

The module provides the capability to capture the PROFIBUS traffic for analysis. This will allow the user and the support team to view the packet stream. To invoke the capture of the module, double-click on the **PA Packet Capture** item in the Project Explorer tree.

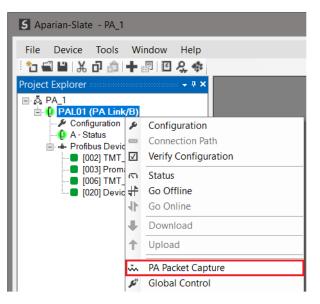


Figure 7.19 - Selecting PA Packet Capture

The **PA Packet Capture** window will open and automatically start capturing all PA packets.

Index		Time	Dirn.	Status	Frame	Src	Dest	Function	Details	Src SAP	Dest SAP	Description	PDU	Data
	Pres	is STOP to	view resi	ults.										

Figure 7.20 - PROFIBUS packet capture

i

**NOTE**: The module will capture packets until the user presses *Stop* or when 10,000 PA packets have been reached.

When the capture process is stopped then the PROFIBUS capture will be presented as shown below.

×   🔴 🖸	Ŧ												
Index 🔺	Time	Dirn.	Status	Frame	Src	Dest	Function	Details	Src SAP	Dest SAP	Description	PDU	Data
2	0.312914	Tx	Ok	SD4	1	1	Token	-	-	-			DC 01
3	0.321274	Tx	Ok	SD4	1	1	Token	-	-	-			DC 01
4	0.329633	Tx	Ok	SD4	1	1	Token	-	-	-			DC 01
5	0.337988	Tx	Ok	SD4	1	1	Token	-	-	-			DC 01
6	0.346348	Tx	Ok	SD4	1	1	Token	-	-	-			DC 01
7	0.354707	Tx	Ok	SD4	1	1	Token	-	-	-			DC 01
8	0.363067	Tx	Ok	SD1	1	2	Request	SRD - Priority	-	-			10 02
9	0.375251	Rx	Ok	SD2	2	1	Response	Data	-	-		00 00 00	68 08
10	0.378353	Тx	Ok	SD1	1	20	Request	SRD - Priority	-	-			10 14
11	0.390165	Rx	Ok	SD2	20	1	Response	Data	-	-		3B 9D 4	68 08
12	0.393276	Tx	Ok	SD4	1	1	Token	-	-	-			DC 01
13	0.401628	Tx	Ok	SD4	1	1	Token	-	-	-			DC 01
14	0.409986	Tx	Ok	SD4	1	1	Token	-	-	-			DC 01

Figure 7.21 - PA Packet Capture complete

## The captured PROFIBUS packets are tabulated as follows:

Statistic	Description
Index	The packet index incremented for each packet sent or received.
Time	The time is measured in microseconds (us) and is started at a fraction of a second and continued until the packet capture is done.
Dirn.	The direction of the packet, either transmitted (Tx) or received (Rx).
Status	The status of the packet. Received packets are checked for valid PROFIBUS constructs and valid checksums.
Frame	PROFIBUS Frame type. (e.g. SD1, SD2, SD3 etc)

Src	PROFIBUS node address of the message source.
Dest	PROFIBUS node address of the message destination.
Function	The PROFIBUS function (e.g. Token, Request, etc.)
Details	Additional details associated with the PROFIBUS command/function.
Src SAP	The source Service Access Point (SAP) when used.
Dest SAP	The destination Service Access Point (SAP) when used.
Description	A more detailed description of the packet payload. Only applicable to specific packet types.
PDU	The PROFIBUS packet payload.
Data	The packet's raw data displayed in space delimited hex.

Table 7.12 - PROFIBUS Packet Capture fields

Additional detail about specific packets can be viewed by either double-clicking or rightclicking on the packet and selecting the Show Detail option.

Function	Details	Src SAP	Dest SAP	Description	PDU
Request	SRD - Priority	MS0	Slave Diagnosis		
Response	Data	Slave Diagnosis	MS0	Id=0x1523	11 15 23
Request	SRD - Priority	MS0	Slave Diagnosis	- SHOW	Detail
Request	SRD - Priority	MS0	Slave Diagnosis		
Response	Data	Slave Diagnosis	MS0	Id=0x80A6	08 0C 00 01 80 A
Token	-	-	-		

Figure 7.22 - PROFIBUS Packet Capture - Show Detail

A pop-up form will open displaying more relevant detail to the selected packet.

	acket 312 Source: 6 Destination: 1 Description: Slave Diagnosis> I	Frame: SD2 - Response - Data MSO	
	Item Name	Value	^
►	ldent	0x1523	
	Master Lock	0	
	Parameter Fault	0	
	Invalid Slave Response	0	
	Diag Not Supported	0	=
	Ext Diag Present	0	
	Config Fault	0	
	Station Not Ready	0	
	Station Not Existent	0	
	Deactivated	0	
	Sync Mode	0	
	Freeze Mode	0	

Figure 7.23 - PROFIBUS Packet Capture - Detail Example

The packet filter can be used to hide certain packet types. To open the packet filter click on the *Filter* icon in the toolbar.

5	S PAL01 - PA Packet Capture							
1	•	$\times   \bullet 0$	Y					
		Index 🔺	Time	Dirn.	Status	Frame	Src	Dest
		311	Filter B37	Тx	Ok	SD2	1	6
		312	3.289470	Rx	Ok	SD2	6	1

Figure 7.24 - PROFIBUS Packet Filter

Profibus Filter Options				
<ul> <li>✓ Station Addresses</li> <li>2.3.6</li> <li>✓ Telegrams</li> <li>✓ All Off All On</li> <li>✓ SD1</li> <li>✓ SD2</li> <li>✓ SD3</li> <li>✓ SD4 (Token)</li> <li>SC - Short Ack</li> </ul>	<ul> <li>Functions</li> <li>Request</li> <li>Time Event</li> <li>SDN</li> <li>SDN - Priority</li> <li>Distributed DB</li> <li>Request FDL Status</li> <li>Actual Time Event</li> <li>Actual Counter Event</li> <li>SRD</li> <li>SRD - Priority</li> <li>Request Ident</li> <li>Request LSAP Status</li> </ul>	All Off All On Response V Ok V User Error No Resources SAP Not Activated V Data V Reply Data Not Ready V Data - Priority V Data Not Received V Data Not Received - Priority	Master Master MS2 MS1 MM	Access Points All Off All On Slave P Resource Management Alarm SAP Server SAP Ext User Parameters Set Slave Address Input Data Output Data Global Control Get Config Slave Diagnosis Set Parameter Check Config

Figure 7.25 - PROFIBUS Packet Filter Options

PROFIBUS packets can be filtered on the following criteria:

- Station Address
- Telegram (Frame) Type
- Function
- Service Access Point

The selected Filter options can also be saved and re-opened for future use.

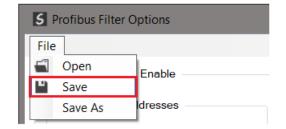


Figure 7.26 - PROFIBUS Packet Filter Options – Save / Open

The packet capture can be saved to a file for further analysis, by selecting the Save button on the toolbar. Previously saved PROFIBUS Packet Capture files can be viewed by selecting the *PROFIBUS Packet Capture Viewer* option in the Tools menu.

S Aparian-Slate			
File Device Too	Dis Window Help Target Browser DHCP Server Event Viewer DeviceFlash	Ì	
ž	Packet Capture Viewers GSD File Management CAN EDS File Management Build DeviceNet EDS Catalog Application Settings	۰ ۵ ۵ ۵ ۵ ۵ ۵ ۵ ۵ ۵	DH485 Packet Capture Viewer Modbus Packet Capture Viewer DNP3 Packet Capture Viewer DeviceNet Packet Capture Viewer HDLC Packet Capture Viewer AT Packet Capture Viewer J1939 Packet Capture Viewer
		ŭ,	<ul> <li>Profibus Packet Capture Viewer</li> </ul>

Figure 7.27 - Selecting the PROFIBUS Packet Capture Viewer

## 7.4. MODULE EVENT LOG

The PA Link module logs various diagnostic records to an internal event log. These logs are stored in non-volatile memory and can be displayed using Slate or via the web interface. To view them in Slate, right-click on the module in the project Explorer and select the *Event Viewer* option.

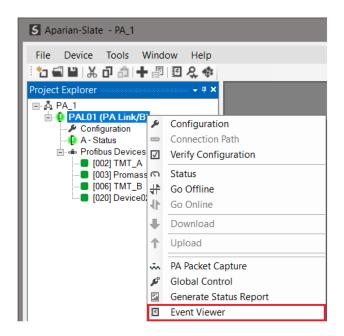


Figure 7.28. - Selecting the module Event Log

The Event Log window will open and automatically read all the events from the module. The log entries are sorted so as to have the latest record at the top. Custom sorting is achieved by double-clicking on the column headings.

	Uploa	de	d 8 records.		Filter (All)	~
	Index	Ŧ	Time	Up Time	Event	
	7		2019/10/22 12:18:19.590	0d - 05:52:45	Redundant Master set Standby	
	6		2019/10/22 12:18:19.590	0d - 05:52:45	Redundant Switch Timeout	
I	5		2019/10/22 12:18:19.590	0d - 05:52:43	Redundant Master set Active	
I	4		2019/10/22 12:18:19.590	0d - 05:52:43	Profibus Redundant Inactivity	
ĺ	3		2019/10/22 12:18:19.590	0d - 05:52:43	Redundant Master set Standby	
ĺ	2		2019/10/22 12:18:19.590	0d - 05:52:43	Redundant Switch Timeout	
ĺ	1		2019/10/22 12:18:19.590	0d - 05:52:34	Fallback to Master Not Ready To	
1	0		2019/10/22 12:18:19.590	0d - 05:52:17	Log reset	

Figure 7.29. – Module Event Log

The log can also be stored to a file for future analysis, by selecting the *Save* button in the tool menu.

To view previously saved files, use the *Event Log Viewer* option under the *Tools* menu.

## 7.5. WEB SERVER

The PA Link provides a web server allowing a user without Slate, Logix, or Modbus device to view various diagnostics of the module.



**NOTE:** The web server is view **only** and thus no parameters or configuration can be altered from the web interface.

✓ Aparian	× +	- 🗆 X
$\leftarrow$ $\rightarrow$ C (1) Not secure	192.168.1.241	☆ 💿 🗄
Module: PA Link/B	Serial: 352953F3 Firmware Rev: 2.	.001.001
Overview	Device Name	PA Link/B
Ethernet	Serial number	352953F3
Event Logs	Firmware Revision	2.001.001
Diagnostics	Vendor Id	1370
Application	Product Type	12
	Product Code	119
	Uptime	40s
	Date	1970/01/01
	Time	00:00:00
	Temperature	37.3004°C
	Hardware MAC	00:60:35:29:53:F3
	System MAC	00:60:35:29:53:F3
	Switches at Startup	0.0.0.0
	Copyright 2018 ProSoft Technology Inc. All rig	ghts reserved

Figure 7.30 - Web interface

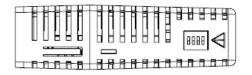


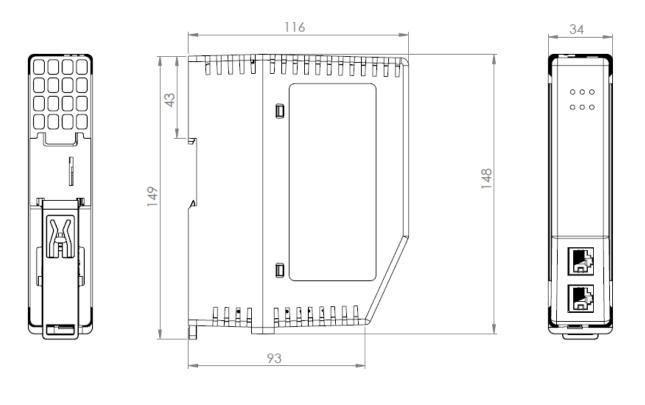
**NOTE:** The parameters and diagnostics in the webserver will match those in Slate status monitoring of the PA Link.

## 8. TECHNICAL SPECIFICATIONS

## 8.1. DIMENSIONS

Below are the enclosure dimensions. All dimensions are in millimetres.





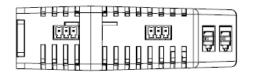


Figure 8.1 – PA Link enclosure dimensions

## 8.2. ELECTRICAL

Specification	Rating
Power requirements	Input: 22 – 26 V DC
Power consumption	Maximum: 135 mA @ 24V => 3.3 W (No Bus Load)
	Maximum: 580 mA @ 24V => 14.0 W (Full Bus Load of 400 mA)
Connector	3-way terminal
Conductors	24 – 18 AWG
Enclosure rating	IP20, NEMA/UL Open Type
Temperature	-20 – 70 °C (Power Conditioner Load <= 220 mA, Full Bus Load <= 200 mA)
	-20 – 60 °C (Power Conditioner Load <= 320 mA, Full Bus Load <= 300 mA)
	-20 – 50 °C (Power Conditioner Load <= 420 mA Full Bus Load <= 400 mA)
Earth connection	Yes, terminal based
Emissions	IEC61000-6-4
ESD Immunity	EN 61000-4-2
Radiated RF Immunity	IEC 61000-4-3
EFT/B Immunity	EFT: IEC 61000-4-4
Surge Immunity	Surge: IEC 61000-4-5
Conducted RF Immunity	IEC 61000-4-6

Table 8.1 - Electrical	specification
------------------------	---------------

## 8.3. ETHERNET

Specification	Rating
Connector	RJ45
Conductors	CAT5 STP/UTP
ARP connections	Max 40
TCP connections	Max 40
CIP connections	Max 10
Communication rate	10/100Mbps
Duplex mode	Full/Half
Auto-MDIX support	Yes
Embedded switch	Yes, 2 x Ethernet ports

Table 8.2 - Ethernet specification

## 8.4. PROFIBUS PA

Specification	Rating
Connector	3-way terminal
Conductor	24 – 18 AWG
PA Master Mode Support	DPV0 Data Exchange
	DPV1 Class 1 Messaging
	DPV1 Class 2 Messaging
	DPV1 Alarming
Maximum Slave Devices	32
Isolated	Yes
Internal Power Conditioner	Maximum: 23.0 V DC
Voltage	Minimum: 19.0 V DC
Internal Power Conditioner	Maximum: 420 mA – Max. Ambient Temperature <= 50 °C
Current	Maximum: 320 mA – Max. Ambient Temperature <= 60 °C
	Maximum: 220 mA – Max. Ambient Temperature <= 70 °C
	Note: Includes 20mA for internal MAU
Internal Termination	100 $\Omega$ - Software Enabled

Table 8.3 – PROFIBUS PA specification

## 8.5. CERTIFICATIONS

Mark
CE
RoHS <sub>2</sub>
EtherNet/IP <sup>®</sup>
CLASS 1, DIV 2, GROUPS A, B, C, D

UKCA	
------	--

## UK CA

Table 8.4 – Certifications

## 9. PROFIBUS

## 9.1. INTRODUCTION

PROFIBUS is a vendor-independent, open fieldbus standard for a wide range of applications in manufacturing, process and building automation. Vendor independence and openness are guaranteed by the PROFIBUS standard EN 50 170. With PROFIBUS, devices of different manufacturers can communicate without special interface adjustments. PROFIBUS can be used for both high-speed time critical data transmission and extensive complex communication tasks. The PROFIBUS family consists of three compatible versions.

## PROFIBUS DP

Optimized for high speed and inexpensive hookup, this PROFIBUS version is designed especially for communication between automation control systems and distributed I/O at the device level. PROFIBUS-DP can be used to replace parallel signal transmission with 24 V or 4-20 mA.

	OSI Layer		PROFIBUS	
7	Application	DPV0	DPV1	DPV2
6	Presentation			
5	Session			
4	Transport			
3	Network			
2	Data Link		FDL	
1	Physical	EIA-485	Optical	MBP

Table 9.1 – PROFIBUS Protocol (OSI model)

To utilize these functions, various service levels of the DP protocol were defined:

- DP-V0 provides the basic functionality of DP, including
  - o cyclic data exchange,
  - station, module and channel-specific diagnostics
- DP-V1 contains enhancements geared towards process automation, in particular
  - $\circ$   $\;$  acyclic data communication for parameter assignment  $\;$
  - o alarm handling
- DP-V2 for isochronous mode and data exchange broadcast (slave-to-slave communication)

## **PROFIBUS PA**

PROFIBUS PA is designed especially for process automation. It permits sensors and actuators to be connected on one common bus line through a dedicated DP/PA gateway or link between the PROFIBUS DP and PROFIBUS PA networks, even in intrinsically-safe areas. PROFIBUS PA permits data communication and power over the bus using a 2-wire technology according to the international standard IEC 1158-2.

### **PROFIBUS FMS**

PROFIBUS FMS is the general-purpose solution for communication tasks at the cell level. Powerful FMS services open up a wide range of applications and provide great flexibility. PROFIBUS FMS can also be used for extensive and complex communication tasks. This protocol is the first developed for PROFIBUS, but it is no longer currently used.

PROFIBUS specifies the technical and functional characteristics of a serial fieldbus system with which decentralized digital controllers can be networked together from the field level to the cell level.

## 9.2. PROFIBUS MASTER AND SLAVE

PROFIBUS distinguishes between master devices and slave devices.

**Master devices** determine the data communication on the bus. A master can send messages without an external request when it holds the bus access rights (the token). Masters are also called '**active stations**' in the PROFIBUS protocol.

**Slave devices** are peripheral devices. Typical slave devices include input/output devices, valves, drives and measuring transmitters. They do not have bus access rights and they can only acknowledge received messages or send messages to the master when requested to do so. Slaves are also called '**passive stations**'

# 9.3. PROFIBUS MASTER CLASS 1 (DPM1) OR CLASS 2 (DPM2)

## PROFIBUS DP Master class 1 (DPM1)

A class 1 master handles the normal communication or exchange of data with the slaves assigned to it. This is typically a PLC.

It uses **cyclic communication** to exchange process data with its associated slaves. The class 1 master sets the baud rate and the slave's auto-detect this rate. Each slave device is assigned to one master and only that master may write output data to that slave. Other masters may read information from any slave but can only write output data to their own assigned slaves.

## PROFIBUS DP Master class 2 (DPM2)

A class 2 master is a special device primarily used for commissioning slaves and for diagnostic purposes. This is typically a Supervisor. It uses **acyclic communication** over what is known as the **MS2 channel**. A DPM2 does not have to be permanently connected to the bus system.

## 9.4. CYCLIC COMMUNICATION

The DP master class 1 cyclically exchanges data with all of the slaves assigned to it. This service is configured. During the configuration process, master and slave addresses are assigned, the bus parameters are defined, the types and numbers of modules (in the case of modular slaves) are specified, user-selectable parameter choices are made, etc.

Before data exchange can take place, the master will send parameterization and configuration telegrams to all of its assigned slaves. These parameters and configuration data are checked by the slaves. If both are valid, the master will initiate cyclic I/O data communication with the slave devices.

## 9.5. ACYCLIC COMMUNICATION

In addition to the cyclic data exchange, the PROFIBUS protocol has the option of acyclic communication. This service is not configured. There are 2 different communication channels possible between the requested master and the slave:

- **MS1 channel** (MS1 connection): can only be established if cyclic data exchange is taking place between that master (DPM1) and the slave
- **MS2 channel** (MS2 connection): is possible with several masters simultaneously, but the connection must be established explicitly by the master.

Acyclic reading and writing of data requires an established MS1 or MS2 connection. For the MS1 channel, 3 conditions must be satisfied:

- The slave device must support the MS1 channel (key *C1\_Read\_Write\_supp* at 1 in the GSD file)
- The DPV1\_enable bit must be set during the parameter assignment
- o Data exchange is taking place

For the MS2 channel, the connection must be explicitly initiated by the master. The maximum number of possible MS2 connections to the slave must not be reached. The connection can be closed by either the master or the slave device.

## 9.6. TOPOLOGY OF PROFIBUS PA

PROFIBUS devices are connected in a bus structure. Up to 32 stations (master or slaves) can be connected in one segment. The bus is terminated by an active bus terminator at the beginning and end of each segment. Both bus terminations must always be powered. When more than 32 stations are used, repeaters (line amplifiers) must be used to connect the individual bus segments.

## 9.7. PROFIBUS PA CABLE DESCRIPTION

Only one type of cable can be used for PROFIBUS network:

Parameter	Туре А
Cable Type	Shielded, Twisted Pair
Conductor Cross-Section Area	>0.8 mm² (AWG 18)
Characteristic Impedance at 31.25kHz	100 Ω ±20%
Maximum DC Resistance (loop)	44 Ω/km
Maximum Attenuation at 39 kHz	3 dB/km
Maximum Capacitive Imbalance	2 nF/km
Maximum Overall Length	1 900 m

Table 9.2 – PROFIBUS PA network cable

The maximum spur length depends on the number of cable stubs or spurs.

Total Spur Count	Maximum Spur Length
1 - 12	120 m
13 - 14	90 m
15 - 18	60 m
19 - 24	30 m
25 - 32	1 m

Table 9.3 – PROFIBUS PA Cable Spur Length

## **10.APPENDIX**

## 10.1. DPV0 PROCESS VARIABLE (PV) STATUS

The Process Variable (PV) status is one byte in length and defined as shown below.

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Quality Quality		ub Status		Lir	nit		

Table 10.1 – PV Status

10.1.1. QUALITY

Value	Description
0	Bad - The value is unusable.
1	Uncertain - The quality of the value is less than normal, but the value may still be useful.
2	Good - The quality of the value is good.
3	Reserved

Table 10.2 – Status – Quality Enumeration

Value	Description		
BAD Sub	i-status		
2	Device Failure - Set if a device failure affects the sensor value.		
4	Sensor Failure - Set if the device can determine this condition.		
5	<b>No Communication</b> - Set if this value had been set by communication, which has now failed.		
(Other)	Reserved		
UNCERT	UNCERTAIN Sub-status		
1	Last Usable Value – The measured value is no longer being updated.		
4	Sensor Conversion not Accurate - Set if the value is outside of the sensor limits.		
(Other)	Reserved		
GOOD S	ub-status		
0	<b>Ok</b> - The value is good.		
2	Active Advisory Alarm - The value is good but outside of warning limits.		
3	Active Critical Alarm - The value is good but outside of (critical) alarm limits.		
(Other)	Reserved		

Table 10.3 – Quality Sub-Status Enumeration

10	).1.3	. L	IMIT

Value	Description
0	Not limited - The value lies within the valid measuring range.
1	Low limited - The value has fallen below a lower limit of the measuring range.
2	High limited - The value has exceeded an upper limit of the measuring range.

3	<b>Constant</b> - The value cannot change and is independent of the process.
---	--

Table 10.4 – Status – Limit Enumeration

## 10.2. DPV1 RESPONSE STATUS

DP Status	Description
00h	Successful
05h	FDL error (see extended error code)
06h	DPV1 Error (see extended error code)
07h	Another command is already in progress for this slave / class 2 connection.
11h	Online state expected
13h	Invalid slave response
17h	Timeout passed

Table 10.5 – DP Status Response codes

## 10.3. DPV1 EXTENDED STATUS CODES – FDL ERROR

DP Status – Byte 0	Description
0h	ОК
1h	User error, SAP locked
2h	No resource for sending data, tried to send to SAP that was not configured
3h	No service available (SAP does not exist)
4h	Access point blocked

Table 10.6 – DP Extended Status Response codes (FDL Error)



**NOTE:** With an FDL Error, Extended Status bytes 2 and 3 will be zero.

## 10.4. DPV1 EXTENDED STATUS CODES – DPV1 ERROR

## 10.4.1. DPV1 READ/WRITE ERROR

### DPV1 EXTENDED STATUS - BYTE 1

Value	Description
0 – 127	Reserved
128	DPV1
129 – 253	Reserved
254	PROFIBUS FMS
255	N/A

Table 10.7 – DP Extended Status Response codes (DPV1 Error) – Byte 1

#### DPV1 EXTENDED STATUS - BYTE 2

Bit 4 to 7 Value	Bit 0 to 3 Value	Description
0 - 9	-	Reserved
10	-	Application
	0	Read Error
	1	Write Error
	2	Module Failure
	3 - 7	Reserved
	8	Version Conflict
	9	Feature not supported
	10 - 15	User Specific
11	-	Access
	0	Invalid Index
	1	Write length error
	2	Invalid Slot
	3	Type conflict
	4	Invalid area
	5	State conflict

	6	Access Denied
	7	Invalid range
	8	Invalid parameter
	9	Invalid type
	10 - 15	User specific
12	-	Resource
	0	Read constrain conflict
	1	Write constrain conflict
	2	Resource busy
	3	Resource unavailable
	4 – 7	Reserved
	8 - 15	User specific
13 - 15	-	User specific

Table 10.8 – DP Extended Status Response codes (DPV1 Error) – Byte 2

i

**NOTE:** With a DPV1 Read/Write Error, Extended Status Byte 3 will be manufacturer specific.

## 10.4.2. DPV1 Abort

#### DPV1 EXTENDED STATUS - BYTE 1 - SUBNET

Value	Description
0	No Subnet
1	Local Subnet
2	Remote Subnet
3 - 255	Reserved

Table 10.9 – DP Extended Status Response codes (DPV1 Error) – Byte 1 – Subnet

#### DPV1 EXTENDED STATUS - BYTE 2 – INSTANCE/REASON

Value	Description
Bit 6 – 7	Reserved
Bit 4 – 5	00 – FDL

	01 – MSAC_C2
	10 – User
	11 – Reserved
Bit 0 - 3	See EN 50170 Part 2

Table 10.10 – DP Extended Status Response codes (DPV1 Error) – Byte 2 – Instance/Reason

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